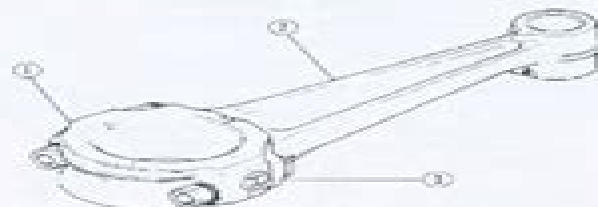


Connecting Rod Big End Inside Diameter Marks

None:	38.000 – 38.008 mm
○ 1	38.009 – 38.016 mm

Connecting Rod Mark Location



1. Big end cap
2. Connecting rod
3. Diameter mark
(mark or no mark, around weight mark alphabet)

- Select the proper bearing insert in accordance with the combination of the connecting rod and crankshaft coding.
- Install the new insert in the connecting rod and check insert/journal clearance with plastigage.

Bearing Insert Selection

Con-rod Big End Bore Diameter Mark	Crankpin Diameter Mark	Bearing Insert	
		Size Color	Part Number
○	○	Black	92028-1406
None	None		
○	None	Blue	92028-1407
None	○	Brown	92028-1409

Bearing Insert Size Mark Location



1. Bearing insert
2. Color size mark

Crankshaft Runout

- Measure the crankshaft runout.
- Set the crankshaft in a flywheel alignment jig or on V blocks.

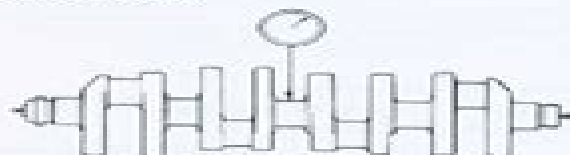
CRANKSHAFT/TRANSMISSION 8-13

- Set a dial gauge against the center journal.
- Turn the crankshaft slowly to measure the runout. The difference between the highest and lowest dial gauge readings (TIR) is the amount of runout.
- If the measurement exceeds the service limit, replace the crankshaft.

Crankshaft Runout

Service Limit: 0.05 mm TIR

Crankshaft Runout



Crankshaft Main Bearing Insert/Journal Wear

Bearing insert/journal wear is measured using a plastigage (prca gauge), which is inserted into the clearance to be measured. The plastigage indicates the clearance by the amount it is compressed and widened when the parts are assembled.

- Measure the bearing insert/journal clearance.
- Split the crankcase and wipe each bearing insert and journal surface clean of oil.
- Cut strips of plastigage to bearing insert width, and place a strip on each journal parallel to the crankshaft so that the plastigage will be compressed between the journal and the bearing insert.
- Install the lower crankcase half, and tighten the case bolts to the specified torque (see Exploded View).

NOTE

- Do not turn the crankshaft during clearance measurement.
- Remove the lower crankcase half and measure the plastigage width to determine the bearing insert/journal clearance.



A. Journal

B. Plastigage

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Pete Shoemark



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