



2 - Centering Pins

- 2) Make sure they fit correctly.

3.2 Clutch, Removing and Installing

Special tools and workshop equipment required

- Counterhold • Flywheel • 10-2011
- Alignment Tool • Clutch Plate • T10440-
- Torque Wrench 1201 5-80Nm • 10A012001
- Groove for Clutch One-Shift System • 0-000 100-



Note

- Replace clutch plates and pressure plates if the discs are damaged or faulty.
- Align the pressure plate and the clutch plate according to the engine codes. Refer to the Parts Catalog.

Removing

Conditions

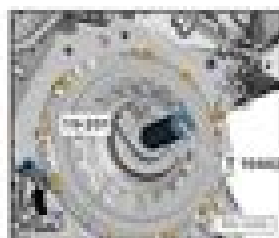
- Automatic transmission (DCC) and the Blue motor are removed. Refer to • Engine Mechanical, Fuel Injection and Ignition, Rep. Gr. 10
- The clutch mechanism hydraulic pipe is secured in the installation position with cable ties.



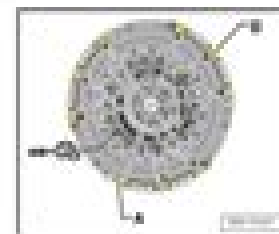
Caution

Ensure that the hydraulic pipe of the clutch release mechanism is not bent. In the case of damage, the pipe must be replaced.

- Center the clutch plate using the Alignment Tool • Clutch Plate • T10440-
- Secure the flywheel against twisting with a Counterhold • Flywheel • 10-2011.



- Loosen the bolts diagonally and in steps.
- Remove the cable ties around.
- Remove the bolts and the pressure plate with the clutch plate.



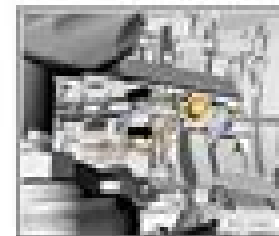
- Place the pressure plate so that the hydraulic pipe is not bent.

Installing



Caution

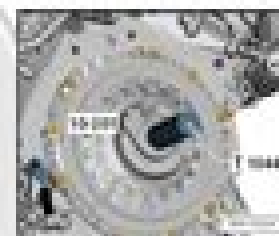
Ensure that the hydraulic pipe of the clutch release mechanism is not bent. In the case of damage, the pipe must be replaced.



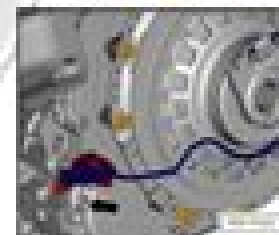
Note

If a new pressure plate is installed, first remove the transport bearing when the pressure plate is bolted to the flywheel.

- Install and secure the pressure plate with the clutch plate and Alignment Tool • Clutch Plate • T10440- on the flywheel. Tighten the bolts by hand but do not tighten them.
- Secure the flywheel against twisting with a Counterhold • Flywheel • 10-2011.



- Secure the hydraulic pipe for the hydraulic mechanism in the installation position.



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Xiang Xie



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