# Triumph

ufacturer. If the unit requires an external power source, do not use the motorcycle battery. AC pulses in the machine's low tension wiring can trigger the strobe light and lead to incorrect readings.

4. At engine speeds above 2,000 rpm, one of the three marks on the alternator rotor (exposed by the Triumph patent plate) should line up directly with t bottom plate screw. If adjustment is necessary, loosen the no. I point set secondary bracket and shift the plate until the marks are aligned. Tighten the plate securing screws.

 Repeat the above procedure on no. cylinder (center), then no. 3 cylinder (left).

Reinstall the patent and inspection plates.

#### CARBURETOR ADJUSTMENTS

### Idle Speed and Mixture

NOTE: Make these adjustments when the engine is at operating temperature.

#### SINGLE-CARBURETOR

 Make sure there is some freeplay in the throttle cable so the slide will close fully.

2. Term the pilot air screw in until it is lightly seated, then back it out 2½ turns. Start the engine. Adjust the idle speed (throttle stop) screw so that the engine idles at about 750 rpm.

3. Make any fine adjustments by turning the pilot air screw in either direction so that an even idle is obtained. It should not be necessary to vary this screw more than ½ turn from the standard setting. If it is, there may be something wrong with the carburetor or engine. Check for fuel blockages, air leaks, etc.

4. Use the throttle cable adjuster to take up most of the slack in the cable. The twist grip should have 10-15° or rotation before the slide begins to rise.

#### TWIN-CARBURETOR

 Make sure there is some slack in the main throttle cable so that the slides will close fully.

Screw each pilot air screw in gently until it is seated, then back them out 2% turns.

 Start the engine. Disconnect one of the spark plug leads and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on one cylinder.

4. With both plug leads connected, rev the engine a few times to clean it out. Then disconnect the other plug lead, and turn the throttle stop screw for the running cylinder in until the engine runs slowly but smoothly on the one cylinder.

 Connect the spark plug lead so that both cylinders will now be running. Idle speed will be very high. Back out each throttle stop screws by equal amounts until an idle speed of 500-750 rpm is obtained.

6. To smooth out the idle, if necessary, turn each pilot air screw in or out by equal amounts. It should not be necessary to turn either of them more than %

turn. If it is, there is probably a defect in the system: air leaks, fuel flow problem, impure gasoline, etc.

7. Synchronize the throttle slides.

 Use the adjuster on the main throttle cable so that the slide begin to rise after about 10-15° of twist-grip rotation.

# Carburetor Synchronization,

On twin-carburetor models, the throttle slides must be synchronized or one cylinder will lead the other while running. This operation should be carried out after setting the idle speed and mix1. Remove the air cleaner(s).

Position a mirror behind the carburetors or reach into the bores with the thumb and index finger of one hand.

Twist open the throttle slides, and feel, or watch, as the slides enter the bores. They should begin to enter their respective bores simultaneously.

4. An alternate method is to place a finger on each carburetor slide when closed, and then turn the twist-grip slightly. Both slides should begin to lift at the same time.

If adjustment is necessary, use the cable adjusters on the top of each carburetor raising or lowering them so the

**Tune-Up Specifications** 

	Tune-op Specifications						
	TRASW	If plooned	T-SHOW.	TASA	TARC		
CARBURETION	(See test procedures)						
VALVES							
Valve Tappet Clearance (cold):				0.009	0.002		
Innako (in.)	0.00%	0.000	(0),(0)(0)(2)	0.000	0.050		
Indoke (men)	OL22003	01.0050	0.050	0.004	0.004		
Exhaust (in.)	0.000	0.004	0.004		0.100		
Exhaust (mm)	01.005-4	0.500	(0.000)	0.100	OLDOO		
Walne Timing:							
Intake Opens		Section 2015	2000-200	241	25.62		
(BTOC)	49-12	294"	4907	-20-MIT	OHE .		
Intake Closes				200-	2000		
(ABDC)	68"	555	500.7	and "	acor.		
Exhaust Opens		THE R. P. LEWIS CO., LANSING, MICH.		300 -	555*		
(BBDC)	不得性	457	64.*	360	363		
Exhaust Closes	2000000		261.**	2647	34"		
(ATDC)	20.0	97.	100	-20-18	201		
IGNITION							
Spark Plug (standard)							
(Champion)	D-0.20	298-46	250 (4)	3430	2423		
(Champion) Spark Ping Gap: (in.)					12.000		
Clim. N	0.000-0.025	0.020	0.020	0.005	0.005		
Course)	0.505-0.635	0.508	0.3906	0.635	0.635		
Contact Breaker Capi							
(im.)	0.015	0.005	0.005	0.014-0.016	0.014-0.016		
( man)	0.384	0.380	01.348(1	0.350-0.600	0.350-0.400		
Ignition Timing:							
Crankshaft Position					and the same of th		
(advanced)	307	3/8"	23/8/7	38"	367		
Piston Position (BTDC):				F80000000			
(in.)	40.25-402	40.363404	(0.3300)	01.41.05	0.485		
(mm)	8,667	8.380	8.380	190.4	30.4		

	7120M	TARR	TREETY	37.8 60V	3' 11.50'W'			
CARBURETION	. (See text procedurer)							
VALVES								
Valve Tappet Clearance (cold):				0.008	0.006			
Intake (in.)	0.000	0.006	(0.0008	0.000	0.15			
Intake (mm)	0.050	0.152	0.20		0.005			
Exhaust (in.)	01.004	0.008	0.000	0.006	0.000			
Exhaunt (mm)	0.00	0.003	0.15	0.15	0.200			
Valve Timing:								
Intake Opens (BTDC)					50*			
(WTDC)	3947	50"	DV-AL	NA	Order.			
Intake Closes			22.2	ASSESS OF THE PROPERTY OF THE	64"			
(ABDC)	20-40°	64"	Deliver.	N.A.	CO-E			
Exhaust Opens			Carrier .	N/A	407			
(BBDC)	343-	67*	DSLA.	Print.	40.7			
Exhaust Closes			222		477			
(ATDC)	34"	47*	NA	N.A.	40.00			
IGNITION					4.00			
Smark Plug (standard)				NO	2003			
(Champion)	5435	PACE .	543	276-26	Section 1			
Spark Plug Cap:	100000000000000000000000000000000000000		Total Constitution	0.025	0.000			
(in.)	0.003	0.020	0.005	0.635	0.50			
(pom)	01.08/03/5	0.500	0.635	40.49CHO+	100,000			
Contact Breaker Cap:	And the State of the Control of the		and the second second second	0.004-0.006	0.004-0.016			
(in.)	0.034-0.086	0.014-0.006	0.014-0.016	0.014-0.010	0.350-0.400			
(man)	0.350 - 0.400	0.350-0.400	0.350-0.400	0.380-9.400	COLUMN TO THE PARTY			
Ignition Timing:								
Ignition Timing: Crankshaft Position		545245	949200	7687	381			
(advanced)	38"	348°	3467	266	1949			
Piston Position (BTDC):			0.000 Carron - 100		THE PERSON NAMED IN			
(in.)	OL4015	0.357	G0.44 0.55	0.435	0.357			
Cenany)	140.4	9.07	110.4	3:01-6	9.07			

# Triumph Tr25w 1968 1970 Workshop Service Repair Manual

**Triumph Engineering Co., Ltd** 

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# Table of Contents Triumph Tr25w 1968 1970 Workshop Service Repair Manual

- 1. Understanding the eBook Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - The Rise of Digital Reading Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Exploring Different Genres
  - o Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - o Features to Look for in an Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Personalized Recommendations
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual User Reviews and Ratings
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual and Bestseller Lists

- 5. Accessing Triumph Tr25w 1968 1970 Workshop Service Repair Manual Free and Paid eBooks
  - o Triumph Tr25w 1968 1970 Workshop Service Repair Manual Public Domain eBooks
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual eBook Subscription Services
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual Budget-Friendly Options
- 6. Navigating Triumph Tr25w 1968 1970 Workshop Service Repair Manual eBook Formats
  - o ePub, PDF, MOBI, and More
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual Compatibility with Devices
  - Triumph Tr25w 1968 1970 Workshop Service Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - o Adjustable Fonts and Text Sizes of Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Highlighting and Note-Taking Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - o Interactive Elements Triumph Tr25w 1968 1970 Workshop Service Repair Manual
- 8. Staying Engaged with Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Triumph Tr25w 1968 1970 Workshop Service Repair Manual
- 9. Balancing eBooks and Physical Books Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Triumph Tr25w 1968 1970 Workshop Service Repair Manual
- 10. Overcoming Reading Challenges
  - $\circ\,$  Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Setting Reading Goals Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Fact-Checking eBook Content of Triumph Tr25w 1968 1970 Workshop Service Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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