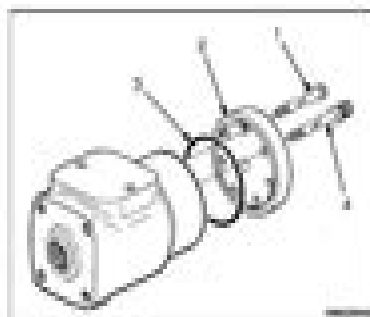


**STEP 3**

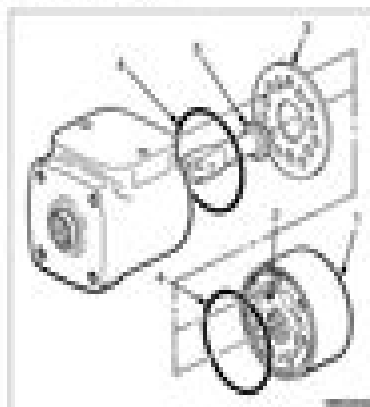
Remove the cover on the bottom of the steering control unit. Remove the check ball.



1. SCREW
2. COVER
3. CHECK BALL
4. SPECIAL FITTING

**STEP 5**

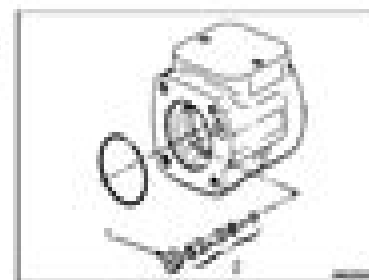
Remove the motor, rotor, and port plate. Put a mark on the rotor so that the same side will be toward the body of the control unit at assembly. Remove the O-rings. Remove the center shaft.



1. SCREW
2. MOTOR
3. PORT PLATE
4. O-RING
5. CENTER SHAFT

**STEP 4**

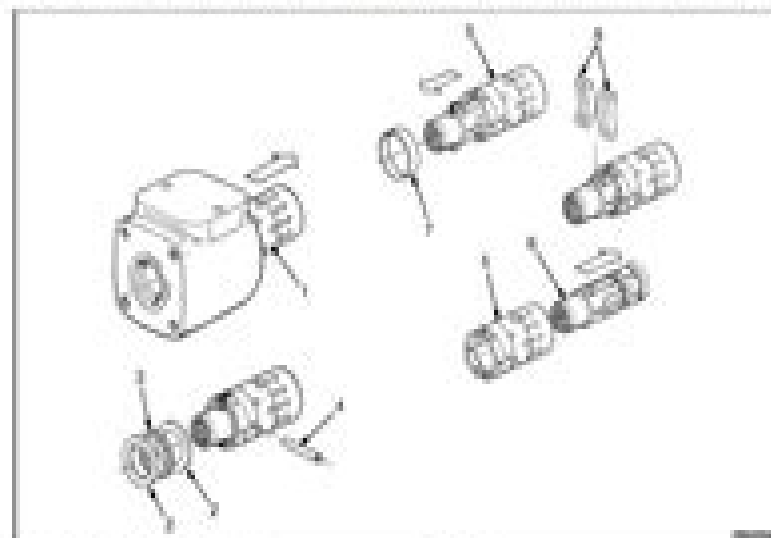
Remove the screws for the check valve assembly. Remove the parts for the check valve. For some units, the check ball is in the opposite end of the control unit.



1. SCREW
2. CHECK VALVE ASSEMBLY

**STEP 5**

Remove the spool and sleeve assembly. Remove the thrust bearing assembly from the spool. Push the center pin from the sleeve. Carefully remove the spool from the sleeve. Rotate the spool slowly during removal. Remove the ring from the sleeve. Remove the neutral position springs from the spool. Remove the seal from the housing.



1. SPOOL AND SLEEVE ASSEMBLY
2. THRUST BEARING
3. THRUST BEARING
4. CENTER PIN
5. SLEEVE
6. SPOOL
7. SEAL
8. NEUTRAL POSITION SPRINGS

# Yale Glc50 Engine Manual

**Rosina Ehmann**



## **Yale Glc50 Engine Manual:**

**Gas Engine Manual**, 1968      *GM LS-Series Engines* Joseph Potak, 2011-05-15 In this illustrated guide an LS series expert takes you step by step through the process of installing GM's high power engines in any automobile First underhood in the 1997 Corvette GM's LS engines have proven powerful reliable and amazingly fuel efficient Since that time more than a dozen variants have been produced ranging from bulletproof iron block 4.8 liter workhorses to the supercharged 7.0 liter LS7 Among performance enthusiasts these remarkable V8 engines have become a favorite for engine swaps owing to their fantastic power compact design and modification possibilities In *GM LS Series Engines The Complete Swap Manual* professional LS series engine specialist and technician Joseph Potak details all the considerations involved in performing this swap into any vehicle With clear instructions color photos diagrams and specification tables Potak guides you through Mounting your new engine Configuring the EFI system Designing fuel and exhaust systems Sourcing the correct accessories for your application Transmission torque converters and clutches Performance upgrades and power adders Troubleshooting should problems arise

**Gas Engine Manual** -- Theo Audel & Co. Pub, 1907      [Oil Engine Manual](#) Oil Engine and Gas Turbine, 1950      **Oil Engine Manual** White, 1960      **The Oil Engine Manual**, 1950      [Audels Gas Engine Manual](#) Edwin P. Anderson, 1973      *Operator's Manual*, 1990      [Repair Manual](#) Ford Motor Company. Service Department, 1947

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