

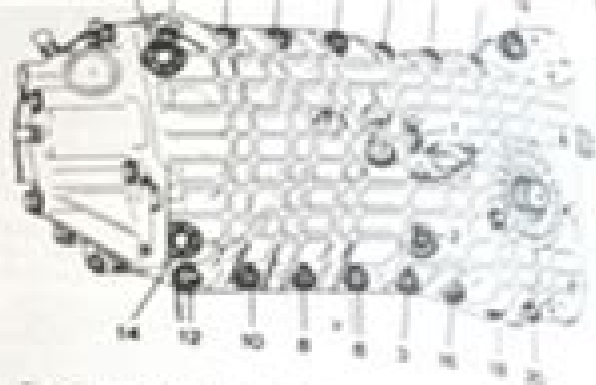


Fig. 6.18 Tighten casing bolts in the sequence shown (Set 3)

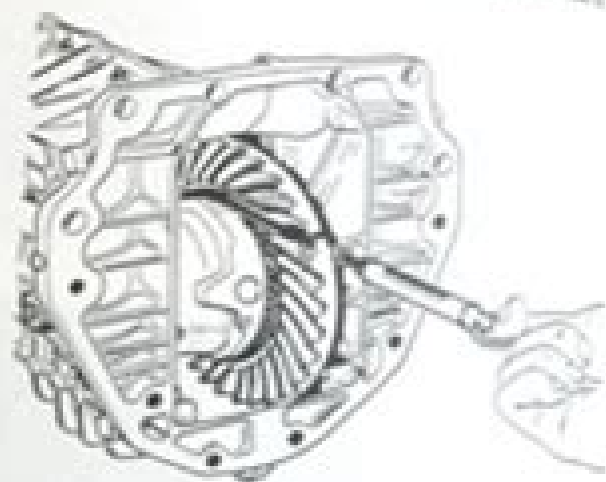


Fig. 6.19 Method of checking bearing preload adjustment (Set 3)



6.20 Engage the clutch shaft and shims and check a new roll pin to secure



6.21 Align the bearing seat and location pin for replacement

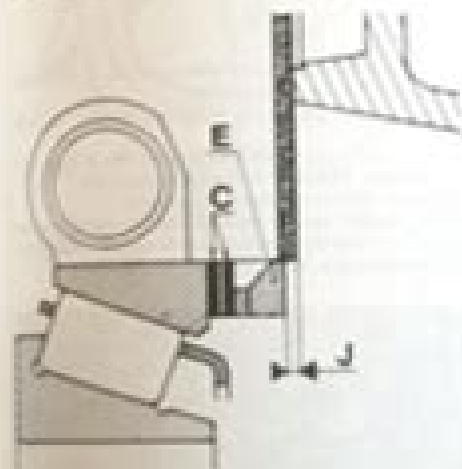


Fig. 6.20 Check the primary shaft endfloat (only 367 model). Clearance at J must be as specified (Set 6)

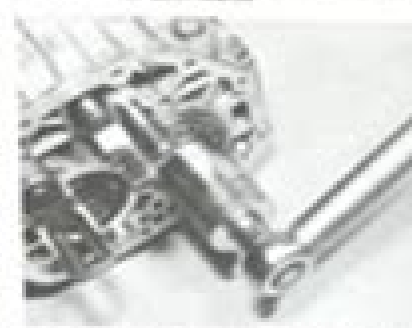
E Distance gauge C Shim

Check the endfloat, which should be within the specified limits. If the clearance is incorrect, add or subtract shims as applicable.

12 Tighten the bolt to the specified torque and



6.23 Fit the clutch seat guide sleeve with oil flutes (arrowed) downwards



6.24a Tighten the primary (where applicable) and secondary shaft nuts ...



6.25 Refit the oil seal



6.26b ... and gear cover (arrowed)

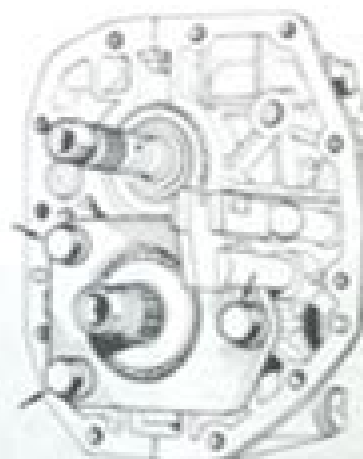


Fig. 6.21 Refit the bearing seat plate onto the rear face of the 365 gearbox (Set 6)

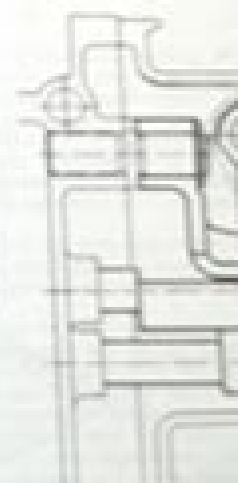


Fig. 6.22 Engage the clutch to fit

to the 5th gear. Fit washer and retaining nut. Assemble the flat washer, spacer roller, fit (arrowed) with grease) and the 5th is

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