

# Volkswagen Crafter Workshop Manual

4-cylinder diesel engine (2.1 engine, common rail) - Edition 03.2016

**1 - Exhaust manifold with turbocharger**

- Remove complete unit only.
- Removing and installing [A.00000.000](#).

If the oil return line is separated at the hose clip [A.00000.000.000](#) or if it is damaged, the forces of the oil return line must be released.

- Check oil supply lines for damage before installing them.
- Tube tightening sequence and installation positions [A.00000.000](#).
- When turbocharger and connecting pipes are being assembled, it is essential that the correct hose set - 3152 (Electronic Parts Catalogue) is used.

**2 - Exhaust gas temperature sensor 1 - 0225**

- Lubricate thread of sensor using high-temperature grease in Electronic Parts Catalogue.
- Exhaust temperature sensor 1 - 0225 must not be bent or forced when removing and installing.
- Exhaust temperature sensor 1 - 0225 must not contact any other component or insulation.
- Set to 0.

**3 - Nut**

- Remove after removing.
- 24 Nm.
- Tightening sequence [A.00000.000](#).
- Procedure for dismantling and assembly.
- Position turbocharger on studs on cylinder head.
- Tighten turbocharger bolts in specified sequence [A.00000.000](#).
- Initially, tighten nut hand tight. Then, tighten bolts again to prescribed torque.

**4 - Gasket**

- Remove after removing.

**5 - Gasket**

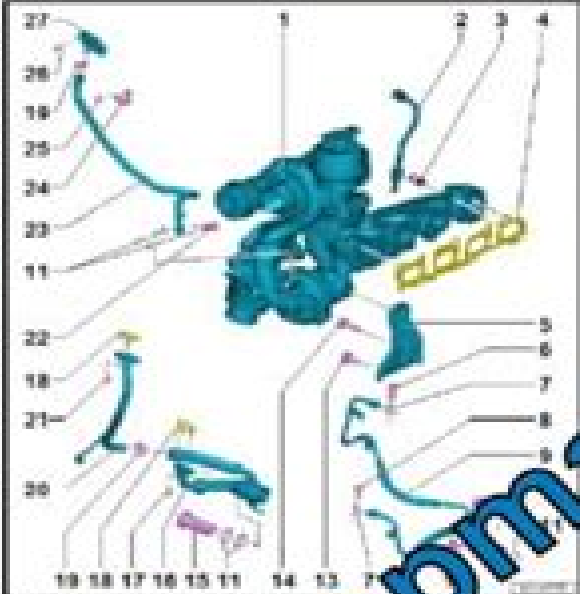
- Remove after removing.

**6 - Bore seal**

- 30 Nm.

**7 - Double seal**

- Remember that there are various sizes.
- Remove after removing.



4-cylinder diesel engine (2.1 engine, common rail)

**Version A: lock crankshaft pulley with mark in position**

- Lock crankshaft pulley in position with crankshaft stop - T10490.
- Marking on toothed belt pulley - 2 - and crankshaft stop - 1 - must align.
- Pin of crankshaft stop - T10490 - must engage in hole of timing flange.
- The crankshaft stop - T10490 - can be pushed into the toothed belt pulley only from the front side.

**For crankshaft pulley**

- It is possible to use crankshaft stop - T10490.
- Lock crankshaft pulley with crankshaft stop - T10490.
- Pin of crankshaft stop - T10490 - must engage in threaded holes of toothed belt pulley.
- Crankshaft stop - T10490 - must engage in hole of timing flange.

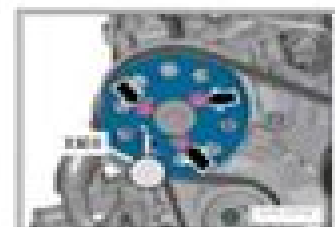
**Version B: lock crankshaft pulley without mark in position**

**Note**

Use only the crankshaft stop - T10490 - to lock crankshaft pulley without a mark in position.

- Lock crankshaft pulley in position with crankshaft stop - T10490.
- Pin of crankshaft stop - T10490 - must engage in threaded holes of toothed belt pulley.
- Locking pin of crankshaft stop - T10490 - must engage in hole in timing flange.

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# Vw Crafter Service Manual

**Volkswagen of America**



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