

MAINTENANCE

NOTE: Common maintenance procedures are explained in detail in "General Information."

LUBRICATION

Engine

NOTE: Always change oil when the engine is at operating temperature.

TR25W

1. Remove the right side-panel.
2. Using a suitable container and funnel to catch the oil, remove the oil tank filter located in the lower right corner of the tank. Clean the filter in solvent.
3. Allow the tank to drain for about five minutes, then lean the machine toward the right side to make sure that all the oil has been removed.
4. Remove the four attaching nuts and the oil sump filter located at the bottom of the crankcase. Also, disconnect the supply and scavenge lines at the crankcase union nut.
5. Wash the sump filter in solvent, then allow it to air dry or blow it dry with compressed air.
6. Reinstall the sump filter and gasket, connect the supply and scavenge lines, and reinstall the oil tank filter.
7. Add the recommended oil to the tank until it reaches the correct level mark on the dipstick. Do not overfill it, as excessive venting will result.
8. Let the engine run for several minutes, then recheck the oil level and top up if necessary.



250 oil tank

500 AND 650

1. Remove the sump drain plug and filter.
2. Thoroughly clean the filter in solvent.
3. Allow the oil to drain for approximately five minutes, then reinstall the filter (with gasket) and the sump drain plug.
4. Remove the oil tank filler cap.
5. Position a container under the oil tank, then remove the tank drain plug or disconnect the oil feed line.
6. Remove the oil tank filter and clean it thoroughly in solvent.
7. If possible, clean the oil tank with

General Specifications

	TR25W	TR250	TR300	TR650 *	TR650 *
DIMENSIONS					
Net weight (lbs.)	320.0	337.0	341.0	365.0	365.0
Overall Height (in.)	43.25	38.0	38.0	38.0	38.0
Overall Width (in.)	28.0	26.5	26.5	27.5	27.5
Overall Length (in.)	83.0	83.25	83.25	84.0	84.0
Wheelbase (in.)	53.0	53.5	53.5	55.0	55.0
Seat Height (in.)	32.0				
Ground Clearance (in.)	8.5	7.5	7.5	6.0	6.0
ENGINE					
Displacement (cc)	250	499	499	649	649
Bore x Stroke (mm)	87 x 70	89 x 65.5 (2)	89 x 65.5 (2)	71 x 82 (2)	71 x 82 (2)
Compression Ratio	10 : 1	9.0 : 1	9.1 : 1	9.0 : 1	9.0 : 1
Carburetor Type and Model	Amal 928/1	Amal ②	Amal ②	Amal R930/23	Amal R930/23
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate	wet, multi-plate
Internal Gear Ratios					
1st	2.65	2.47	2.47	2.44	2.44
2nd	1.65	1.91	1.91	1.69	1.69
3rd	1.34	1.32	1.32	1.34	1.34
4th	1.00	1.00	1.00	1.00	1.00
5th					
Sprockets (no. of teeth)					
Engine	23	26	26	29	29
Clutch	52	58	58	58	58
Gearbox	15	18	18	18	18
Rear Wheel	③	48	48	48	48
CHASSIS					
Front Suspension	rod damper or shuttle valve-type telescopic			shuttle valve-type telescopic	
Rear Suspension	swing arm with hydraulically damped shocks			swing arm with hydraulically damped shocks	
Tire Size: front	3.25 x 18	3.25 x 19	3.25 x 19	3.25 x 19	3.25 x 19
Tire Size: rear	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18	4.00 x 18
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type		alternator			

	TR300 *	TR50	TR75	TR100	TR100
DIMENSIONS					
Net Weight (lbs.)	365.0	470.0	402	408	480
Overall Height (in.)	38.0	43.5	38.0	38.0	43.5
Overall Width (in.)	27.5	32.5	33.0	33.0	32.5
Overall Length (in.)	84.0	86.0	87.5	87.5	88.0
Wheelbase (in.)	55.0	56.25	55.0	55.0	56.3
Seat Height (in.)		32.0	31.5	31.5	32.0
Ground Clearance (in.)	5.0	6.5	6.0	6.0	6.5
ENGINE					
Displacement (cc)	649	741	747	747	741
Bore x Stroke (mm)	71 x 82 (2)	67 x 70 (3)	76 x 82 (2)	76 x 82 (2)	67 x 70 (3)
Compression Ratio	9.0 : 1	9.0 : 1	8.6 : 1	8.6 : 1	9.5 : 1
Carburetor Type and Model	Amal R930/9 & L930/10	Amal 626	Amal R930/90	Amal L930/92 & R930/90	Amal 626
TRANSMISSION					
Clutch Type	wet, multi-plate	wet, single-plate	wet, multi-plate	wet, multi-plate	wet, single-plate
Internal Gear Ratios					
1st	2.44	2.44	2.59	2.59	2.59
2nd	1.69	1.69	1.84	1.84	1.84
3rd	1.34	1.29	1.40	1.40	1.40
4th	1.00	1.00	1.10	1.10	1.10
5th			1.00	1.00	1.00
Sprockets (no. of teeth)					
Engine	29	28	29	29	28
Clutch	58	50	58	58	50
Gearbox	18	18	20	20	18
Rear Wheel	48	52	47	47	53
CHASSIS					
Front Suspension	telescopic, hydraulically damped				
Rear Suspension	swing arm with hydraulically damped shocks				
Tire Size: front	3.25 x 19	3.50 x 19	3.25 x 19	3.25 x 19	4.10 x 19
Tire Size: rear	4.00 x 18	4.10 x 18	4.00 x 18	4.00 x 18	4.10 x 19
ELECTRICAL					
System Voltage	12	12	12	12	12
Generator Type			alternator		

* Optional 5-speed gearbox available. Ratios: 1st—2.555; 2nd—1.837; 3rd—1.400; 4th—1.102; 5th—1.000.

② 52 tooth standard, 49 tooth optional.

③ Amal 376/273 prior to serial no. 11.57080; Amal 626/8 after serial no. 11.57080.

④ Amal 376/324 and 325 before serial no. 11.57088; Amal 626/9 and 10 after serial no. 11.57088.

Triumph T100r Daytona 1967 1974 Workshop Service Manual

Max Haynes



Triumph T100r Daytona 1967 1974 Workshop Service Manual:

WALNECK'S CLASSIC CYCLE TRADER, ISSUE #32 Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, DECEMBER 2006** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, JUNE 2007** Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, JANUARY 2008** Causey Enterprises, LLC, *TRIUMPH 350cc & 500cc UNIT CONSTRUCTION TWINS 1963-1974 WORKSHOP MANUAL* Floyd Clymer, Velocepress, 2022-08-26 260 pages and more than 290 illustrations and charts size 8 25 x 10 75 inches This publication is a reproduction of the Triumph factory workshop manual part number 99 0843 0948 0950 The original workshop manual part number 99 0843 was subsequently updated and merged with workshop manual 99 0948 This merged double manual also included a supplement part number 99 0950 which extended the coverage up to the 1974 models The supplement was appended to the double manual such that Section A Lubrication System is followed by a Section AA Lubrication System supplement and Section B Engine is followed by a Section BB Engine supplement etc etc This combination of 99 0843 0948 0950 was published as a single workshop manual applicable to the entire range of 350cc and 500cc unit construction twins from 1963 through 1974 This reprint is a faithful reproduction of that combination manual There were a number of running changes made throughout the 11 year production run of these models and the way the factory identifies the point where those changes took place is by referencing engine numbers within each individual section of this manual To assist in identifying the appropriate information applicable to those changes the supplements were appended to the end of each appropriate section Consequently it is important to note with regard to any maintenance and repair instructions and also the specifications in the General Data GD section that wherever engine numbers are stated the data will be specific to that particular series Therefore the reader is encouraged to read the entire section plus the supplemental section prior to commencing any work paying close attention to any engine number notations Owners of the 350cc and 500cc machines are subjected to considerable confusion surrounding the appropriate selection of the multitude of originals and reprints of the various 350cc and 500cc manuals that have recently flooded the online marketplace Based on our research at least six manuals were issued for different series of engine numbers throughout the 11 year production run However the 99 0843 0948 0950 combination manual is the most comprehensive manual for the entire line of 350cc and 500cc unit construction twins produced from 1963 to 1974 It covers all engine numbers from H29733 through H67331 plus the later 1969 through 1974 alpha numeric series engine numbers unfortunately it is somewhat scarce and difficult to find In addition many of the changes made towards the end of the production run necessitate the use of the supplement and we are pleased to offer this reprint of the combination manual as a service to all Triumph 350cc and 500cc unit construction owners The 1963 to 1974 models covered are Tiger 100 T100SS Tiger 1963 1965 T100 Tiger 1966 T100S Tiger 1967 1970 T100T T100R Daytona 1966 1974 T100C Trophy 1966 1972 Speed Twin 5TA 1963 1966 Tiger 90 T90 1963 1969 Twenty One 3TA 1963 1966 Triumph Daytona, Speed Triple, Sprint & Tiger

885/955cc Matthew Coombs, Phil Mather, 2006 **Triumph TR 2/4A, Range 1952-1967** Drake Publishers, 1972

Triumph Daytona & Speed Triple, '06-'16 Haynes Publishing, 2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 Triumph Daytona & Speed Triple, '06-'16 Haynes Publishing, 2016-08-15 Complete coverage of your Triumph 675 Daytona Street Triple 06 16 **HM Triumph TR 2 3 3A 4. 4A 1952 - 1967 OP** Haynes, 2013-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

Triumph TR 5, TR 250, TR 6, 1967-70 Autobook Kenneth Ball, 1970 **Triumph TR 5, TR 250, TR 6, 1967-73 Autobook** Kenneth Ball, 1973 *Triumph TR7 Service and Repair Manual* John Harold Haynes, Peter Ward, 2014-06 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work

Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer, 2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

Triumph Tr4, Tr4a 1961-67 Owners Workshop Manual Veloce Press, 2001-11-01 Veloce Press in close cooperation with Brooklands Books Ltd has brought this and other repair manuals previously published as part of the Autobooks Owners Workshop Manual Series back into print The series is an invaluable resource for the classic car enthusiast and a must have for owners interested in performing their own maintenance **Triumph Daytona, Speed Triple, Sprint & Tiger Max** Haynes, 2014-12-01 Complete coverage for your Triumph Daytona covering Daytona Speed Triple Sprint and Tiger 885cc and 955 cc models for 1997 to 2005 Does not include the 1050cc Speed Triple or Sprint Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes

wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section **Triumph Bonneville, T100, Speedmaster, America, Thruxton & Scrambler Service & Repair Manual** Matthew Coombs, Phil Mather, Penny Cox, 2016 Triumph T595 Daytona [and] T509 Speed Triple Motorcycle Service Manual ,1996 Triumph Herald Owner's Workshop Manual J. L. S. Maclay, 1986 *Triumph TR5, TR250, TR6, 1967-1975* Brooklands Books Ltd, 2006-03-05 Compact A5 size manual in the Glovebox series

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Table of Contents Triumph T100r Daytona 1967 1974 Workshop Service Manual

1. Understanding the eBook Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - The Rise of Digital Reading Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Personalized Recommendations
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual User Reviews and Ratings
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual and Bestseller Lists
5. Accessing Triumph T100r Daytona 1967 1974 Workshop Service Manual Free and Paid eBooks
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual Public Domain eBooks
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual eBook Subscription Services
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual Budget-Friendly Options
6. Navigating Triumph T100r Daytona 1967 1974 Workshop Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual Compatibility with Devices
 - Triumph T100r Daytona 1967 1974 Workshop Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Highlighting and Note-Taking Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Interactive Elements Triumph T100r Daytona 1967 1974 Workshop Service Manual

8. Staying Engaged with Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Triumph T100r Daytona 1967 1974 Workshop Service Manual
9. Balancing eBooks and Physical Books Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Triumph T100r Daytona 1967 1974 Workshop Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Setting Reading Goals Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Fact-Checking eBook Content of Triumph T100r Daytona 1967 1974 Workshop Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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