

4. Heat Exchanger

4-1 Heat exchanger construction

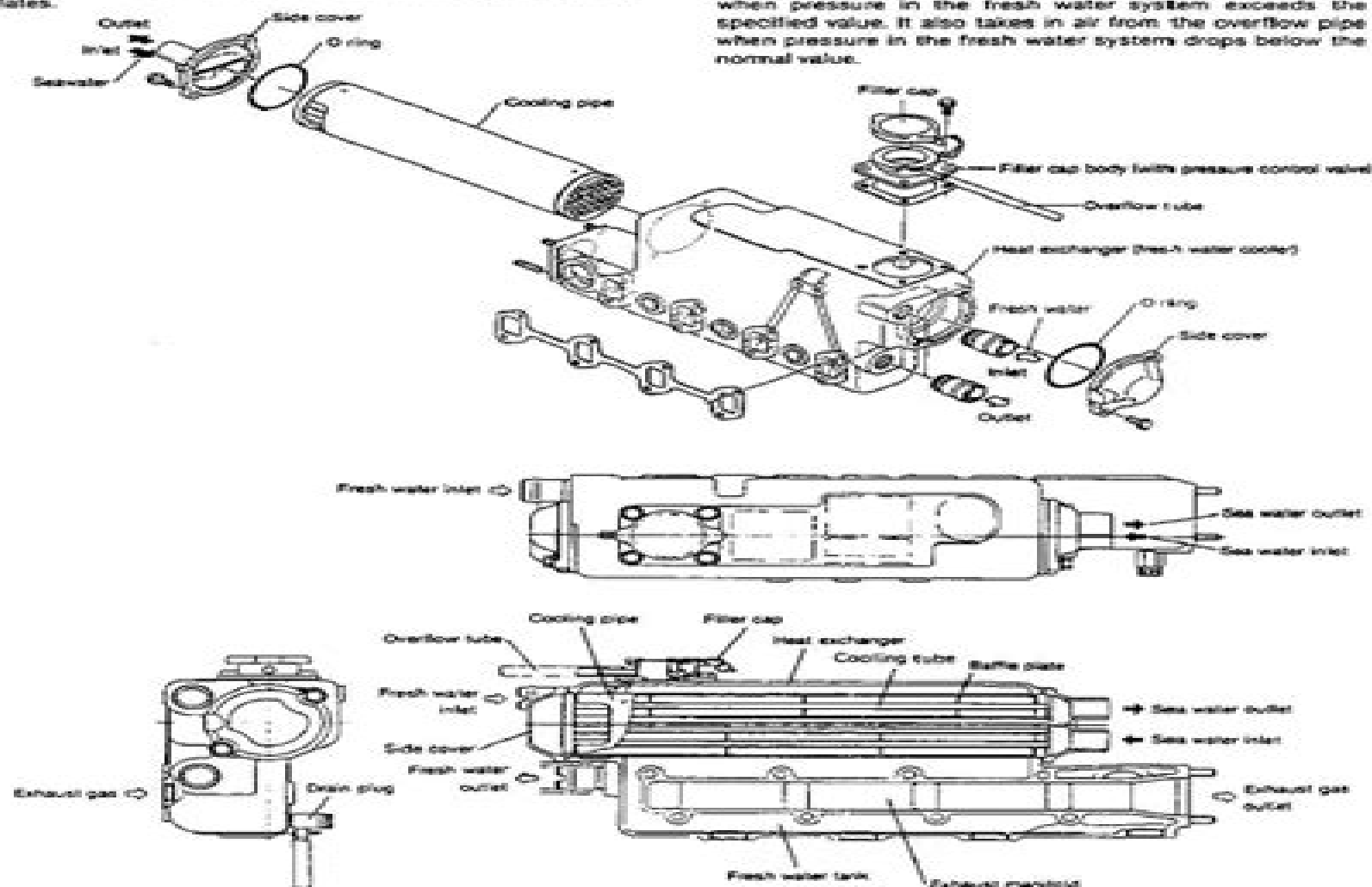
The heat exchanger cools the hot fresh water that has cooled the inside of the engine with sea water.

The inside of the heat exchanger cooling pipe consists of 36 small dia. tubes and baffle plates.

The sea water flows through the small dia. tubes and the fresh water flows through the maze formed by the baffle plates.

There is a reservoir at the bottom of the cooling pipe which serves as the fresh water tank. There is an exhaust water passageway (line) in the reservoir which forms a water cooled exhaust gas manifold.

The filler cap on top of the heat exchanger has a pressure valve, which lets off steam through the overflow pipe when pressure in the fresh water system exceeds the specified value. It also takes in air from the overflow pipe when pressure in the fresh water systems drops below the normal value.



Yanmar 4jh2e Parts Manual

Mark Steyvers

A red circular graphic with a gradient, appearing as a stylized arrow or a light effect, positioned to the right of the author's name.

Yanmar 4jh2e Parts Manual:

Yanmar Marine Diesel Engine 4JH2E, 4JH2-Te, 4JH2-Hte, 4JH2-Dte Yanmar, 2013-05 Reprint of the official service manual for Yanmar marine diesel engines 4JH2E 4JH2 TE 4JH2 HTE 4JH2 DTE **Quick Reference Parts Manual** Engine Service Association, 1976 *Master Parts Manual* Tecumseh Products Company. Engine and Gear Service Division, 1982

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