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Y. R. Young

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lots of power over their suppliers and they became pretty expert at this tactic to their eventual detriment James P Womack came forward with Lean Thinking in 1996 and helped many to see the whole value chain He showed how waste clogs the system and how continuous improvement was needed to link all parts of the chain to customer demand He explained his findings in plain English but once again people didn t hear Lean might be an element of the larger strategy but it is most likely to be relegated to plant and manufacturing work As a result one company after another has tried lean and failed Many people believe that just in time inventory equals zero inventory The ideal situation is one piece flow which can only be achieved through the use of a manufacturing cell The inventory buffer exists but it is rarely used The Andon system includes a buffer There is a safeguard in place to protect your customer There is a buffer to prevent the entire manufacturing line from being shut down to rectify a problem There is a buffer in place to prevent the breakdown of a vital manufacturing process Just in time production is a manufacturing system that produces and delivers only what is required only when it is required and only in the amount required The Toyota Production System is built on two pillars JIT and jidoka JIT is based on heijunka and consists of three operating elements the pull system takt time and continuous flow Robinson V. Toyota Motor Credit Corporation ,2000 Official Gazette of the United States Patent Office United States. Patent Office,1971

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