

SEQUENCE OF TAKE-DOWN and ASSEMBLY OPERATIONS

WINCHESTER
TRADEMARK

MODEL 77 AUTOMATIC*
22 RIFLE

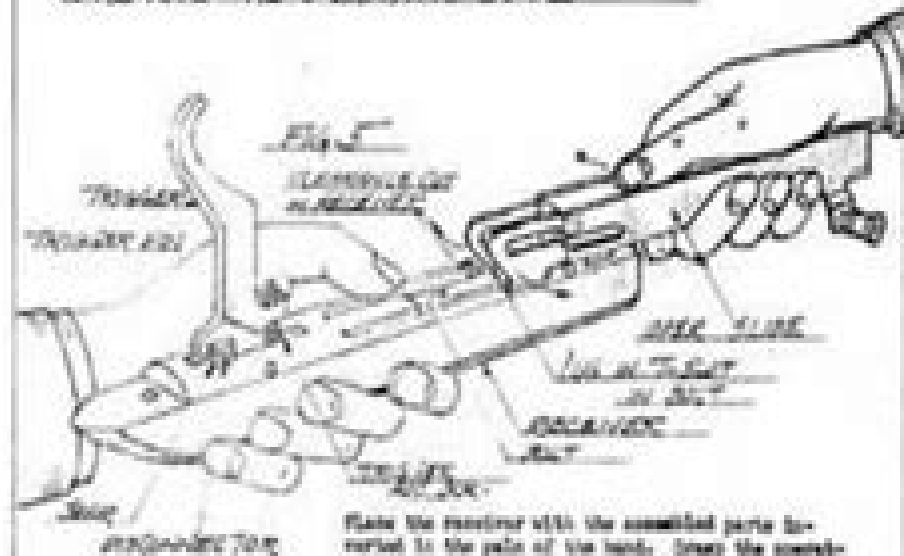


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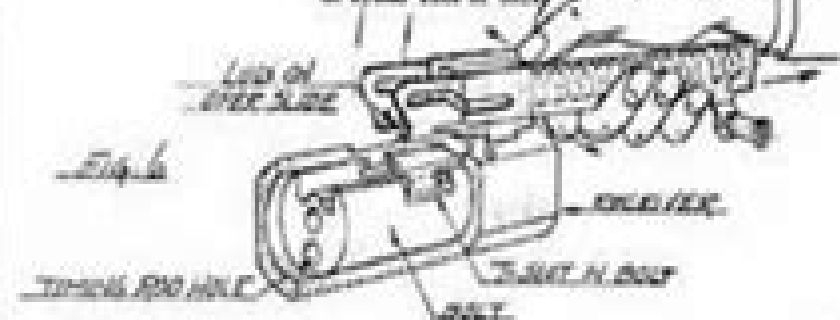
* SELF LOADING

TO TAKE DOWN M/77 AUTOMATIC (CLIP).

1. REMOVE THE OPERATING SLIDE.



Place the receiver with the assembled parts described in the palm of the hand. Grasp the operating slide with the thumb and fingers of the right hand. Press one side of the operating slide outward with the thumb. At the same time, pressing the other side outward with the fingers. This operation disengages the lugs on the rear end of the frame of the operating slide from the T-shaped on either side of bolt.



While still enclosing the operating slide with the right hand to prevent the operating slide spring from flying loose, lift the end of the operating slide with the thumb apart, out of the bolt and receiver through the clearance slot in the receiver, and slide the operating slide forward and off the operating slide guide rib, thus freeing the operating slide and operating slide spring.

FRANK B. S. G. 4.

Winchester Model 77 Shop Manual

Michael Hoelscher



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Table of Contents Winchester Model 77 Shop Manual

1. Understanding the eBook Winchester Model 77 Shop Manual
 - The Rise of Digital Reading Winchester Model 77 Shop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Winchester Model 77 Shop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Winchester Model 77 Shop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Winchester Model 77 Shop Manual
 - Personalized Recommendations

- Winchester Model 77 Shop Manual User Reviews and Ratings
- Winchester Model 77 Shop Manual and Bestseller Lists
- 5. Accessing Winchester Model 77 Shop Manual Free and Paid eBooks
 - Winchester Model 77 Shop Manual Public Domain eBooks
 - Winchester Model 77 Shop Manual eBook Subscription Services
 - Winchester Model 77 Shop Manual Budget-Friendly Options
- 6. Navigating Winchester Model 77 Shop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Winchester Model 77 Shop Manual Compatibility with Devices
 - Winchester Model 77 Shop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Winchester Model 77 Shop Manual
 - Highlighting and Note-Taking Winchester Model 77 Shop Manual
 - Interactive Elements Winchester Model 77 Shop Manual
- 8. Staying Engaged with Winchester Model 77 Shop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Winchester Model 77 Shop Manual
- 9. Balancing eBooks and Physical Books Winchester Model 77 Shop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Winchester Model 77 Shop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Winchester Model 77 Shop Manual
 - Setting Reading Goals Winchester Model 77 Shop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Winchester Model 77 Shop Manual
 - Fact-Checking eBook Content of Winchester Model 77 Shop Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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