CWB WELDING INSPECTOR LEVEL III (ACTUAL 2025) STUDY GUIDE

Hot Cracking during welding is more likely in:

- (a) pure metals.
- (b) alloys with a wide solidification range.
- (c) alloys with a very high alloy content. << Answers>>>(b)

Which of the following alloys would you expect to give the highest risk of hot cracking?

- (a) Al-0.1%Cu
- (b) Al-3%Cu
- (c) Al-8%Cu <<Answers>>>(b)

If centerline solidification cracking is occuring in welding a structural steel what is a likely cause?

- (a) electrical extension too long
- (b) arc voltage too high
- (c) welding current and speed too high
- (d) weld too large <<Answers>>>(c)

What is the most likely cause of porosity in aluminum welds?

- (a) hydrogen
- (b) nitrogen
- (c) argon

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