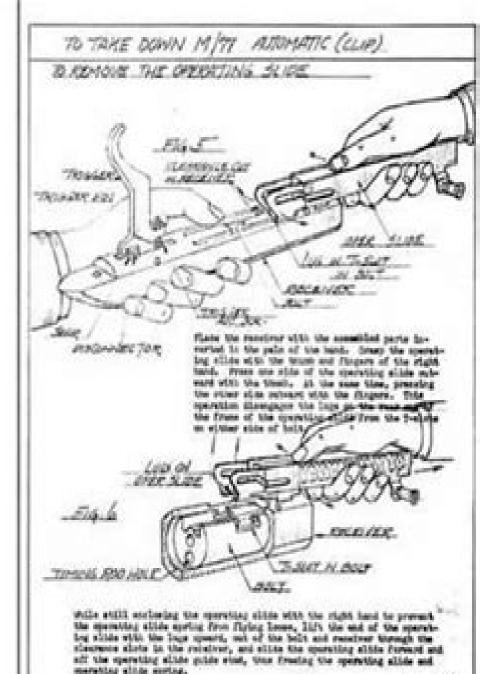
SEQUENCE
OF
TAKE-DOWN and
ASSEMBLY OPERATIONS



MODEL 77 AUTOMATIC* 22 RIFLE



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