

NOTE

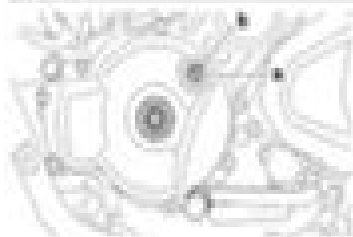
REMOVING THE CAMSHAFT

- Remove:
 - Camshaft end cover
 - Timing mark adjusting screw
- Align:
 - TDC on the generator rotor (mark on the crankcase cover)

- Turn the crankshaft counterclockwise.
- When piston is at TDC on the compression stroke, align the mark "a" on the generator rotor with the mark "b" on the crankcase cover.

NOTE

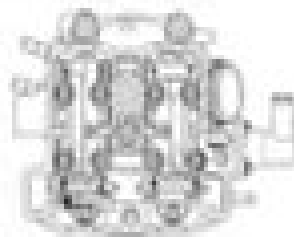
TDC on the compression stroke can be found when the camshaft lobes are turned away from each other.



- Remove:
 - Cylinder head cover
- Loosen:
 - Camshaft sprocket bolt
- Remove:
 - Timing chain tensioner assembly
 - Sprocket
- Remove:
 - Camshaft cap bolts
 - Camshaft cap

CAUTION

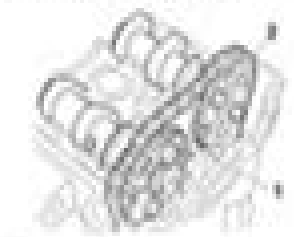
To prevent damage to the cylinder head, camshaft or camshaft caps, loosen the camshaft cap bolts in stages and in order from 1 to 5.



- Remove:
 - Intake camshaft "1"
 - Exhaust camshaft "2"

NOTE

To prevent the timing chain from falling into the crankcase, hold it with a wire to it.



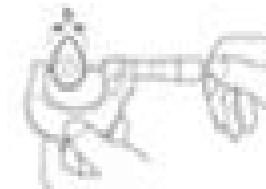
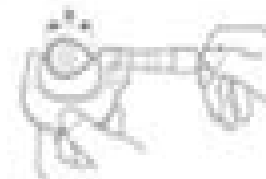
NOTE

Disassembling the Camshaft

- Check:
 - Camshaft lobe
Blue discoloration/pitting/scratches → Replace the camshaft.
- Measure:
 - Camshaft lobe dimensions "A" and "B"
Out of specification → Replace the camshaft.

**Camshaft lobe dimension limit**

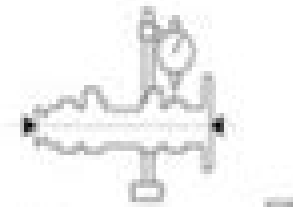
Intake A	34.330 - 34.650 mm (1.3516 - 1.3642 in)
Limit	35.400 mm (1.3937 in)
Intake B	25.950 - 26.050 mm (1.0216 - 1.0257 in)
Limit	26.400 mm (1.0374 in)
Exhaust A	34.400 - 34.600 mm (1.3720 - 1.3780 in)
Limit	34.700 mm (1.3661 in)
Exhaust B	25.900 - 26.000 mm (1.0201 - 1.0236 in)
Limit	26.300 mm (1.0354 in)



- Measure:
 - Camshaft nut
Out of specification → Replace



Camshaft nut limit	0.015 mm (0.0006 in) or less
--------------------	------------------------------



- Measure:
 - Camshaft journal to crankshaft cap clearance
(Out of specification → Measure the camshaft journal diameter)



Camshaft journal to crankshaft cap clearance	0.028 - 0.062 mm (0.0011 - 0.0024 in)
Limit	0.08 mm (0.0031 in)

- Install the camshaft into the cylinder head (without the steel pins and camshaft caps).
- Position a strip of Plastigauge® "1" onto the camshaft journal as shown.



- Install the steel pins and camshaft caps.
- NOTE
- Tighten the camshaft cap bolts in the order of the numbered numbers on the camshaft cap.
 - Do not turn the camshaft when measuring the camshaft journal to camshaft cap clearance.



Camshaft cap bolts	10 Nm (7.0 ebf, 7.2 lbf-ft)
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- Remove the camshaft caps and then measure the width of the Plastigauge® "1".

Yamaha 2012 Wr250r Factory Service Manual

Yamaha International Corporation



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Yamaha Service Manual R5-B. Yamaha Motor Co. Service Department, 1971 **Yamaha FZ6 Service and Repair Manual** Phil Mather, 2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08 Yamaha 50 Service Manual Yamaha International Corporation, 196? **Yamaha Combined Service Manual**, 1972 **Yamaha 50 Service Manual** Yamaha Motor Co, 1960 **Yamaha XV V-Twins Service and Repair Manual** Alan Ahlstrand, John Harold Haynes, 1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes **Yamaha DT 50 & 80 Trail Bikes Owners Workshop Manual** Chris Rogers, 1983-01-01

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Yamaha Model YL-1 (motorcycle) Service Manual Yamaha Motor Co, 1970* **Yamaha Supplementary Service Manual RD250(B)** Yamaha Motor Co, 1974 Yamaha 200 Twins Owners Workshop Manual Mark Reynolds, Pete Shoemark, 1974-01-01 *Yamaha YZF-R1, '98-'03* Haynes Publishing, 2018-05-01 Each Haynes manual provides specific and detailed instructions for performing everything from basic maintenance and troubleshooting to a complete overhaul of the machine in this case the Yamaha YZF R1 model years 1998 through 2003 Do it yourselfers will find this service and repair manual more comprehensive than the factory manual making it an indispensable part of their tool box A typical Haynes manual covers general information troubleshooting lubrication and routine maintenance engine top end engine lower end primary drive clutch and external shift mechanism transmission and internal shift mechanism engine management system

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