



TYPE SN 40 - 45 - 50 CENTER LATHES

The machines are intended for turning work in single production as well as in multiple production in small batches. Their universal applicability is increased by numerous attachments and accessories available as optional equipment.

DESCRIPTION :

The headstock spindle is driven from the gear box by a coupling with internal dogs so that it is not subjected to any bending stress. It runs, in front, in a self-aligning two-row roller bearing, in the rear in two single-row ball bearings which permit the radial and axial clearance to be adjusted.

The end of the spindle is provided with a spindle with a short centering taper and bayonet lock affords easy exchange of the driving or clamping elements.

The multi-plate clutch of the gear box transmits the torque from the drive shaft and serves for reversing the spindle.

The thread box is designed universally for metric and inch threads. Only module threads and Diametral Pitch threads are cut with a second set of change gears.

The apron box is provided with an automatic disengagement of feeds in the event of overload or when the carriage strikes a positive stop. The direction of the longitudinal as well as transverse feeds is controlled by a directional lever. The lead screw and longitudinal or cross feed are mutually interlocked against simultaneous engagement.

The bed has a gap and a removable bridge. The front guideway of the bed has a trapezoidal cross section, the rear one a rectangular one. The guideways are protected against damage by covers.

The electric motor is accommodated, together with the switchboard, in the front leg.

Tos Sn50 Lathe Service Manual

Jianjun Gao



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Table of Contents Tos Sn50 Lathe Service Manual

1. Understanding the eBook Tos Sn50 Lathe Service Manual
 - The Rise of Digital Reading Tos Sn50 Lathe Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Sn50 Lathe Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Sn50 Lathe Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Sn50 Lathe Service Manual
 - Personalized Recommendations
 - Tos Sn50 Lathe Service Manual User Reviews and Ratings
 - Tos Sn50 Lathe Service Manual and Bestseller Lists
5. Accessing Tos Sn50 Lathe Service Manual Free and Paid eBooks
 - Tos Sn50 Lathe Service Manual Public Domain eBooks
 - Tos Sn50 Lathe Service Manual eBook Subscription Services
 - Tos Sn50 Lathe Service Manual Budget-Friendly Options

6. Navigating Tos Sn50 Lathe Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Tos Sn50 Lathe Service Manual Compatibility with Devices
 - Tos Sn50 Lathe Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Sn50 Lathe Service Manual
 - Highlighting and Note-Taking Tos Sn50 Lathe Service Manual
 - Interactive Elements Tos Sn50 Lathe Service Manual
8. Staying Engaged with Tos Sn50 Lathe Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Sn50 Lathe Service Manual
9. Balancing eBooks and Physical Books Tos Sn50 Lathe Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Sn50 Lathe Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tos Sn50 Lathe Service Manual
 - Setting Reading Goals Tos Sn50 Lathe Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tos Sn50 Lathe Service Manual
 - Fact-Checking eBook Content of Tos Sn50 Lathe Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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