

SN 55 lathe with follow rest and steady rest Standard equipment

Electrical equipment 380 V/50

Catch plate

Back plate for chuck

Reducing sleeve for spindle

Centre Morse 5 (2 pieces)

Steady rest

Follow rest

Upper slide with a 4-way toolpost of:

- a) metric
- b) Whitworth

Set of change gears (7 pieces) for feeds and threads:

- a) metric
- b) Whitworth

Set of spanners

Spare shear pins for lead screw (5 pieces)

Instruction manual for operation

Optional equipment

Chip tray Cooling equipment with pump and coolant tank Catch plate graduated for multiple thread cutting

Face plate with 4 jaws and mandrel for its assembly. Plain face plate Hand-operated collet chuck attachment (for dia. 16-63)

3-or 4-jaws scroll chuck Air chucking with flange and control

Rear tool-post

Rise and fall rest Boring table

Taper turning attachment

IKS 2 hydraulic copying attachment in:

- a) rear (longitudinal)
- version. b) face-type (transverse)

Spring-loaded centre

Thread indicator

Drum length stop Indexing equipment for spindle

Slide-mounted grinding attachment for external

and internal grinding Thread grinding attachment

Keyways and spur gears milling attachment

Tailstock relieving attachment Morse 5 live centre

Lighting for 24 V without bulb

Tos Sn71 Lathe Manual

James Lukin

Tos Sn71 Lathe Manual:

<u>Canadian Machinery and Manufacturing News</u>, 1975 <u>Hartness Flat Turret Lathe Manual</u>, 1923 This manual of Flat Turret Lathe is inteded to aid the Flat Turret Lathe operators in acquiring a true understanding of the machine Page 5

Hartness Flat Turret Lathe Manual; a Handbook Hartness Flat Turret Lathe Manual James Hartness, 1921 **for Operators** James Hartness, 1915 The "M. E." Lathe Manual Edgar Thomas Westbury, 1951 A Manual of the Hand Lathe: Comprising Concise Directions for Working Metals of All Kinds, Ivory, Bone and Precious Woods Egbert Pomeroy The Lathe Operator's Manual B. Richard Hilton, 1941 Turning Lathes James Lukin, 2015-07-23 Excerpt from Turning Lathes A Manual for Technical Schools and Apprentices a Guide Amateurs and technical students will find this book of great advantage to them as the aim of the author whoever he may be has been to explain very thoroughly the processes of the art of turning American Machinist This is a work of 158 pages very fully illustrated and with clear descriptive matter on branches of lathe work which are usually followed by amateurs For these last it is valuable as it contains succinct directions how to do certain work how to avoid the many difficulties and the causes of failure in using certain kinds of tools both wood and metal working are covered American Engineer This book is an illustrated treatise on lathe work designed for use in technical schools. The minuteness and practical nature of the directions given however make it of value to amateur turners To those wishing to learn the art from the beginning it would be hard to recommend a more useful book Wood and metal turning are both considered and the description of hand turning is especially full Scientific American We heartily commend the book to those interested in the subject It will be found of special value to apprentices and others whose knowledge of lathe work is limited The National Car Builder American This work assumes that the reader has had no previous knowledge of the lathe whatever and starting with an elementary description the author advances in a very clear and intelligible manner explaining the various operations of hand and slide rest work in a thoroughly satisfactory manner Mechanics The author does not presuppose any technical knowledge whatever in the reader but begins by describing and naming the various parts and attachments of a lathe so that a schoolboy can pick up the book and work his way through it without any difficulty The illustrations are very numerous and well executed Practical Engineer The several types of lathes both for wood and metal turning and their parts in detail are fully described and illustrated as also are the various operations of the latheman's art Amateur turners will find in it many useful hints Popular Science News The small price and general excellence of this book will commend it to the large class of ambitious apprentices for whose benefit it has been written Boston Journal of Commerce About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www forgottenbooks com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in

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Table of Contents Tos Sn71 Lathe Manual

- 1. Understanding the eBook Tos Sn71 Lathe Manual
 - The Rise of Digital Reading Tos Sn71 Lathe Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Tos Sn71 Lathe Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Sn71 Lathe Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Tos Sn71 Lathe Manual
 - Personalized Recommendations

- ∘ Tos Sn71 Lathe Manual User Reviews and Ratings
- Tos Sn71 Lathe Manual and Bestseller Lists
- 5. Accessing Tos Sn71 Lathe Manual Free and Paid eBooks
 - Tos Sn71 Lathe Manual Public Domain eBooks
 - Tos Sn71 Lathe Manual eBook Subscription Services
 - Tos Sn71 Lathe Manual Budget-Friendly Options
- 6. Navigating Tos Sn71 Lathe Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Tos Sn71 Lathe Manual Compatibility with Devices
 - Tos Sn71 Lathe Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of Tos Sn71 Lathe Manual
 - Highlighting and Note-Taking Tos Sn71 Lathe Manual
 - Interactive Elements Tos Sn71 Lathe Manual
- 8. Staying Engaged with Tos Sn71 Lathe Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Sn71 Lathe Manual
- 9. Balancing eBooks and Physical Books Tos Sn71 Lathe Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Sn71 Lathe Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tos Sn71 Lathe Manual
 - Setting Reading Goals Tos Sn71 Lathe Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tos Sn71 Lathe Manual
 - Fact-Checking eBook Content of Tos Sn71 Lathe Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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