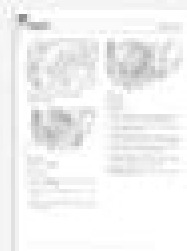




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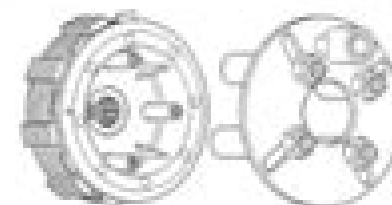
4 CLUTCH

NOTE:

- The outermost friction disc differs from all other friction discs and must not be fitted in any other position.
- Look at friction discs in clear angles of before refitting.
- Keeping the same orientation from disassembly, fit the outer spring bolt, outer spring, the outermost friction disc, clutch plates and friction discs to the inner drum.

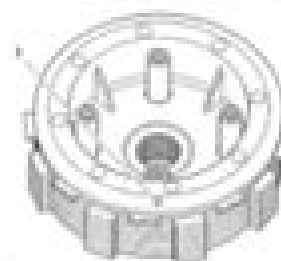


CAUTION: The inner drum and inner plate are marked. They must be fitted with the marks in alignment. Incorrect replacement will cause clutch damage.

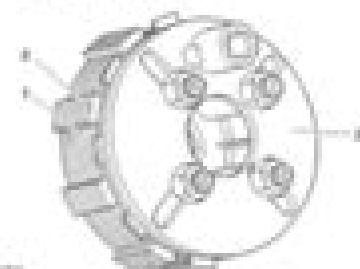


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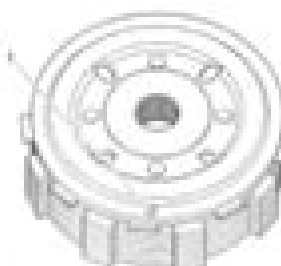
- The bolts on the outermost friction disc are fitted offset to the others.



1. Inner drum alignment marking



- Outermost friction disc location bolt
- Remaining friction disc locations
- Fasteners



1. Inner plate alignment marking

- Fit the inner drum and inner plate assembly to the outer drum. Ensure that (a) the bolt of the fast friction disc locate in the shallow location on the outer drum and (b) the spline on the inner drum locate on the position input shaft spline.

- Fit the plate washer, splinter washer (a) and fastener (a) and the nut (b) as follows.



CAUTION: Ensure that the fast washer is correctly located in the centre of the clutch. An incorrectly located washer could cause the clutch centre nut to come loose resulting in severe engine damage.

- Fit the outer plate to the inner drum taking care to align the marks.

- Insert friction plate and inner drum assembly. Fit outermost plate nut (a) and fasten tight and align the friction disc with.

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Penny Cox, Matthew Coombs



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1. Understanding the eBook Triumph Speed4 Factory Repair Manual 2002 2006
 - The Rise of Digital Reading Triumph Speed4 Factory Repair Manual 2002 2006
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph Speed4 Factory Repair Manual 2002 2006
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph Speed4 Factory Repair Manual 2002 2006
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph Speed4 Factory Repair Manual 2002 2006
 - Personalized Recommendations
 - Triumph Speed4 Factory Repair Manual 2002 2006 User Reviews and Ratings
 - Triumph Speed4 Factory Repair Manual 2002 2006 and Bestseller Lists

5. Accessing Triumph Speed4 Factory Repair Manual 2002 2006 Free and Paid eBooks
 - Triumph Speed4 Factory Repair Manual 2002 2006 Public Domain eBooks
 - Triumph Speed4 Factory Repair Manual 2002 2006 eBook Subscription Services
 - Triumph Speed4 Factory Repair Manual 2002 2006 Budget-Friendly Options
6. Navigating Triumph Speed4 Factory Repair Manual 2002 2006 eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph Speed4 Factory Repair Manual 2002 2006 Compatibility with Devices
 - Triumph Speed4 Factory Repair Manual 2002 2006 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph Speed4 Factory Repair Manual 2002 2006
 - Highlighting and Note-Taking Triumph Speed4 Factory Repair Manual 2002 2006
 - Interactive Elements Triumph Speed4 Factory Repair Manual 2002 2006
8. Staying Engaged with Triumph Speed4 Factory Repair Manual 2002 2006
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph Speed4 Factory Repair Manual 2002 2006
9. Balancing eBooks and Physical Books Triumph Speed4 Factory Repair Manual 2002 2006
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph Speed4 Factory Repair Manual 2002 2006
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Triumph Speed4 Factory Repair Manual 2002 2006
 - Setting Reading Goals Triumph Speed4 Factory Repair Manual 2002 2006
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Triumph Speed4 Factory Repair Manual 2002 2006
 - Fact-Checking eBook Content of Triumph Speed4 Factory Repair Manual 2002 2006
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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