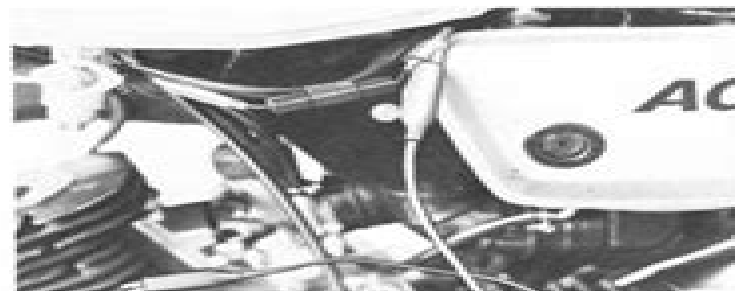
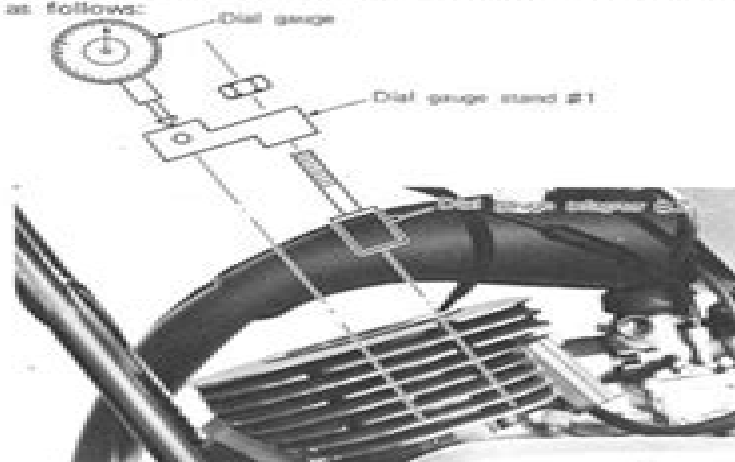


2-2. Engine Tuning

A. Ignition Timing

Ignition timing must be set with a dial indicator (to determine piston position) and a low-range ohmmeter (to determine exactly when contact breaker points begin to open). Proceed as follows:

1. Remove cylinder head.
2. Install dial gauge stand adapter #2 at cylinder holding bolt.
3. Insert dial gauge assembly into adaptor #2.
4. Remove magneto cover.
5. Switch on point checker and adjust. Connect red lead of Point Checker to black wire in wire harness coming from magneto.
6. Connect black lead of Point Checker to unpainted surface of cylinder fin or unpainted crankcase bolt or screw.



7. Rotate magneto flywheel until piston is at top-dead-center. Set the zero on dial indicator face to line up exactly with dial indicator needle. Tighten set screw on dial gauge stand to secure dial gauge assembly. Rotate flywheel back and forth to be sure that indicator needle does not go past zero.

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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