

1. Specifications and Performance

1-1 2TNE68

* Output conditions: Intake back pressure ≤ 250 mmAq, Exhaust back pressure ≤ 550 mmAq, other conditions complying with JIS D 1005-1986. After minimum 30 hour's run-in.

Item	Model		2TNE68											
	Unit		VM					CH		VH				
Application	—		Vertical, 4-cycle water-cooled diesel engine											
Type	—		Special swirl pre-combustion chamber											
Combustion system	—		2 - 68 × 72											
No. of cylinders - Bore × Stroke	mm		0.523											
Displacement	ℓ		1 - 2											
Firing order	—		1 - 2											
Revolution speed	rpm		2000	2200	2400	2600	2800	3000	3000	3600	3200	3400	3600	
Output*	Continuous rating	kW(HP)	—	—	—	—	—	—	7.72 (10.5)	9.12 (12.4)	—	—	—	
	Max. rating	kW(HP)	5.74 (7.8)	6.25 (8.5)	6.84 (9.3)	7.43 (10.1)	7.94 (10.8)	8.46 (11.5)	8.46 (11.5)	10.0 (13.6)	8.68 (11.8)	9.19 (12.5)	9.64 (13.1)	
Max. revolution speed at no load	rpm		2180 ^{±5}	2375 ^{±5}	2570 ^{±5}	2780 ^{±5}	2970 ^{±5}	3180 ^{±5}	3180 ^{±5}	3780 ^{±5}	3425 ^{±5}	3640 ^{±5}	3850 ^{±5}	
Min. revolution speed at no load	rpm		≤800						≤1500		≤800			
Direction of rotation	—		Counterclockwise (viewed from flywheel)											
Power take off	—		Flywheel											
Compression ratio	—		23.0											
Fuel injection timing (FID, b.T.D.C.)	deg		14±1						16±1					
Compression pressure	MPa (kgf/cm ²)		3.24±0.1 (33±1), at 250 rpm											
Fuel injection pressure	MPa (kgf/cm ²)		11.8 ^{±10} (120 ^{±10})											
Recommended diesel gas oil	—		ISO 8217 DMA, BS 2869 A1 or A2 (Cetane No. 45 min.)											
Lubrication system	—		Forced lubrication with trochoid pump											
Lubricating oil capacity Max/Effective	ℓ		1.6/0.6						2.3/1.0					
Recommended lubricating oil	—		API grade CC class or higher											
Cooling system	—		Liquid cooling/Radiator											
Cooling water capacity	ℓ		0.6 (for engine only)											
Cooling fan No. of blade × dia.	mm		Discharge type, 5 × φ290											
Crank V-pulley dia./ Fan V-pulley dia.	mm		φ95/φ85											
Governor	—		Mechanical centrifugal governor (All speed type)											
Starting system	—		Electrical											
*1 Dimensions L × W × H	mm		373.5 × 417 × 498 / 383.5 × 417 × 498						383.5 × 498 × 540		373.5 × 417 × 540 / 383.5 × 417 × 540			
*1 Dry weight	kg		55 / 65						65		65 / 65			
Governing performance (full speed range)	Transient speed difference	%	≤12						≤10		≤12			
	Steady state speed band	%	≤9	≤8	≤7	≤6	≤5	≤7						
	Recovery time	sec	≤6											
	Fluctuation of revolution	rpm	≤30						≤20		≤30			
L.O. press.	Rated operation	MPa (kgf/cm ²)	0.25±0.05 (2.5±0.5)		0.29±0.05 (3.0±0.5)			0.34±0.05 (3.5±0.5)						
	Idling		≥0.08 (≥0.8)											

*1. Designation of engine dimension and dry weight in numerals.

CL/CH application: engine with flywheel housing

VM/VH application: engine with back plate/with flywheel housing

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Yanmar Diesel Engine Co., Ltd



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Table of Contents Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual

1. Understanding the eBook Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - The Rise of Digital Reading Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Personalized Recommendations
 - Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual User Reviews and Ratings

- Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual and Bestseller Lists
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 - Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual Budget-Friendly Options
- 6. Navigating Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual Compatibility with Devices
 - Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Highlighting and Note-Taking Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Interactive Elements Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
- 8. Staying Engaged with Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
- 9. Balancing eBooks and Physical Books Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Setting Reading Goals Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual
 - Fact-Checking eBook Content of Yanmar 4tne84 4tne88 3tne84t 4tne84t Engine Full Service Repair Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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