

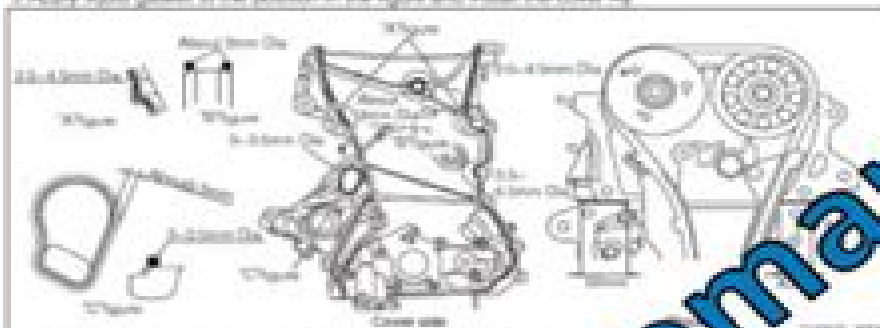
Toyota Passo 2004-2015 Workshop Manual

- 2 Put out the hexagonal rod wrench of the tensioner and turn the crankshaft two turns to move the chain tensioner **Ay**.



(b) Cover **Ay**, timing chain

- 1 Assemble the timing chain cover gasket to the cover **Ay**.
2 Apply liquid gasket to the position in the figure and install the cover **Ay**.



ADHESIVE: Three Bond 257C / Apply to the points in the figure C and D as shown in the figure.

ADHESIVE: Three Bond 257B / Apply to the points in the figure E and F on the cover side as shown in the figure and at the block side.

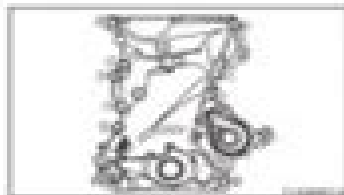
CAUTION

- Completely remove foreign matters and oil from the contact surfaces.
- Perform the assembling within three minutes after application of the liquid gasket.

- 3 Tighten the bolts in the sequence and to the specified torque.

CAUTION

- Perform the assembling within three minutes after application of the liquid.
- Wipe off any liquid gasket that has leaked out.
- Apply the timing chain cover **Ay** to the block within the specified timing amount: within



2-1-3 REMOVAL AND INSTALLATION PROCEDURES

(1) Components



4 New - replace parts
Specify output unit.

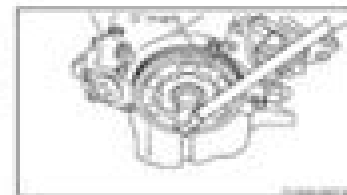
(2) Removal and installation procedures

- | | |
|--|---------------------------------|
| 1 a Pulley Ay , crankshaft | 6 f Guide, timing chain |
| 2 a Cover Ay , timing gear | 7 g Sprocket, crankshaft timing |
| 3 a Tensioner Ay , timing chain | 8 h Key, crankshaft |
| 4 a Chain, timing | 9 i Bolt, type T oil |
| 5 a Arm, timing chain tensioner | |

2-1-4 POINTS OF REMOVAL

(1) Pulley **Ay**, crankshaft

- 1 Turn the pulley **Ay** in the normal direction, until the timing mark 20 degrees of the pulley **Ay** is aligned with the timing pointer of the timing chain cover **Ay**. (Set the fly flywheel to the top dead center under the compression stroke.)



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