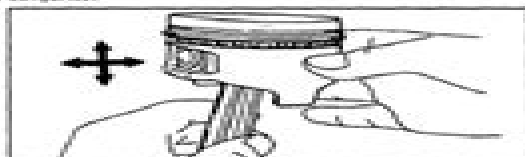


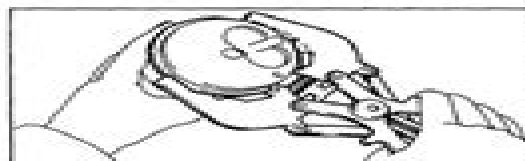
Desmontaje "vástago de pistón"

1. Compruebe el aterrizaje "de pistón - botón del pistón." Y así está tratando de mover el pistón.

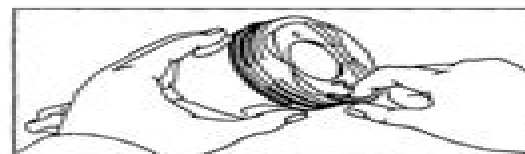
hacia adelante "en el pasador de pistón en la dirección perpendicular al eje del pasador del pistón. En presencia de reacción apreciable reemplazar todo el conjunto.



2. Retirar los anillos del pistón. a) Usar el bit (expansor o un destornillador) quite el anillo de presiónnyh tanto com.



b) eliminar manualmente elementos mas-⁴ anillo isotermico (raspadores y anillos ex. Pander).



Nota: Poner el anillo con el fin de ser responsable.

3. Desconectar en el vástago del pistón. a) Con un destornillador, retire el anillo de cierre pom.



b) calentar gradualmente el embudo a una temperatura de 80 a 90. S.
c) El uso de un muelle con una cabeza de plástico y el núcleo de cobre, de Knock aquellos pasador del pistón y retirar la varilla.

Nota:

- Si es necesario, ajustar la marca en el pistón y la biela con el fin de asegurar un montaje correcto.
- No dejar raszkomplektovyyte Shen y el pasador del pistón.
- Organizar partes de pokomplektno grupo pistón.

Comprobación del estado del pistón y la biela

1. Limpiar el pistón. a) raspador eliminar el hollín y otros depósitos de carbón de la corona del pistón.

b) Limpiar la ranura del pistón por una pieza rota de los anillos de expansiones.



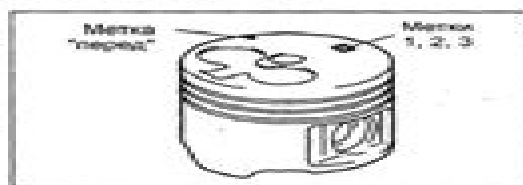
"C) disolvente y un cepillo suave velozsya clorhidrico piston finalmente limpo.

Nota: No utilice el cepillo de metal de forma cónica.

2. Inspeccionar los anillos del pistón y el pistón.

A. Verificar la holgura entre el pistón y el cilindro.

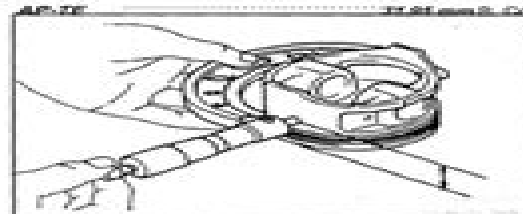
Nota: Existen tres grupos de tamaño con el diámetro nominal del pistón, etiquetas marcadas (Dígitos) de "1", "2" y "3", respectivamente. La etiqueta se aplica a la cabeza del pistón con un borde en la dirección del eje del pistón con perpendicularidad TSA Pac, o en la cabeza del pistón en el centro. Prestar atención a la marca (ruedas) "arriba", según la cual el pistón debe estar instalado en el cilindro.



a) micrómetro medir el diámetro de la falda del pistón en las distancias especificadas desde la superficie de la cabeza del pistón (por debajo de ranuras 5 para aros del pistón) y en una dirección son perpendiculares pin eje gobio, como se muestra en la Fig.

Distancia de medición Diámetro del pistón: MD-T

AP-E 50,5 mm
AP-TE 42,5 mm



El diámetro nominal del pistón: MD-T:

etiqueta de "1"

etiqueta "2" 85,94 - 85,95 mm
etiqueta "3" 85,95 - 85,96 mm
marca "3" 85,96 - 85,97 mm

AP-E: la etiqueta

"1" 85,975 - 85,985 mm
etiqueta "2" 85,985 - 85,995 mm
marca "3" 85,995 - 85,995 mm

AP-TE:

etiqueta "1" 85,993 - 85,993 mm
etiqueta "2" 85,993 - 85,993 mm
marca "3" 85,993 - 85,993 mm

b) Medir el diámetro del cilindro en la dirección del eje del motor. c) encontrar una diferencia de los resultados de medición de diámetro del pistón y cilindro-diametros definir un espacio entre el cilindro y el pistón.

La holgura entre el cilindro y el pistón: MD-T:

nominal 0,050-0,070 mm máximo

AP-E: nominal 0,115 - 0,135 mm

máximo 0,150 mm

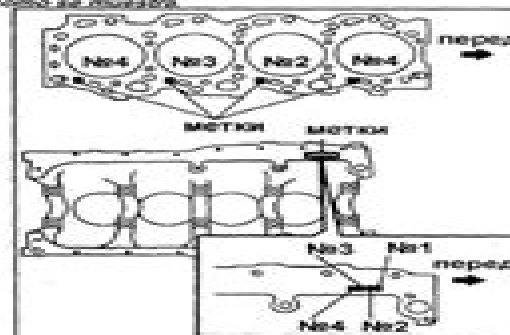
AP-TE: Clasificado

máximo 0,167 - 0,127 mm

máximo 0,150 mm

Si la diferencia es mayor que el máximo, sustituya los cuatro pistones y distribución afilar los cuatro cilindros. Si es necesario, reemplazar un bloque de cilindros.

Nota: cuando se utilizan pistones de los cilindros Novo-th usan los mismos grupos de tamaño como cilindros de bloque. Map- Kirovka para cada cilindro name-heno en el bloque como se muestra.



Compruebe la holgura entre la compresión anillo onym pistón y zapatas Coy, su sonda de medición plana, como se muestra en la Fig.



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