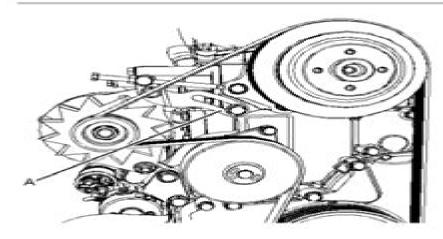


lituatration 2 Typical example

g02553437



Bustration 3 g02553697

- Ensure that all components of the pulleys and guide rollers are clean and free from wear and damage. If necessary, replace any components that are worn or damaged.
- 2. Ensure that the pulleys and guide rollers are free from dirt and build up from the old belt.
- 3. Install new alternator belt (6) onto pulleys. Ensure that the alternator belt is centered on all pulleys.

Note: The ribs on the alternator belt must be located into the grooves of all pulleys.

- 4. Tighten bolt (1) until adjusting bracket (5) has reached the full extent of the available adjustment in Position (A).
- Tighten bolt (3) to a torque of 50 N·m (37 lb ft).

# Toyota R A V 4 Service Manual

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