

MANUAL FORMAT

All of the procedures in this manual are organized in a sequential, step-by-step format. The information has been compiled to provide the mechanic with an easy to read, handy reference that contains comprehensive explanations of all disassembly, repair, assembly, and inspection operations.

In this revised format, the condition of a faulty component will precede an arrow symbol and the course of action required will follow the symbol, e.g.,

- Bearings
- Pitting/damage → Replace.

HOW TO READ DESCRIPTIONS

To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.

1. An easy-to-see exploded diagram ① is provided for removal and disassembly jobs.
2. Numbers ② are given in the order of the jobs in the exploded diagram. A number that is enclosed by a circle indicates a disassembly step.
3. An explanation of jobs and notes is presented in an easy-to-read way by the use of symbol marks ③. The meanings of the symbol marks are given on the next page.
4. A job instruction chart ④ accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.
5. Extent of removal ⑤ is provided in the job instruction chart to save the trouble of an unnecessary removal job.
6. For jobs requiring more information, the step-by-step format supplements ③ are given in addition to the exploded diagram and job instruction chart.

CLUTCH **ENG**

① CLUTCH HOUSING
② CLUTCH DISC
③ PRESSURE PLATE
④ RELEASE BEARING
⑤ RELEASE FORK

④

Order of jobs	Job	Notes
1	Remove the clutch housing (1)	Remove the clutch housing (1) and the clutch disc (2) as one unit.
2	Remove the clutch disc (2)	Remove the clutch disc (2) and the pressure plate (3) as one unit.
3	Remove the pressure plate (3)	Remove the pressure plate (3) and the release bearing (4) as one unit.
4	Remove the release bearing (4)	Remove the release bearing (4) and the release fork (5) as one unit.
5	Remove the release fork (5)	Remove the release fork (5) and the clutch housing (1) as one unit.

⑤

Extent of removal	Notes
1	Remove the clutch housing (1) and the clutch disc (2) as one unit.
2	Remove the clutch disc (2) and the pressure plate (3) as one unit.
3	Remove the pressure plate (3) and the release bearing (4) as one unit.
4	Remove the release bearing (4) and the release fork (5) as one unit.
5	Remove the release fork (5) and the clutch housing (1) as one unit.

CLUTCH **ENG**

REMOVAL PROCEDURES

CLUTCH HOUSING

- Remove the clutch housing (1) and the clutch disc (2) as one unit.
- Remove the clutch disc (2) and the pressure plate (3) as one unit.
- Remove the pressure plate (3) and the release bearing (4) as one unit.
- Remove the release bearing (4) and the release fork (5) as one unit.

INSPECTION

CLUTCH HOUSING AND DISC

- Inspect the clutch housing (1) and the clutch disc (2) for wear and damage.
- Inspect the pressure plate (3) and the release bearing (4) for wear and damage.
- Inspect the release fork (5) for wear and damage.

REPAIRING DEFECTS

- Check the clutch housing (1) and the clutch disc (2) for wear and damage.
- Check the pressure plate (3) and the release bearing (4) for wear and damage.
- Check the release fork (5) for wear and damage.

CLUTCH SPRING

- Check the clutch spring (1) for wear and damage.
- Check the clutch spring (1) for wear and damage.

CLUTCH SPRING TENSION

Standard	Limit
10.0-12.0 N (2.2-2.7 lbf)	20.0-22.0 N (4.5-5.0 lbf)

Yz450f Manual User Guide

Haynes Publishing

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Haynes Publishing text.

Yz450f Manual User Guide:

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