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3. Dismantling

3.1 Dismantling the transmission to assembly group

Place the complete transmission in assembly group 1 (5. 40 000 015) and drain off oil.

It is recommended to remove the oil drain and the oil fill plug for this purpose.

Oil drain plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

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Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

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Oil fill plug - 16 mm screw



01001



01002



01003

Remove the connection mounting bracket and pull out the connection for wiring to the two handles (1.5. 40 000 016).

Warning!

Oil will escape. Avoid damage to connection bearings and shaft sealing ring or pump.

Rotate transmission through 180 degrees. Remove 1 shaft pin screw, ensuring the oil cooler together with 1.5. 40 000 016.

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

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Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Oil fill plug - 16 mm screw

Remove bracket by loosening the machine screw.
(Wrench size = Torx socket screw insert TX 17.)



01004

Loosen and remove from cable clip using screwdriver.



01005

Unscrew the two screws and oil seal.



01006

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