

TRACTOR DRIVE BELT REPLACEMENT

CAUTION

To avoid damaging belts, do not pry belts over pulleys.

1. Park the tractor on a level surface. Disengage the PTO, turn off the engine and set the parking brake. Remove the key.
2. Remove the mower deck from the tractor. See Mower Installation & Removal.
3. Unplug the wiring harness from the PTO. Remove the PTO as shown in Figure 37.
4. Remove the drag link rear hardware. When reassembling, apply thread locking compound to nut before tightening.
5. On gear **models**, disconnect the wires from the neutral switch on the transmission.
On hydro models, loosen the belt stop on the transmission pulley. Belt stop hardware is located on the inside of RH frame. Move belt stop out of the way. Belt stop should be positioned 1/8" from belt when new belt is installed and hardware is tightened.
6. Carefully slide belt over transmission pulley and remove from other pulleys.
7. Install new belt as shown in Figures 38 and 39.
8. Reverse steps 1-5.

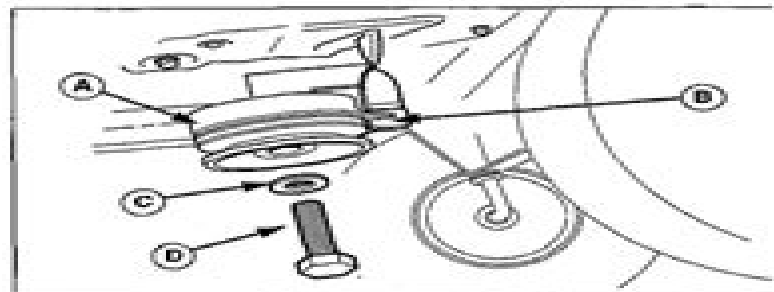


Figure 37. PTO (Electric Clutch) Assembly
 A. PTO
 B. Sleeve
 C. Washer
 D. Capscrew

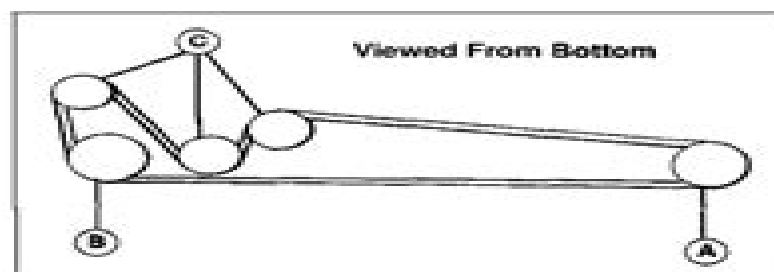


Figure 38. Drive Belt Routing - Gear Models
 A. Engine Pulley
 B. Transmission Pulley
 C. Idler Pulley

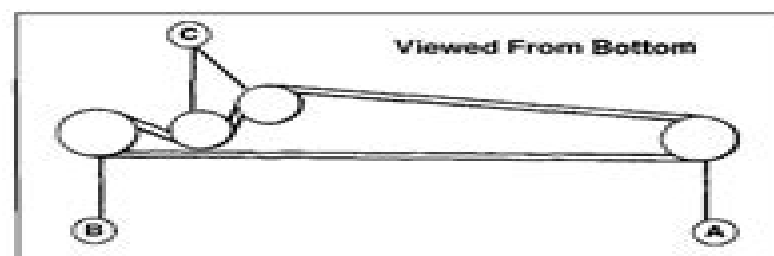


Figure 39. Drive Belt Routing - Hydro Models
 A. Engine Pulley
 B. Transmission Pulley
 C. Idler Pulley

Trambeam Tractor Drive Manual

Didier Musso



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