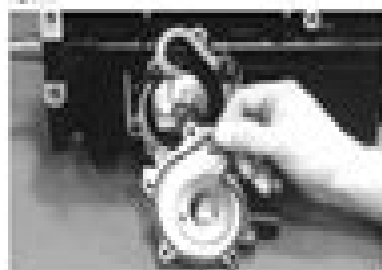


Fig. 1-61



11. Pour the 1/2 cup into the water pump cavity. Then install the cover. Fill with first water. Tighten correctly.

Fig. 1-62



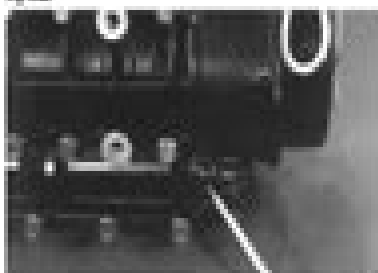
12. Fill the cooling system with antifreeze. Start and run the engine. Check the leaks and retighten the cooling system to make sure it has been properly filled.

Repairing Water Pump (800/1000 cc)

REMOVING AND DISASSEMBLING

NOTE: A bleed hole is located at the bottom of the water pump housing. If there is any sign of coolant leakage from the bleed hole, the water pump needs must be replaced. When servicing the water pump, use Water Pump Bearing and Seal Kit (916 9844-014).

Fig. 1-63



1. Remove the small starter seal impeller bearing. Then remove the water pump cover.

Fig. 1-64



2. Force the crankshaft using a pressure wrench, then ensure the cap screw securing the impeller. Remove the impeller from the shaft.

Fig. 1-65



3. Slide the water section of the water pump from the shaft. Inspect both the case and front seals. If either appear in poor condition, replacement is necessary.

Fig. 1-66



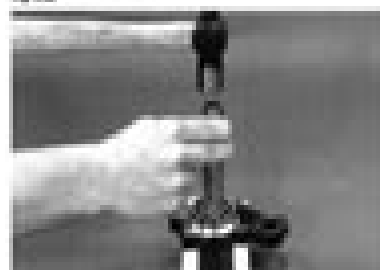
4. To remove seals, pull the case seal from the water section using the pulley.

Fig. 1-67



5. Using the seal driver, drive the front seal from the water section.

Fig. 1-68



ASSEMBLING AND INSTALLING

NOTE: Shown are the seals and O-rings required to rebuild the water pump. Clean the water section rear area and inspect the water section for any signs of wear or scoring in the impeller area.

Fig. 1-69



6. Using the seal driver, install the front mechanical seal. Drive the seal driver into the water section seal in a steady motion against its seal flange.

Fig. 1-70



7. Using the driver, install the rear seal. The spring side of the seal must face outward. The seal inner surface must be flush with the case.

Fig. 1-71



Zl 500 Repair Manual

Daniel F McAuley



ZI 500 Repair Manual:

This book delves into Zl 500 Repair Manual. Zl 500 Repair Manual is a vital topic that must be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Zl 500 Repair Manual, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Zl 500 Repair Manual
- Chapter 2: Essential Elements of Zl 500 Repair Manual
- Chapter 3: Zl 500 Repair Manual in Everyday Life
- Chapter 4: Zl 500 Repair Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, the author will provide an overview of Zl 500 Repair Manual. The first chapter will explore what Zl 500 Repair Manual is, why Zl 500 Repair Manual is vital, and how to effectively learn about Zl 500 Repair Manual.
3. In chapter 2, this book will delve into the foundational concepts of Zl 500 Repair Manual. This chapter will elucidate the essential principles that must be understood to grasp Zl 500 Repair Manual in its entirety.
4. In chapter 3, the author will examine the practical applications of Zl 500 Repair Manual in daily life. This chapter will showcase real-world examples of how Zl 500 Repair Manual can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Zl 500 Repair Manual in specific contexts. This chapter will explore how Zl 500 Repair Manual is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, this book will draw a conclusion about Zl 500 Repair Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Zl 500 Repair Manual.

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