

ASSEMBLY OF THE HYDRAULIC PUMP (VICKERS)

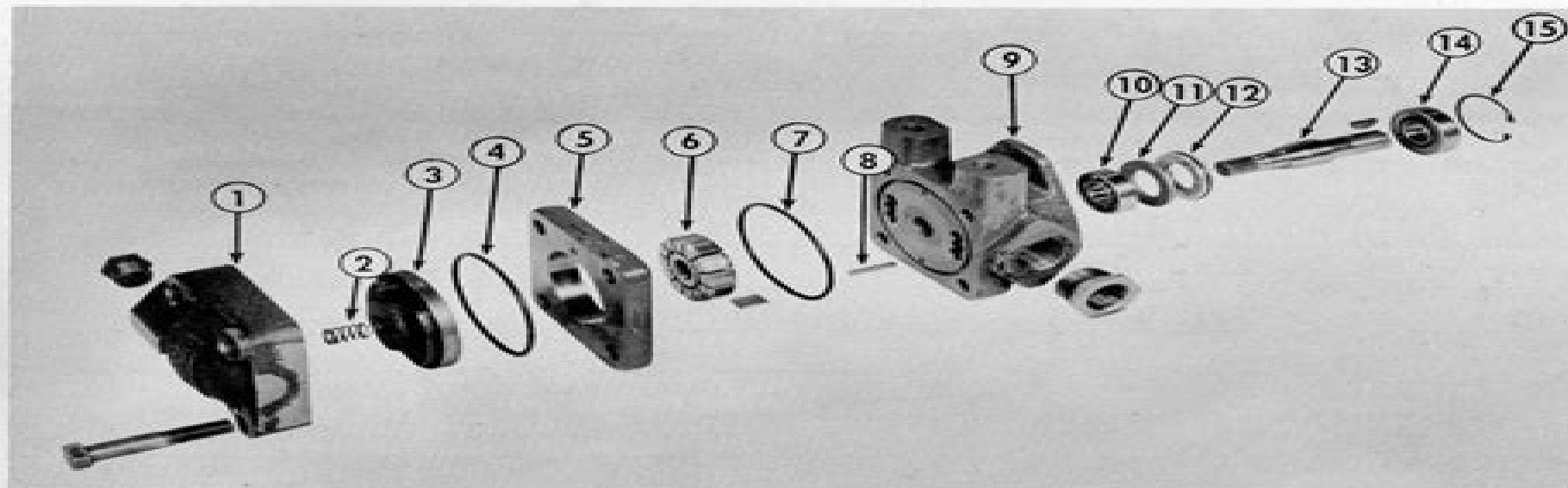


Fig. 37

Step 14—Reassembly of Low Pressure section of pump.

- Press bearing (10), into pump body (9).
- Install spacer (11), in pump body.
- Press oil seal (12), into pump body. Be sure sealing lip faces out.
- Using an arbor press, install bearing (14), on splined shaft (13).
- Install shaft and bearing assembly in pump body and tap in place with a soft hammer.
- Install snap ring (15), in place. See Step 9, Fig. 32.

Step 15—Assembly of high pressure section of the Hydraulic pump.

- Install "O" Ring seal (7), in pump body.

- Install pins (8), in pump body.
- Install rotor assembly (6), on splined end of shaft.
- Install ring (5), in place on locating pins.
Be sure arrows on ring point in direction of crankshaft travel.
- Install "O" ring (4).
- Install pressure plate (3), on pins.
- Install spring (2), and cap (1).
- Tighten the 4 cap screws securely. Torqued to 110 ft. lbs.

Step 16—Install pump.

Step 17—Refill the system with oil and operate a few times with air vent screw loose to work air out of system.

Vickers Hydraulic Pump Manual

DP Hallahan



Vickers Hydraulic Pump Manual:

Technical Manual United States. War Department, 1944 **Technical Manual** United States Department of the Army, 1952 , Direct and General Support Maintenance Manual Crane (CAB) Components , 1982 **Hydraulic Pumps & Motors and their Applications** P.K. Guha, 2018-03-06 The global hydraulic Fluid Power product market is booming It is a multi billion dollar industry spanning all across the world There is hardly any industry where fluid power application does not exist Each and every application has a Pump involved and many cases a hydraulic motor too Therefore the global field population of Hydraulic Pumps and Motors is enormous There are numerous Hydraulic Pump and Motor manufacturers in the world in all the continents The significant of them has been mentioned in this book United States of America is the largest producer of hydraulic Pumps and Motors The Fluid power industry involves millions of Jobs across the Globe User base market for hydraulic pumps and motors are almost unlimited Vocational and engineering schools barely mention Fluid Power application and usage of hydraulic pumps and motors This book is designed to help the engineering schools to baptize their students with hydraulic Pumps and Motors and the industry as a whole The book will put in touch the students with the actual pump and motor and their many applications For those who are in Fluid Power industry the book will provide variety of applications where hydraulic pumps and motors are profusely used **Aviation Ordnancemen's Manual, AO.** United States. Office of the Chief of Naval Operations, United States. Department of the Navy. Bureau of Aeronautics, 1958 *Organizational, Direct Support, and General Support Maintenance Manual ... for 85' Aerial Ladder Fire Fighting Truck, NSN 4210-00-965-1254* , 1991 **Hydraulic Controls on Machine Tools** , 1940 **Air Corps News Letter** , 1951 **Aircraft Assembly and Aircraft Hydraulics Project Manual** Walter C. Shelton, 1949

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