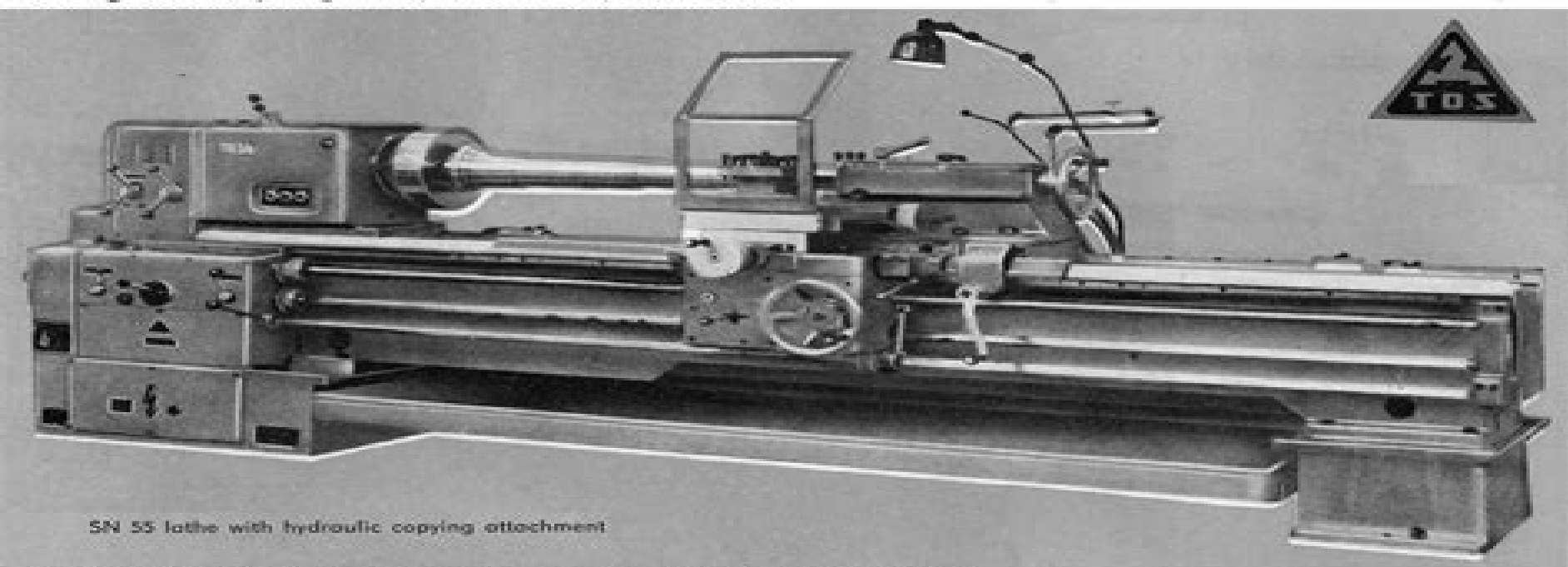


UNIVERSAL CENTRE LATHE

The machine is intended for all common turning operations. Its versatility is further increased by attachments and devices, which enable taper turning, longitudinal and transverse copying, copying of non-rotating parts, milling of keyways and gears, face, circumferential and internal grinding, thread grinding and boring. The modern design of the machine fully meets all requirements on working accuracy, high output and easy operation.



SN 55 lathe with hydraulic copying attachment

OUTSTANDING FEATURES OF MACHINE:

- static and dynamic rigidity of functional elements
- radial forces due to transmission gears are taken up so as not to affect the spindle mounted in antifriction bearings
- rigid bed with protected guideways and large sloping chip holes
- engagement and control of both longitudinal and transverse movements by the feed engaging lever
- changing of feeds by a single lever
- dependable automatic tripping of feeds when turning operations are controlled by trip dogs
- tailstock can be moved off the bed centre line
- possibility of cutting metric, Whitworth, module and Diametral Pitch threads starting of electric motors by push-buttons detachable bridge for the gap.

Tos Sn71 Manual

**Radio Corporation of America.
Electronic Data Processing Division**



Tos Sn71 Manual:

Spectra 70: Tape Operating System (TOS) Control System Reference Manual Radio Corporation of America.
Electronic Data Processing Division,1966 Technical Manual Set Methods & Procedures TOS, April 1, 2001, (CD-ROM).
United States. Department of the Air Force,2002* *Technical Manual* United States Department of the Army,1983

Spectra 70: Primary Operating System (POS) [and] Tape Operating System (TOS) Assembly Reference Manual
Radio Corporation of America. Electronic Data Processing Division,1966

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