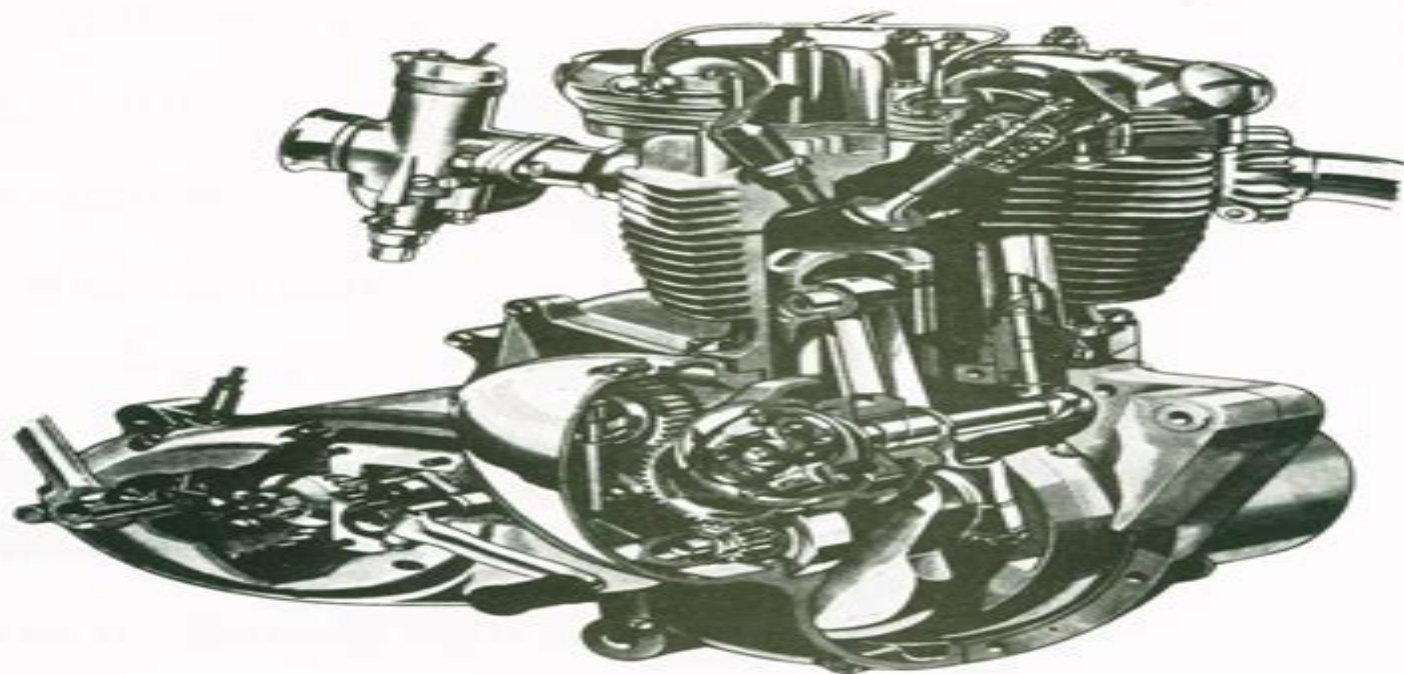


# TRIUMPH

## WORKSHOP MANUAL



**UNIT CONSTRUCTION 650 c.c. TWINS**  
**T120 TR6 & 6T · FROM ENGINE No. DU. 101**  
**1963 to 1970**

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# Triumph Unit Workshop Manuals

**JL Elias**



## **Triumph Unit Workshop Manuals:**

**Triumph Workshop Manual [for] Unit Construction 250 C.c. (15 Cu. Ins.) Single Cylinder TR25W.** Triumph Engineering Co., Ltd,197? *Triumph Pre-Unit Twins Owners Workshop Manual, No. 251* John Haynes,1990-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Triumph 650 & 750 Twins* Jeff Clew,1973 **Triumph Motorcycles Illustrated Workshop Manual 1945-1955** Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV *Triumph TR2, 3, 3A, 4 & 4A - Enthusiast's Restoration Manual* Roger Williams,2009 This book which covers all Triumph TR2 3 3A 4 4A models explains the characteristics of the different models what to look out for when purchasing and how to restore a TR cost effectively **Triumph Workshop Manual** ,1969 **WALNECK'S CLASSIC CYCLE TRADER, MARCH 2003** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MAY 2002** Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, MAY 2003 Causey Enterprises, LLC, Porsche 356 Owners Workshop Manual 1957-1965 Trade Trade,2014-08-08 This do it yourself Workshop Manual has been specially written for the owner who wishes to maintain his vehicle in first class condition and to carry out the bulk of his own servicing and repairs Considerable savings on garage charges can be made and one can drive in safety and confidence knowing the work has been done properly Comprehensive step by step instructions and illustrations are given on most dismantling overhauling and assembling operations Certain assemblies require the use of expensive special tools the purchase of which would be unjustified In these cases information is included but the reader is recommended to hand the unit to the agent for attention Throughout the Manual hints and tips are included which will be found invaluable and there is an easy to follow fault diagnosis at the end of

each chapter Whilst every care has been taken to ensure correctness of information it is obviously not possible to guarantee complete freedom from errors or omissions or to accept liability arising from such errors or omissions Instructions may refer to the righthand or lefthand sides of the vehicle or the components These are the same as the righthand or lefthand of an observer standing behind the vehicle and looking forward

**WALNECK'S CLASSIC CYCLE TRADER, APRIL 2000**

Causey Enterprises, LLC, TRIUMPH 650cc UNIT CONSTRUCTION TWINS 1963-1970 WORKSHOP MANUAL Floyd Clymer, 2022-08-12 240 pages and more than 250 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0883 0889 The original 1963 through 1968 workshop manual part number 99 0883 was subsequently updated with the addition of a 1969 through 1970 manual part number 99 0889 Ultimately both manuals were merged by the factory into a single combined manual part number 99 0883 0889 This combination resulted in a comprehensive workshop manual for the entire line of UK and USA 650cc unit construction twins produced from 1963 through 1970 However as this publication is a combination of two separate workshop manuals some of the pages are duplicated Fortunately they occur sequentially and while one will be for the earlier models the other will apply to the later models and the reader is encouraged to exercise care in selecting the appropriate page from those duplications Please understand that this is how the factory dealt with the minor differences within this manual Unfortunately the distinction between earlier and later models is not very well defined For example depending upon the model the change from 6 to 12 volt electrics was spread over a 3 year period 1964 66 However a fairly significant change occurred in 1968 with the introduction of Amal Concentric carburetors and a twin leading shoe front brake Therefore 1968 is often incorrectly regarded as a demarcation point between early and late models but unfortunately it is not totally accurate There were a number of running changes made throughout the 8 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section prior to commencing any work paying close attention to the engine number sub sections Owners of the 650cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 650cc manuals that have recently flooded the marketplace However the combination manual 99 0883 0889 is the most comprehensive manual for the entire line of UK and USA 650cc Unit Construction twins produced from 1963 through 1970 and covers all DU101 through DU90282 plus the later 1969 through 1970 alpha numeric series engines however it is somewhat scarce and difficult to find In addition many of the changes made during the production run would necessitate the use of both the individual manuals However those changes are combined in their entirety in the 99 0883 0889 manual and we are pleased to offer this reprint as a service to all 650cc Unit Construction

owners The years and models covered are Thunderbird 6T 1963 1966 Trophy TR6 1963 1970 TR6R1966 1970 TR6C 1966  
1967 Bonneville T120 1963 1970 T120R 1963 1970 T120C 1963 1965 Thruxton 1965 TT 1964 1967      *WALNECK'S*  
*CLASSIC CYCLE TRADER, NOVEMBER 2004* Causey Enterprises, LLC,      *WALNECK'S CLASSIC CYCLE TRADER, MARCH*  
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