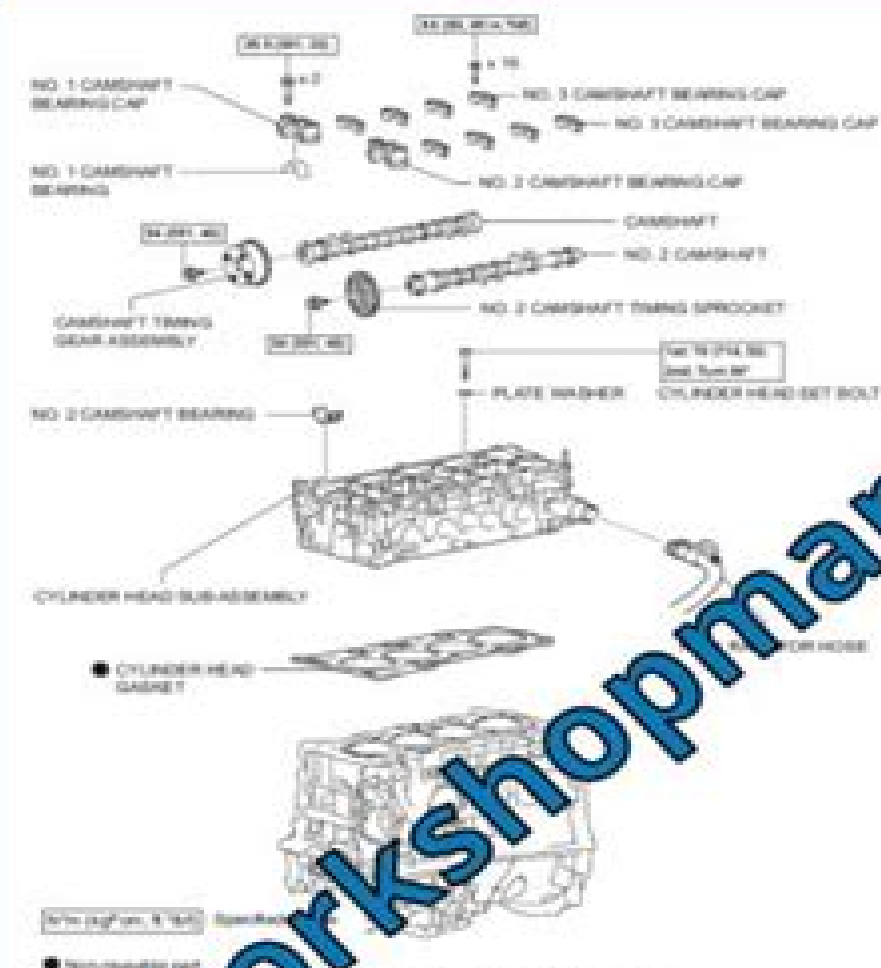
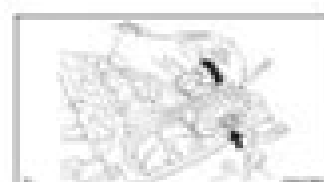
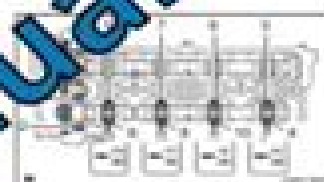
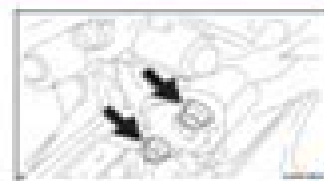


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36. REMOVE NO. 2 CAMSHAFT

- Place paint marks on the chain in alignment with the timing marks on the camshaft timing gear and camshaft timing sprocket.



37. REMOVE CAMSHAFT

- Using several steps, uniformly loosen and remove the 10 bearing cap bolts in the sequence shown in the illustration.
 - Remove the 5 bearing caps.
 - While holding the No. 2 camshaft by hand, remove the camshaft timing sprocket set bolt.
 - Remove the camshaft timing sprocket from the No. 2 camshaft with the timing chain wrapped on the sprocket.
 - Remove the camshaft timing sprocket from the timing chain.
- 37. REMOVE CAMSHAFT**
- Using several steps, uniformly loosen and remove the 10 bearing cap bolts in the sequence shown in the illustration.
 - Remove the 5 bearing caps.
 - Remove the camshaft and camshaft timing gear while holding the timing chain by hand.
 - Tie the timing chain with a string as shown in the illustration.
- NOTICE**
Be careful not to drop anything inside the timing chain cover.
- 38. REMOVE CRANKSHAFT PULLEY** (See page [288-29](#))
- 39. REMOVE ENGINE MOUNTING BRACKET** (See page [288-29](#))
- 40. REMOVE TIMING CHAIN COVER SUB-ASSEMBLY** (See page [288-29](#))



Toyota Aurion Repair Manual

Rosina Ehmann

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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