

Assembly and Installation

1. Assemble the brake hub in reverse order of disassembly. Liberally grease the bearings. Be sure to install the steel washer that fits between the bearing and circlip, otherwise the bearing will not seat properly.

2. Install the hub assembly, complete with brake shoes, etc., on the swing arm. Readjust the final drive chain.

3. Assemble the wheel hub in reverse order of disassembly. Liberally grease the bearings. Note that the bearings should be driven in place by applying pressure to the outer race only. Install the hollow spindle with the short end on the left-hand side, and install the bearing seals facing outward.

4. Install all the wheel and hub assembly in the reverse of the removal procedure. Do not forget the distance collar between the swing arm and hub. If the brake hub assembly was not removed, it will not be necessary to readjust the chain.

T100C, T100R, TR6R, TR6C, and T120R

FRONT

The front wheel assembly on the 500 and 650 cc models is basically the same as the arrangement used on the TR25W. It can be serviced in the same manner, except that on 500s, Triumph special tool no. 276 must be used to remove the left bearing retainer ring, rather than tool no. 61-3694.

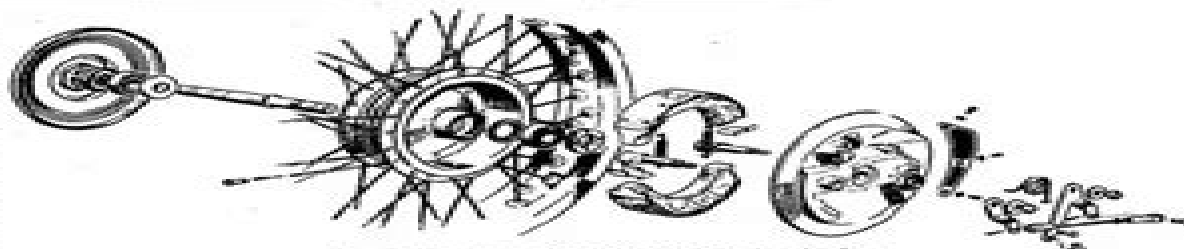
Use the accompanying illustrations for reference.

REAR

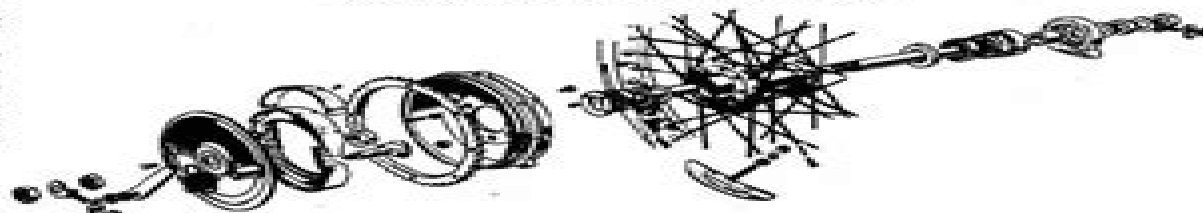
NOTE: The 500 and 650 cc models are equipped with either standard or quickly detachable rear wheels.

Removal and Disassembly (Standard)

1. Disconnect the rear brake adjuster and the final drive chain.
2. Loosen the front securing bolt and swing the chainguard up out of the way.
3. Disconnect the torque arm at the hub.
4. Disconnect the speedometer cable.
5. Loosen the axle nuts and slide off the wheel assembly.
6. Unscrew the backing plate retaining nut and withdraw the brake assembly. Service the brake assembly as described in the TR25W section.
7. Remove the wheel spindle, complete with speedometer drive, out of the right side.
8. Remove the slotted screw that locks the left bearing retainer ring in place.
9. Remove the retainer ring with tool no. 276 or a suitable substitute. The ring has left-hand threads.
10. To gain access to remove the left bearing, drive the central distance piece from the left side until the grease retainer collapses. The bearing can now be driven out from the right side, using a suitable, soft drift.
11. Remove the backing ring, collapsed grease retainer and central dis-



Front wheel assembly, twin-leading shoe brake



Standard rear wheel (500 and 650)

tance piece.

12. Drive out the right bearing and dust cap with a drift approximately 1 1/8 in. in diameter.

13. Thoroughly clean all parts (except brake shoes) in kerosine or cleaning solvent and blow them dry with compressed air.

Inspection

Examine all parts carefully as described in the TR25W section.

Assembly and Installation

1. Liberally grease the bearings and retainers.
2. Drive in the right grease retainer (new or straightened) and bearing. Install the dust cap after making sure that the bearing and the cavities on either side of the bearing are filled with grease.
3. Install the distance piece, right grease retainer and right bearing. Make sure everything is well packed in grease.
4. Bring the distance piece in line with the axle, then install the threaded (left-hand) retainer ring.
5. Install the retainer locking screw.
6. The remainder of the assembly and installation procedure is a reversal of the removal and disassembly instructions.

Removal and Disassembly (Quickly Detachable)

1. Disconnect the speedometer cable.

2. Unscrew the axle from the right side of the machine and pull out the distance collar.

3. Pull the wheel clear of the engaging splines and remove it out the back of the machine.

4. Remove the locknut on the right side of the axle sleeve and lift off the speedometer drive unit.

5. Disassemble the wheel hub and bearings as previously described for the standard rear wheel.

6. Disconnect the final drive chain, brake operating rod and torque arm, and then remove the axle sleeve nut.

7. Disassemble the brake components as previously described in the TR25W section.

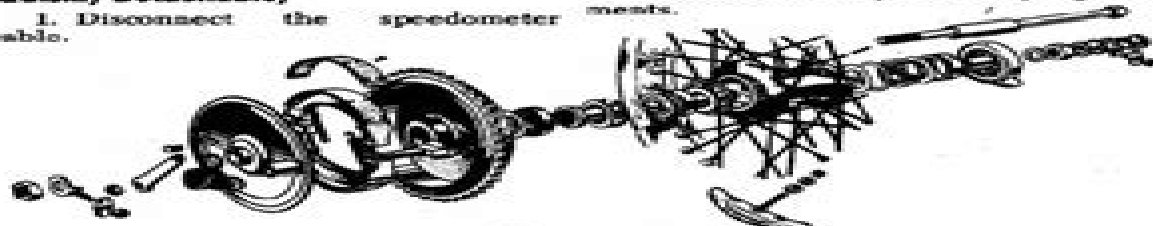
8. Press out the axle sleeve, then remove the bearing circlip located in the brake drum.

9. Pry out the retainer and felt washers, then drive out the bearing with a suitable drift.

10. Thoroughly clean all metal parts in kerosine or cleaning solvent, then blow them dry with compressed air. Do not spin the bearings until they have been completely dried and lubricated.

Inspection

Examine all parts as previously described and make any necessary replacements.



Quickly detachable rear wheel (500 and 650)

Triumph 650 T120r Bonneville 1959 1974 Service Repair Manual

Clymer Publications



Triumph 650 T120r Bonneville 1959 1974 Service Repair Manual:

Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual Matthew Coombs, Phil Mather, Penny Cox, 2016 Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV **Triumph Bonneville, T110, Speedmaster, America, Thruxton and Scrambler Service and Repair Manual** Matthew Coombs, Phil Mather, 2007 Bonneville 790cc 01 06 Bonneville 865cc 2007 T100 790cc 02 04 T100 865cc 05 07 America 790cc 02 06 America 865cc 2007 Speedmaster 790cc 03 04 Speedmaster 865cc 05 07 Thruxton 865cc 04 07 Scrambler 865cc 06 07 **Triumph 650 & 750 Twins** Jeff Clew, 1973 **Triumph Bonneville, T110, Speedmaster, America & Thruxton Service & Repair Manual** Matthew Coombs, 2006-01-01 Covering both basic and advanced service and maintenance tasks for the Triumph Bonneville T100 Speedmaster America and Thruxton this garage manual covers models built between 2001 and 2005 Triumph TR7 Service and Repair Manual John Harold Haynes, Peter Ward, 2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Triumph 650 and 750 Twins Owners Workshop Manual** Jeff Clew, Chris Rogers, 1981 **Triumph Herald Owner's Workshop Manual** , 2012-12-01 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Workshop Manual for Unit Construction 650cc Twins** Triumph Motor Company. Service Division, 1966 Clymer Vintage British Street Bikes: BSA, Norton, Triumph Repair Manual Penton Staff, 1993-04-01 With the help of the Clymer Vintage British Street Bikes BSA Norton Triumph Repair Manual in your toolbox you will be able

to maintain service and repair your motorcycle to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too The specific models covered by this manual are BSA 500cc Unit Twins 1963 1972 BSA 650cc Unit Twins 1963 1972 Norton 750cc Commando 1969 1975 Norton 850cc Commando 1969 1975 Triumph 500cc Twins 1963 1979 Triumph 750cc Twins 1963 1979 Triumph 675 Matthew Coombs,2010-01-01 Daytona 675cc 06 10 Street Triple 675cc 08 10 Street Triple R 675cc 09 10 Triumph Service-repair Handbook: 500-750cc Twins, 1963-1974 Clymer Publications,1974 **Triumph** Clymer Publications,1975 **Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler '01 to '15** Editors of Haynes Manuals,2015-12-01 Complete coverage for your Triumph Bonneville covering Bonneville T100 Speedmaster America Thruxton and Scrambler for 2001 to 2012 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools and workshop tips section in color

Triumph TR 2/4A, Range 1952-1967 Drake Publishers,1972 *HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP* Haynes,2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work Triumph TR5, 250 & 6 ,1973 **Triumph Triples & Fours** Penny Cox,Matthew Coombs,1996 HY TRMPH TRIP 4 91 95 **BSA Sunbeam & Triumph Tigress Scooter 1959-1965 Workshop Manual** ,2021-10-13 184 pages and more than 120 illustrations and charts size 8 25x10 75 inches This manual is a compilation of three factory publications including the owner s instruction manual the parts spares manual and a set of service sheets These publications cover all three variations of the 175cc two stroke and the 250cc four stroke and electric start models manufactured from 1959 1965 Neither BSA nor Triumph ever published a workshop manual for these models however the combination of these three

publications provides the most comprehensive maintenance and repair information that was ever made available from the manufacturer MANUALS the latter in a shell blue or mimosa and ivory two tone with a Triumph badge Introduced in late 1959 the scooter was available with a 250 cc four stroke twin 10hp or 175cc two stroke single cylinder engine 7 5hp Both engines were forced air cooled The two stroke was a development of the BSA Bantam engine but the four stroke was a completely new parallel twin with a gear drive to the gearbox The contact breaker fed two separate ignition coils each of which connected directly to its own spark plug without the need for a distributor Drive to the rear wheel was by a fully enclosed chain in an oil bath Both versions had four foot operated gears Some of the 250 twins were fitted with an electric starter and a 12 volt not 6 volt electrical system they were identified as either B2S Sunbeam or TW2S Triumph The 250 cc four stroke model was discontinued in 1964 and the 175cc two stroke model in 1965

SERVICE AND MAINTENANCE
MANUAL TRIUMPH MOTORCYCLES 1935-1949 BROWN F.T & DAVIES A. C.,2009

The Top Books of the Year Triumph 650 T120r Bonneville 1959 1974 Service Repair Manual The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous compelling novels enthralling the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the engaging narratives that have captivated audiences this year. The Must-Read : Colleen Hoover's "It Ends with Us" This touching tale of love, loss, and resilience has captivated readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can succeed. Uncover the Best : Taylor Jenkins Reid's "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reid's captivating storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Triumph 650 T120r Bonneville 1959 1974 Service Repair Manual : Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens spins a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These top-selling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a exceptional and gripping novel that will keep you guessing until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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