

Workmanship Standards Manual

Mechanical Fabrication, Fasteners, & Finishes

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Section V -- Mechanical Fabrication, Fasteners, & Finishes

1.0 Scope

- 1.1. Purpose -- This standard applies to all Mechanical Fabrication, Finishes, and Fasteners assembled for use by Hybricon or by contract vendor. If there is a conflict between the requirements of this standard and the Purchase contract or Engineering drawing, the precedence shall be:
- 1.2. This section defines the workmanship practices required in the fabrication of sheet metal and the use, assembly sequence, and workmanship requirements associated with mechanical fasteners

2.0 GENERAL

- 2.1 - Cardcages, mechanical, electro-mechanical subassemblies and panels shall conform to the requirements specified herein or as required by referenced paragraph.

Damage - There shall be no damage beyond the limits specified in applicable sections of this document

- 2.2 Conflict -- In the event of conflict between this specification and other applicable or referenced documents, the following order of precedence shall apply:

FIRST	-	Engineering Drawing/ Specification
SECOND	-	Purchasing Contract

Approved Manufacturing Processes

FOURTH	-	This Standard
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- 2.2 Terminology -- The terms referred to in this section are defined throughout this document and in the Glossary (045-030-07).
- 2.3 The purpose of this section is to identify minimal acceptable criteria for manufactured mechanical fabricated finishes and including fastening methods.
- 2.4 All tools and equipment used during the fabrication of these assemblies/ methods shall be capable of maintaining total conformance to

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