

Tailstock

The tailstock barrel is spring-loaded which feature enhances the cutting conditions in the proximity of tailstock. The tailstock can be set over for turning shallow tapers. It is locked on bed by means a lever-operated eccentric pin and secured by screws.

Electrical equipment

The electrical equipment is arranged in a separate cabinet attached to the rear of headstock. The electrical controls are located within operator's reach. The voltage of the control circuits is 110 V. The machine is standardly wired and fitted with electric motors for a working voltage of 380 V, 50 Hz.

Optional extras

Universal three-jaw chuck
dia. 200 or 250 mm,
respectively, with backplate

Four-jaw faceplate

Threading indicator

Fixed steady, dia. 205 mm

Travelling steady

Rear toolpost

Taper turning attachment

Cross stop

Longitudinal positive stop

Cooling equipment

Anchoring materials

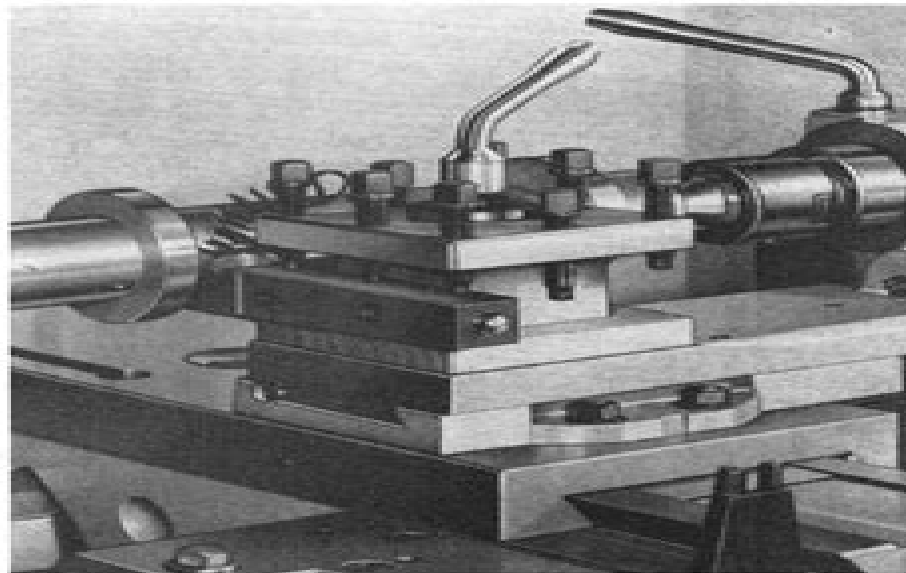


Standard machine version

The SUI 40 and SUI 50 lathes are standardly supplied in metric system and fitted with electrical equipment for 3 - 380 V, 50 Hz mains rating, 110 V control voltage.

They are fitted with a 7,5 kW main drive motor, automatic lubrication motor and rapid traverse motor. The gearbox is fitted with preselection of spindle speed steps within 14 to 2240 r.p.m., multiple disc clutch and brake.

The guideways for the saddle and tailstock are hardened and ground. The spindle nose is to ČSN 201011 B 6 standard, corresponding to DIN 55022. The top slide is fitted with a square turret toolpost.



Optional machine versions

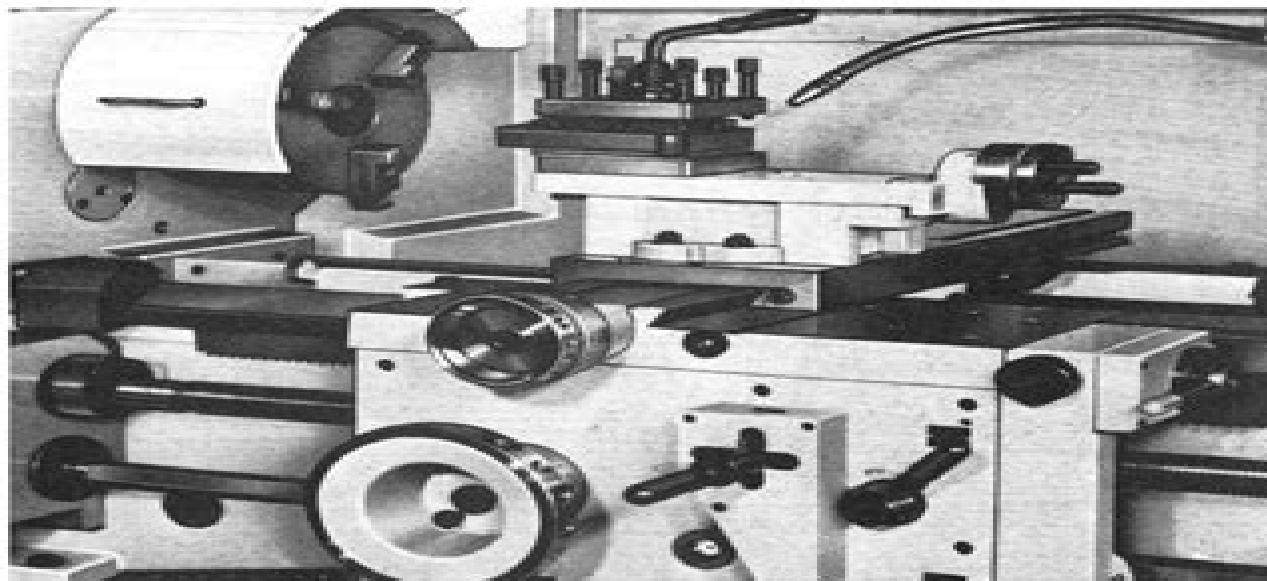
Machine wired for other than standard 3 - 380 V, 50 Hz mains rating

Machine in inch system

Machine with Camlock-type spindle nose

Machine for service in severe climatic conditions

Machine painted to client's requirement



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BM King



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Table of Contents Tos Lathes Manuals

1. Understanding the eBook Tos Lathes Manuals
 - The Rise of Digital Reading Tos Lathes Manuals
 - Advantages of eBooks Over Traditional Books
2. Identifying Tos Lathes Manuals
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tos Lathes Manuals
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tos Lathes Manuals
 - Personalized Recommendations
 - Tos Lathes Manuals User Reviews and Ratings
 - Tos Lathes Manuals and Bestseller Lists

5. Accessing Tos Lathes Manuals Free and Paid eBooks
 - Tos Lathes Manuals Public Domain eBooks
 - Tos Lathes Manuals eBook Subscription Services
 - Tos Lathes Manuals Budget-Friendly Options
6. Navigating Tos Lathes Manuals eBook Formats
 - ePub, PDF, MOBI, and More
 - Tos Lathes Manuals Compatibility with Devices
 - Tos Lathes Manuals Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tos Lathes Manuals
 - Highlighting and Note-Taking Tos Lathes Manuals
 - Interactive Elements Tos Lathes Manuals
8. Staying Engaged with Tos Lathes Manuals
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tos Lathes Manuals
9. Balancing eBooks and Physical Books Tos Lathes Manuals
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tos Lathes Manuals
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tos Lathes Manuals
 - Setting Reading Goals Tos Lathes Manuals
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tos Lathes Manuals
 - Fact-Checking eBook Content of Tos Lathes Manuals
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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