

## CSWIP QUESTION AND ANSWERS

- 1) State three responsibilities and attributes all senior welding inspectors should possess

### Responsibilities

- 1) **Planning:** - He is to plan the work i.e. type of inspection and at what times communication with supervisor, and other department / disciplines etc.
- 2) **Organizing:** - Allocation of duties, specifying area of responsibilities
- 3) **Documentation:** - To check if plan and inspectors are functioning correctly and take remedial steps if not.

### Attributes

- 1) Job knowledge
- 2) Honest and sincere to work
- 3) To delegate the work
- 4) Understanding of problems
- 5) Discipline and decisiveness of problems
- 6) Interpersonal relationship

- 2) Briefly describe two methods by which the quality control department can control the level of inspection?

Quality control department can control the quality of work by implementing the inspection procedures, during fabrication process at every stage, inspection test plan

Quality control department should engage well trained experienced qualified personal to perform their duties. Selection of person is very important to perform the assigned duties.

- 3) A fabricated product is required to be made with increased toughness. Out line the QA/QC and inspection requirements which must be under taken in order to attain this requirement.

To increase the toughness of the fabricated part.

- 1) The inspection should verify the mechanical and chemical properties of the material from the laboratory reports, material selection
- 2) The test result should be compared with the values given, the material specification should conform that the material to be for fabrication shall meet the quality requirements
- 3) Use of suitable filler materials with alloying content which shall increase the toughness. Welding parameters in which higher heat input and travel speed so that there will be certain increase in the toughness values. The material shall be tested for NDT to ensure the material is defect free
- 4) A product being made to a pressure vessel code has a QC requirement that defects should be limited to 80% of the stated values, but the defects between 80% to 100% values should be referred to QC for approval. Give your appreciation of the reason for this
- 5) During an audit no material mill certificate was found. How would you proceed?  
If MTC is not available ask the supplier to provide it. If it is not available with supplier then the material should be sent to lab for verifying its chemical and mechanical properties.
- 6) Why is it desirable to seal in a lamination which found to break during an edge preparation?  
Lamination is to be seal welded prior to welding because these areas will open up during welding due to the heat produced while welding.
- 7) Describe two method of producing approval procedures
  - 1) By using pre qualified procedures

# Twì Cswip Question Answers

**SA Dillow**



**Two Cswip Question Answers:**

**Insight ,1997      Sheet Metal Industries ,1994**

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### **Table of Contents Twì Cswip Question Answers**

1. Understanding the eBook Twì Cswip Question Answers
  - The Rise of Digital Reading Twì Cswip Question Answers
  - Advantages of eBooks Over Traditional Books
2. Identifying Twì Cswip Question Answers
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Twì Cswip Question Answers
  - User-Friendly Interface
4. Exploring eBook Recommendations from Twì Cswip Question Answers
  - Personalized Recommendations
  - Twì Cswip Question Answers User Reviews and Ratings

- Twì Cswip Question Answers and Bestseller Lists
- 5. Accessing Twì Cswip Question Answers Free and Paid eBooks
  - Twì Cswip Question Answers Public Domain eBooks
  - Twì Cswip Question Answers eBook Subscription Services
  - Twì Cswip Question Answers Budget-Friendly Options
- 6. Navigating Twì Cswip Question Answers eBook Formats
  - ePub, PDF, MOBI, and More
  - Twì Cswip Question Answers Compatibility with Devices
  - Twì Cswip Question Answers Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Twì Cswip Question Answers
  - Highlighting and Note-Taking Twì Cswip Question Answers
  - Interactive Elements Twì Cswip Question Answers
- 8. Staying Engaged with Twì Cswip Question Answers
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Twì Cswip Question Answers
- 9. Balancing eBooks and Physical Books Twì Cswip Question Answers
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Twì Cswip Question Answers
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Twì Cswip Question Answers
  - Setting Reading Goals Twì Cswip Question Answers
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Twì Cswip Question Answers
  - Fact-Checking eBook Content of Twì Cswip Question Answers
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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