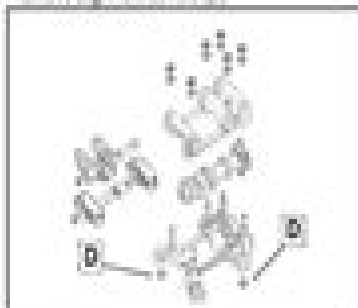


washers and lift upper and lower rocker arm carrier from cylinder head along with camshaft and rocker arms.

5. Remove alignment bolts (D).



CAUTION

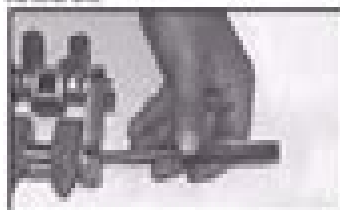
Front and rear cylinder heads use different camshafts. Camshafts are marked at drive end.

F = Front

R = Rear

ROCKER ARM & SHAFT INSPECTION

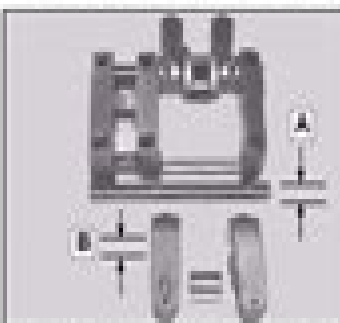
1. Separate top and bottom half of rocker carrier. Tap shaft out of top carrier until hole in shaft is exposed on the other end.



2. Remove the shafts with a twisting motion.



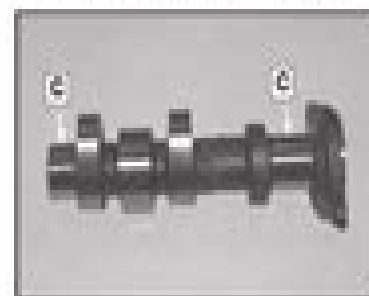
3. Visually inspect rocker arms and rocker arm shafts for excessive wear, scoring or damage.
4. Inspect all oil passages and clean thoroughly. Use only clean solvent. Do not allow dirt to contaminate the hydraulic adjuster on rocker arm.
5. Rotate rocker arm on shaft. The rocker arm should fit the shaft tightly without excessive play, and rotate smoothly on the shaft without binding.
6. Measure O.D. of each rocker arm shaft (A) and compare to specification.
7. Measure I.D. of each rocker arm (B).
8. Subtract rocker arm shaft O.D. from its matching rocker arm I.D. to determine rocker arm shaft-to-rocker arm clearance. Compare to specification on page T-3.



9. Replace parts with beyond service area.

CAMSHAFT INSPECTION

1. Visually inspect camshaft journal surfaces (C) for scoring or signs of insufficient lubrication. Replace camshaft if heavy scoring or damage is noted.



2. Measure O.D. of each camshaft journal.



3. Inspect height of each cam lobe.



Compare to specifications on page T-3.
Replace camshaft, camshaft carrier, and rocker arms as a set if either camshaft or rockers fail inspection.

CYLINDER HEAD REMOVAL

1. Remove lower cam chain guide bolt and cam chain guide.
2. Loosen cylinder head nuts (A) completely.
3. Loosen nuts (B) 1/4 turn at a time using a cross pattern until all four are loose.



4. Remove all nuts and washers, along with lower camshaft carrier.
5. Remove cylinder head and gasket.



CAUTION

Use care not to damage gasket seating surfaces.

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