

TRIUMPH

350 & 500 Unit Twins

349 cc ~ 490 cc. 1958 to 1973

OWNERS WORKSHOP MANUAL



137



Triumph 350 And 500 Unit Twins 1958 73 Owners Workshop Manual Haynes Repair Manuals

John Haynes



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Triumph Workshop Manual [for] Unit Construction 350 C.c. and 500 C.c. Twins Triumph Engineering Company,1969

Triumph Workshop Manual for Unit Construction 350 Cc. and 500 Cc. Twins ,1967 **TRIUMPH 350cc & 500cc UNIT CONSTRUCTION TWINS 1963-1974 WORKSHOP MANUAL** Floyd Clymer,Velocepress,2022-08-26 260 pages and more than 290 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0843 0948 0950 The original workshop manual part number 99 0843 was subsequently updated and merged with workshop manual 99 0948 This merged double manual also included a supplement part number 99 0950 which extended the coverage up to the 1974 models The supplement was appended to the double manual such that Section A Lubrication System is followed by a Section AA Lubrication System supplement and Section B Engine is followed by a Section BB Engine supplement etc etc This combination of 99 0843 0948 0950 was published as a single workshop manual applicable to the entire range of 350cc and 500cc unit construction twins from 1963 through 1974 This reprint is a faithful reproduction of that combination manual There were a number of running changes made throughout the 11 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual To assist in identifying the appropriate information applicable to those changes the supplements were appended to the end of each appropriate section Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section plus the supplemental section prior to commencing any work paying close attention to any engine number notations Owners of the 350cc and 500cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 350cc and 500cc manuals that have recently flooded the online

marketplace Based on our research at least six manuals were issued for different series of engine numbers throughout the 11 year production run However the 99 0843 0948 0950 combination manual is the most comprehensive manual for the entire line of 350cc and 500cc unit construction twins produced from 1963 to 1974 It covers all engine numbers from H29733 through H67331 plus the later 1969 through 1974 alpha numeric series engine numbers unfortunately it is somewhat scarce and difficult to find In addition many of the changes made towards the end of the production run necessitate the use of the supplement and we are pleased to offer this reprint of the combination manual as a service to all Triumph 350cc and 500cc unit construction owners The 1963 to 1974 models covered are Tiger 100 T100SS Tiger 1963 1965 T100 Tiger 1966 T100S Tiger 1967 1970 T100T T100R Daytona 1966 1974 T100C Trophy 1966 1972 Speed Twin 5TA 1963 1966 Tiger 90 T90 1963 1969 Twenty One 3TA 1963 1966 **Triumph 650 & 750 Twins** Jeff Clew,1973 **Triumph Pre-unit Construction** **Twins Owners Workshop Manual** Jeffrey Robert Clew,1985 Triumph 650 and 750 2-Valve Twins Owners Workshop Manual, No. 122 John Haynes,2005-09-01 Unit construction 649cc 747cc *Triumph Motorcycles Illustrated Workshop Manual 1945-1955* Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV **Triumph Workshop Manual : Unit Constuction 350cc. and 500cc. Twins, T100, T90, 5TA, 3TA from Engine No.H40528** ,1965 TRIUMPH 1945-1955 PRE-UNIT 650cc, 500cc & 350cc TWINS - FACTORY MANUAL No.11 ,2023-12-25 212 pages and more than 85 illustrations and charts size 6 625 x 10 25 inches This publication is a faithful reproduction of the Triumph Factory Manual No 11 for the 1945 to 1955 pre unit 650cc 500cc and 350cc twins This manual covers the rigid frame sprung hub and swing arm models constructed from 1945 through 1955 it also includes a supplement for the 1945 1951 Triumph 3T Owners of these earlier models should be aware that when the later 1956 to 1962 continuation manual No 17 was published the data for the sprung

hub and 3T models was deleted Owners of the later 650cc and 500cc pre unit models are directed to Triumph Factory Manual No 17 ISBN 9781588502872 which covers the September 1956 through August 1962 models Owners of the unit construction 650cc and 500cc twins from 1963 through 1970 require the Triumph Factory Manual ISBN 9781588502667 THE VARIOUS 1945 to 1970 650cc 500cc MANUALS EXPLAINED 1945 1962 PRE UNIT MANUALS The original small format 51 2 x 81 2 stapled booklet style Manual No 11 covered the 1945 to 1955 rigid frame sprung hub and swing arm twins and remained in print under part number 99 0836 ISBN 9781588502865 through the mid 1960 s Manual No 11 was superseded by Manual No 17 Ref 800 62 which was ultimately reprinted without modifications under part number 99 0837 ISBN 9781588502872 It includes coverage for the last of the pre unit swing arm only 650cc and 500cc models from September 1956 up to August 1962 1963 1970 UNIT CONSTRUCTION MANUALS Manuals for these models commenced with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0883 that covered the 1963 September 1962 through the 1968 unit construction models The 99 0883 manual was subsequently updated by the publication of part number 99 0889 which was unique to the 1969 and 1970 models Ultimately both of these manuals were merged under part number 99 0883 0889 ISBN 9781588502667 as a single manual covering the 1963 through 1970 models Unfortunately owners of pre 1970 Triumph motorcycles are subjected to considerable confusion surrounding the appropriate selection from the multitude of originals and reprints of the various manuals that have recently flooded the online marketplace We encourage you to exercise caution when purchasing a manual for your motorcycle or automobile as many of the reprints found on internet websites are from bedroom sellers at enticingly low prices by individuals that really have no idea what they are selling Many are nothing more than poor quality comb bound photocopies that are scanned and printed complete with greasy pages and thumbprints and as such are deceptively described as pre owned used or even refurbished In addition they are often advertised for the incorrect series and or model years Triumph 650 and 750 Twins Owners Workshop Manual Jeff Clew,Chris Rogers,1981 *Triumph 650 and 750 2-Valve Twins Owners Workshop Manual, No. 122* John Haynes,2005-09-01 Unit construction 649cc 747cc TRIUMPH 1957-1963 UNIT-CONSTRUCTION 350cc & 500cc TWINS - FACTORY MANUAL No.4 UP TO ENGINE No.H29733 ,2023-12-25 180 pages and more than 70 illustrations and charts size 6 625 x 10 25 inches This publication is a faithful reproduction of the Triumph Factory manual No 4 Ref 26 67 published in May 1967 for the 1957 to 1963 unit construction 350cc and 500cc twins The original publication states Up to Engine No H29733 which would include the 350cc and 500cc unit construction twins built between 1957 and 1963 In addition this coverage is confirmed by the statement Up to and including 1963 printed to the bottom of the original front cover However Triumph also included a supplement for the T100SS from engine No H25252 1962 onwards and the T90 from engine No H29733 1963 onwards This addition of a later model supplement can create confusion in the selection of an appropriate manual as some of the models covered by this earlier manual remained in production up through the mid to late 1960 s

However Triumph owners should be guided by the statement Up to and including 1963 on the front cover and owners of Triumph models from engine No H29733 1963 onwards are directed to the later manual ISBN 9781588502674 which actually picks up where this manual leaves off and provides coverage for the 350cc and 500cc unit construction twins from 1963 through 1974 THE VARIOUS 1957 to 1974 350cc 500cc MANUALS EXPLAINED 1957 1963 MODELS The original small format 51 2 x 81 2 stapled booklet style manual No 4 Ref 26 67 that included coverage for the 350cc and 500cc unit construction models from 1957 up to engine No H29733 1963 was ultimately superseded with the publication of a large format 81 2 x 11 3 ring bound manual part number 99 0843 The 99 0843 manual was somewhat of an oddball as it included a statement to the title page that it covered from engine No H65573 1969 Apparently this publication was intended to cover the 1969 to 1971 models only as a subsequent manual issued in 1971 included data for the earlier models 1963 1971 MODELS In August 1971 the 99 0843 manual was subsequently merged with manual number 99 0948 under part number 99 0843 0948 with backdated coverage from engine No H29733 1963 As the 99 0948 manual was published in August 1971 but coverage was retroactive to 1963 it is obvious that Triumph had compiled the data from the earlier manuals and merged them into a single 1963 to 1971 publication 1963 1974 MODELS The final version of this manual included a supplement 99 0950 that extended coverage through the 1974 model year This supplement was merged with the previous 1971 publication and issued under part number 99 0843 0948 0950 The supplement was appended such that Section A is followed by a Section AA supplement Section B by a Section BB supplement etc etc This manual both backdates and extends coverage and is the most comprehensive manual for the 1963 to 1974 series of 350cc and 500cc unit construction twins It is available under ISBN 9781588502674

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