

Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module (image and cable retainers, (M20 engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (image) holding upper and lower sections of intake manifold together (M20 engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the rear upper section of intake manifold and the water pump, off-mount water pump on lower section with suitable strap clasp or water pump (image) or other suitable material.

Drive belts, assembly

1. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (M20).
 - To loosen and tighten, counter-bolt with 34 N.
 - Threads and shoulder must be free of oil and grease.
 - Additional counter-bolts are shown in the 1/2 turn (M20) image.
2. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (M20).
3. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (M20).
4. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (M20).
5. Timing belt guard, middle section
6. Bolt
 - Tighten to 40 Nm (30 ft-lb).
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
 - Rotate engine direction of rotation before removing.
 - Check for wear.
 - Do not reuse.
10. Water pump
11. Bolt
 - Remove cap nut.
 - Tighten to 120 Nm (20 ft-lb) + 1/2 turn (M20).
12. Water pump
13. Bolt
 - Tighten to 20 Nm (15 ft-lb).
14. Bolt
 - Tighten to 20 Nm (15 ft-lb).
15. Bolt
 - Tighten to 40 Nm (30 ft-lb).
 - To loosen and tighten, counter-bolt with 34 N.



16. Camshaft sprocket
 - Release from camshaft using two-part pulley.
17. Diesel injection pump
18. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor.
19. Water pump
20. Injection pump sprocket
 - Two-piece construction.
21. Bolt
 - Tighten to 20 Nm (15 ft-lb).
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement.
24. Water pump
 - Informatics before removing cap and pump.
25. Camshaft timing belt drive sprocket
26. Bushing, threaded

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web jun 9 2014 opening remarks and welcome good evening welcome to the 2014 sixth and seventh grade honors assembly to the parents grandparents family members and friends that are gathered here this evening i thank you for coming and commend you on your commitment to not only your child s schooling but their overall education