

WAUKESHA

Intermediate Gas Engine

F1197 G
101 to 255 BHP

DESIGN FEATURES

ENGINE

Breather - Open system.

Crankcase - Integral with cylinder frame. Seven large diameter main bearings.

Crankshaft - Forged steel, with hardened journals, dynamically balanced. Vibration damper.

Cylinder heads - Two, interchangeable, valve-in-head type, with stellite faced exhaust valves and exhaust valve seat inserts.

Connecting rods - Drop forged alloy steel, rifle drilled for piston pin lubrication.

Cylinders - Replaceable wet cylinder liners of centrifugally cast alloy iron.

Engine rotation - Counterclockwise when facing flywheel.

Pistons - Aluminum alloy, oil cooled, with full floating piston pin.

STANDARD EQUIPMENT

AIR INDUCTION SYSTEM

Air cleaner - Oil bath air cleaner.

CONTROL SYSTEM

Governor - Waukesha centrifugal design.

Safety Shutdown - Low oil temperature and high water temperature cutoff switches. Mechanical fuel shut-off valve. Manual reset.

EXHAUST SYSTEM

Dry exhaust manifold with threaded flange connections for 4" (102 mm) OD pipe.

FLYWHEEL

With ring gear (144 teeth), machined for Twin Disc, three plate, 1 1/4 inch clutch.

Flywheel housing - SAE No. 0, foot-type.

FUEL SYSTEM

Updraft, carburetor with 2.5" (64 mm) diameter (NPT) inlet.

IGNITION SYSTEM

Low tension magneto and cables. One spark plug and one coil per cylinder.

INSTRUMENTATION

Engine-mounted ignition switch, safety switches, vacuum, water temperature, oil pressure and oil temperature gauges.

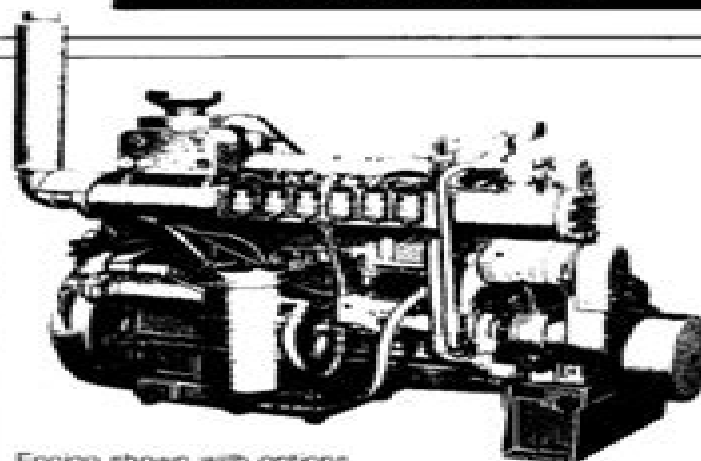
LUBRICATION SYSTEM

Full pressure system with high-capacity gear-type pump, shunt oil filter and rear sump.

Oil Cooler

WATER CIRCULATION SYSTEM

Gear-driven jacket water pump, with thermostatically controlled full flow bypass cooling circuit.



Engine shown with options

**Model F1197G Naturally Aspirated,
Six Cylinder, Four-Cycle Gas-Fueled Engine**

SPECIFICATIONS

Cylinders	Inline 6
Piston Displacement	1197 in. ³ (20s)
Stroke Cycles	4
Bore & Stroke	6.25" X 6.5" (159 X 165 mm)
Compression Ratio	Standard 9:1 Optional 7:1
Jacket Water System Capacity	12 gal. (45l)
Lube Oil Capacity	12 gal. (45l)
Crankshaft Pulley	3 grooves; two, OD 8.31" one, OD 9.13"
Starting System	125-150 psi air/gas; 24V electric
Governor	Centrifugal
Dry Weight	4050 lb. (1840 kg)

OPTIONS

Air Cleaner - Dry element; oil bath with pre-cleaner.

Ignition - Solid state.

Fuel System - Optional carburetors, regulators, and solenoid valves for multi-fuel systems.

Instruments - Ammeter, tachometer, hourmeter.

Waukesha F1197 Gas Engine Maintenance Manual

**Dresser Industries, inc. Waukesha
Engine Division**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text box.

Waukesha F1197 Gas Engine Maintenance Manual:

Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). ,1989 Waukesha Operation & Maintenance Manual ,1986 Waukesha Model FC Gas, Gasoline Engine ,1958 **Waukesha VHP Series Gas and Diesel Engines** Dresser Industries, inc. Waukesha Engine Division,1974 *Waukesha VR Series Gas and Diesel Engines* Dresser Industries, inc. Waukesha Engine Division,1977? **Gas Engine Manual** Edwin P. Anderson,Ted Pipe,1977 The purpose of this book is to serve as a helpful guide to mechanics and students whose work deals with the operation maintenance and repairs of modern gas engines of various types and sizes The book explains the operating principles of various types of gas engines It then goes on to illustrate the function of the various engine parts and necessary accessories such as carburetors fuel ignition methods cooling and lubricating systems etc It also deals with troubleshooting and modern service operations including engine tune up and emission control procedures The various ignition system items that affect engine performance are fully listed and illustrated Foreword **Operator and Organizational Maintenance Manual** ,1971 **The Practical Gas and Oil Engine Hand-book** Leonard Elliott Brookes,1905 **Field and Depot Maintenance Manual** ,1971 Operator, Organizational, and Direct Support Maintenance Manual ,1990 The Practical Gas and Oil Engine Hand-book; a Manual of Useful Information on the Care, Maintenance and Repair of Gas and Oil Engines L. Elliott B. Brookes,2018-11-09 This work has been selected by scholars as being culturally important and is part of the knowledge base of civilization as we know it This work is in the public domain in the United States of America and possibly other nations Within the United States you may freely copy and distribute this work as no entity individual or corporate has a copyright on the body of the work Scholars believe and we concur that this work is important enough to be preserved reproduced and made generally available to the public To ensure a quality reading experience this work has been proofread and republished using a format that seamlessly blends the original graphical elements with text in an easy to read typeface We appreciate your support of the preservation process and thank you for being an important part of keeping this knowledge alive and relevant *Gas Engine Field Service Manual* Ingersoll-Rand Company,1979 Field and Depot Maintenance Manual ,1988 **The Practical Gas and Oil Engine Handbook;a Manual of Useful Information on the Care, Maintenance and Repair of Gas and Oil Engines**, L Elliott (Leonard Elliott) Brookes,2021-09-09 This work has been selected by scholars as being culturally important and is part of the knowledge base of civilization as we know it This work is in the public domain in the United States of America and possibly other nations Within the United States you may freely copy and distribute this work as no entity individual or corporate has a copyright on the body of the work Scholars believe and we concur that this work is important enough to be preserved

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Handbook L. Elliott Brookes,2015-06-02 Excerpt from The Practical Gas and Oil Engine Handbook A Manual of Useful Information on the Care Maintenance and Repair of Gas and Oil Engines With Special Reference to the Diesel Oil Engine Actual Horsepower The expression actual horsepower is equivalent to brake horsepower and is used to designate the power which an engine develops at the driving pulley The actual or brake horsepower of an engine is obtained by means of a Prony brake or a dynamometer which gives the actual work or performance of the engine in foot pounds for any given length of time Adjustment Adjusting the parts of a gas engine is not generally as well understood as it might be It pays to take time and do the work properly then it will not be necessary to tinker with one part or another When main bearings are loose the balance wheel will deflect as shown by the dotted lines J J which is a sure indication that bearings on the crank shaft are too loose and allow it to spring at every explosion This play around the crank shaft is shown at N in Figure 1 p 10 The bearings have come loose and sometimes the result will be a broken shaft A crank bearing can be run very close if it is properly set up and all bolts firm otherwise it will run hot quickly About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at www.forgottenbooks.com This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works Waukesha Scania Service Manual Dresser Industries, inc. Waukesha Engine Division,1977 **Technical Manual, Direct and General Support Maintenance**

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