

7. ADJUSTMENT AND REPAIR

7-3-5 Adjustment of Accelerator Lever

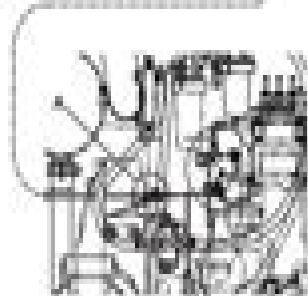
a) Adjustment of Minimum idling Speed

- (1) Adjust the length of the throttle rod 1 to 1.00 in. (25 mm) as shown in the drawing. Loosen the throttle rod 2 and lock it.
- (2) Start the accelerator lever forward to its stop and the minimum idling speed position.
- (3) Adjust the accelerator cable 3 in the carburetor to the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the minimum idling speed.
- (4) Check if the minimum idling speed is 1000 to 1075 rpm. If not, make readjustment with the accelerator cable 3 in the carburetor or the adjusting rod 5.



b) Adjustment of Maximum idling Speed

- (1) Move the accelerator lever back to its stop and with the regulator handle 4 on the engine side contacts with the adjusting rod 5 for the maximum idling speed.
- (2) Check if the maximum idling speed is 2000 to 2050 rpm. If not, make readjustment with the adjusting rod 5 for the maximum idling speed.
- (3) While keeping this position, tighten the accelerator rod 6 until it contacts with the throttle cable and then, tighten the lock nut 7.



7-3-5 470000

7. ADJUSTMENT AND REPAIR

7-4 Timing Bearing

a) Structure

The timing bearing is a single row ball bearing and the internal gear is insulation hardened.

The steel balls sit on the smooth surfaces of the inner and outer races.

A soft cone is made at the starting point of the tapering on the race, on which the steel balls sit, and the "V" mark is indicated on the upper surface of the inner race, in order to decrease the load on the soft cone, place the "V" mark on the right side of the inner race, as shown in the right figure.

The outer race also has a soft cone at the start and insertion point, make the soft on the right side of the inner frame, as shown in the right figure.

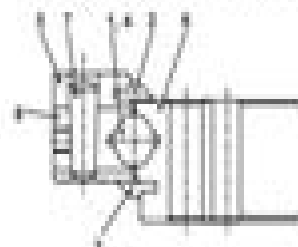
b) Part

No.	Part
1	Timing bearing
2	Ball race
3	Outer race
4	Inner race
5	Adjusting rod



c) Details of Timing Bearing

No.	Part	Qty
1	Ball race	10
2	Ball 5	1
3	Ball 4	1
4	Ball race	10
5	Outer race	1
6	Inner race	1
7	Ball 5	1
8	Ball 4	1



d) Inspection

- (1) Check the gear tooth surfaces for the timing, race, cracks, wear and breakage. Replace if the damage is excessive.
- (2) Check for abnormal noise. Clean, grease or replace if necessary.

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Table of Contents Yanmar Vio30 Excavator Service Manual

1. Understanding the eBook Yanmar Vio30 Excavator Service Manual
 - The Rise of Digital Reading Yanmar Vio30 Excavator Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Yanmar Vio30 Excavator Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Yanmar Vio30 Excavator Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Yanmar Vio30 Excavator Service Manual

- Personalized Recommendations
- Yanmar Vio30 Excavator Service Manual User Reviews and Ratings
- Yanmar Vio30 Excavator Service Manual and Bestseller Lists
- 5. Accessing Yanmar Vio30 Excavator Service Manual Free and Paid eBooks
 - Yanmar Vio30 Excavator Service Manual Public Domain eBooks
 - Yanmar Vio30 Excavator Service Manual eBook Subscription Services
 - Yanmar Vio30 Excavator Service Manual Budget-Friendly Options
- 6. Navigating Yanmar Vio30 Excavator Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Yanmar Vio30 Excavator Service Manual Compatibility with Devices
 - Yanmar Vio30 Excavator Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Yanmar Vio30 Excavator Service Manual
 - Highlighting and Note-Taking Yanmar Vio30 Excavator Service Manual
 - Interactive Elements Yanmar Vio30 Excavator Service Manual
- 8. Staying Engaged with Yanmar Vio30 Excavator Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Yanmar Vio30 Excavator Service Manual
- 9. Balancing eBooks and Physical Books Yanmar Vio30 Excavator Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Yanmar Vio30 Excavator Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Yanmar Vio30 Excavator Service Manual
 - Setting Reading Goals Yanmar Vio30 Excavator Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Yanmar Vio30 Excavator Service Manual

- Fact-Checking eBook Content of Yanmar Vio30 Excavator Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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