

HOW TO USE THIS MANUAL

MANUAL FORMAT

All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly, and inspection operations.

For instance, the condition of a faulty component will precede an arrow symbol and the course of action required will follow the symbol.

- Bearings

Pitting/scratches → Replace.

To assist you in finding your way through this manual, the section title and major heading is given at the top of every page.

MODEL INDICATION

Multiple models are mentioned in this manual and their model indications are noted as follows.

Model name	150JETO	L150JETO	150LETO	D150NETO	200JETO	L200JETO
USA and Canada name	SX150TR	LX150TR	PX150TR	DX150TR	SX200TR	LX200TR
Indication	150JETO	L150JETO	150LETO	D150NETO	200JETO	L200JETO

ILLUSTRATIONS

The illustrations within this service manual represent all of the designated models.

CROSS REFERENCES

The cross references have been kept to a minimum. Cross references will direct you to the appropriate section or chapter.

Yamaha 150hp 2 Stroke Repair Manual

Kalton C. Lahue



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