**CYLINDER HEAD INSTALLATION****Rear cylinder head****1. Install:**

- Nuts (cylinder head) (M10: 1 – 4)

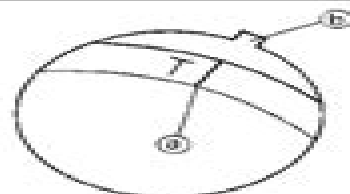
	35 Nm (3.5 m·kg)
--	------------------

- Bolts (cylinder head) (M8: 5 – 7)

	20 Nm (2.0 m·kg)
--	------------------

NOTE:

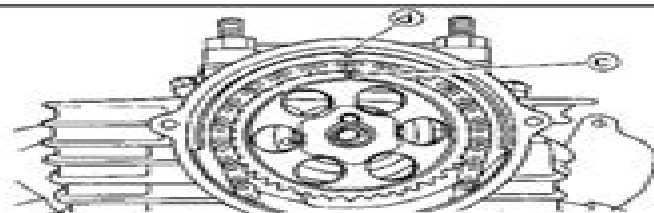
- Tighten the bolts and nuts in the proper sequence.
- Follow the numerical order shown in the illustration. Tighten the bolts and nuts in two stages.

**2. Install:**

- Camshaft sprocket

Installation steps:

- Turn the crankshaft clockwise.
- Align the "T" mark ⑧ with the stationary pointer ⑤ on the crankcase cover (left).
- Install the camshaft sprocket with the timing mark ⑥ facing out.
- Turn the camshaft just enough to remove any slack from the exhaust side of the timing chain.
- Insert your finger into the hole and timing chain tensioner hole and push the timing chain guide inward.
- While pushing the timing chain guide, be sure that the timing mark ⑥ and the stationary pointer ④ are properly aligned at TDC.



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