

Ans.

Total Score = 123

- | | | | | |
|---|---|---|-----|---|
| 1 | c | c | 1.0 | What is meant by the term minimum interpass temperature?
a. Minimum post weld heat treatment temperature
b. Minimum stress relief temperature
c. The lowest temperature allowed during welding and between weld passes
d. The lowest temperature to be used during pre-heat |
| 1 | c | c | 2.0 | Which of the following standards gives guidance for the production of a WPQT?
a. BS EN 22553
b. BS EN 499
c. BS EN 15614
d. BS EN 287 |
| 1 | c | c | 3.0 | Which of the following radioactive terms is not associated with NDT?
a. Gamma
b. Cobalt 60
c. Thorium
d. Iridium 192 |
| 1 | b | b | 4.0 | A welder qualification test is used to verify:
a. The compatibility between consumable and materials
b. The skill of the welder
c. The manufacturing process
d. The NDT procedures |
| 0 | c | a | 5.0 | In arc welding processes, excess weld metal profile is most affected by:
a. Arc Length
b. Open circuit voltage
c. Amperage
d. Root gap |
| 1 | c | c | 6.0 | Which of the following hardness tests would be used by a test house to assess hardness?
a. Brinell
b. Rockwell
c. Vickers
d. Ecotip |
| 1 | c | c | 7.0 | Lamellar tearing has occurred in steel fabrication. Before welding could it have been
a. Radiography
b. Dye penetrant inspection
c. It would not have been found by any inspection method
d. Ultrasonic testing |
| 1 | d | d | 8.0 | The presence of iron sulphide in the weld metal is most likely to produce which of the |

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Michael Brown



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