

BBC Clutch Installation

P-2110-WE
819-0375

▲ WARNING Failure to follow these instructions may result in product damage, equipment damage, and serious or fatal injury to personnel. When performing maintenance on either mowing deck or engine, the engine should be stopped and the spark plug wire should be disconnected.



Tools: Sockets, Torque Wrench

A. Replacing the Brake Assembly

1. Remove the lawn mower blade from the BBC by removing the blade mounting bolts.
2. Remove the BBC mounting bolt.
3. Disconnect the customer supplied brake actuation spring.
4. Disconnect the BBC actuation cable.
5. Remove anti rotation bolt pin if necessary.
6. Remove the BBC assembly from the mower.

▲ WARNING Constraining the axial movement of the brake plate may cause the BBC to function improperly, leading to increased blade stop times and premature failure of the BBC.

NOTE: Pin must be free of grooves that will prevent axial movement of the brake plate.

Warner Electric • 888-274-3718

Installation Instructions



Note: On some applications, the BBC brake assembly will not easily fit through the space allowed in the mower deck. In this instance, the mower engine mounting bolts must be removed and the mower engine lifted off of the deck so that the brake assembly can be removed.

7. Install the new BBC brake assembly directly to the engine crankshaft. In the case where the mower engine was lifted up, remount the engine to the mower deck.
8. Reinstall the BBC actuation cable.

NOTE: A minimum of 150 in.lbs. (16.95Nm) of torque is required to move the actuation arm from the fully clutched to the fully braked position.

9. Reinstall the BBC mounting bolt. Torque the BBC mounting bolt to 48 ft-lbs. (65 N-m) for a 3/8-24 UNF or a M10 x 1.25-6g mounting bolt (contact Warner Electric personnel for assistance with other thread sizes)

Recommended Bolt Torque		Thread Type
48 ± 3 lbs.ft.	65 ± 5Nm	3/8-24 UNF
48 ± 3 lbs.ft.	65 ± 5Nm	M10x1.25-6g

Bolt to be grade #8 US, Grade #10 Europe.

Note: Please contact Warner Electric for assistance with other thread sizes.

▲ WARNING Proper mounting bolt torque is essential for BBC operation and to prevent premature failure of the BBC.

10. Reinstall the customer supplied brake actuation spring.
11. Reinstall the mower blade.
12. Burnish the BBC per the burnish instructions.

Zx636 Clutch Installation Manual

Editors of Haynes Manuals



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