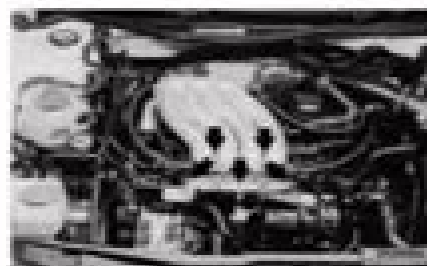


Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module. Use image and cable retainers (A6D engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (A) holding upper and lower sections of intake manifold together (A6D engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the rear upper section of intake manifold and the water pump, remove off-mounting water pump on lower section with screws (9) and bolts (10) or water pump (A6D) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (200°).
 - To loosen and tighten, counter-bolt with 34 ft-lb.
 - Threads and shoulder must be free of oil and grease.
 - Additional quarter turn torque obtained on 1/2 turn (200°) torque.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (200°).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (200°).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (200°).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
 - Rotate engine in direction of rotation before removing.
 - Check for wear.
 - Do not reuse.
12. Water pump pulley
13. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (200°).
14. Nut
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 20 Nm (15 ft-lb).
16. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-bolt with 34 ft-lb.



17. Camshaft sprocket
 - Release from camshaft using two-hand puller.
18. Timing belt roller
 - Remove automatic timing belt roller using roller.
19. Water pump
20. Injection pump sprocket
 - Two-piece connection.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Remove before removing cap and bolts.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
29. Bolt
 - Tighten to 40 Nm (30 ft-lb).

Volkswagen Bora User Manual 2005

**Richard Van Basshuysen, Fred
Schaefer, TechTrans**



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VW GTI, Golf, Jetta, MK III & IV Kevin Clemens, Volkswagen s GTI Golf and Jetta are long time favorites among sport compact performance enthusiasts With engines ranging from the 2 0 liter naturally aspirated four cylinder to the 1 8 liter turbo 4 to the VR6 the Mk III and Mk IV generations 1993 2004 offer tuners a wealth of opportunities This book turns these opportunities into realities from deciding which vehicle to buy to keeping it running in tip top condition to enhancing the performance and appearance of your VW Focusing on the engine wheels and tires suspension body kits interiors and more each project includes straightforward instruction along with details about the necessary parts cost time and skill If you want to get the biggest bang for your VW buck this book is your road map Motoring the Future Engelbert Wimmer, 2011-11-30 The crisis in the auto industry has resulted in a race between Volkswagen as challenger and Toyota as tattered global market leader Whether it is the German or the Japanese firm that takes pole position the winner will change the balance of power in the automotive industry and lead the way to the automobiles of the future *State Capitalism, Institutional Adaptation, and the Chinese Miracle* Barry Naughton, Kellee S. Tsai, 2015-06-09 China s stunning growth rates have corresponded with the rise of state capitalism Since the mid 2000s China s political economy has stabilized around a model where most sectors are marketized and increasingly integrated with the global economy yet strategic industries remain firmly in the grasp of an elite empire of state owned enterprises What are the implications of state capitalism for industrial competitiveness corporate governance government business relations and domestic welfare How does China s model of state capitalism compare with other examples of state directed development in late industrializing countries As China enters a phase of more modest growth it is especially timely to understand how its institutions have adapted to new challenges and party state priorities In this volume leading scholars of China s economy politics history and society explore these compelling issues Focus On: 100 Most Popular Sedans Wikipedia contributors, Focus On: 100 Most Popular Station Wagons Wikipedia contributors, Focus On: 100 Most Popular Compact Cars Wikipedia contributors, *Internal Combustion Engine Handbook* Richard Van Basshuysen, Fred Schaefer, TechTrans, 2016-03-07 More than 120 authors from science and industry have documented this essential resource for students practitioners and professionals Comprehensively covering the development of the internal combustion engine ICE the information presented captures expert knowledge and serves as an essential resource that illustrates the latest level of knowledge about engine development Particular attention is paid toward the most up to date theory and practice addressing thermodynamic principles engine components fuels and emissions Details and data cover classification and characteristics of reciprocating engines along with fundamentals about diesel and spark ignition internal combustion engines including insightful perspectives about the history components and complexities of the present day and future IC engines Chapter highlights include Classification of reciprocating engines Friction and Lubrication Power efficiency fuel consumption Sensors actuators and electronics Cooling and emissions Hybrid drive systems Nearly 1 800

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