

Volkswagen Bora 1999-2005 Workshop Manual

15c-30 CYLINDER HEAD AND VALVETRAIN (2.0L ENGINE)

CYLINDER HEAD AND VALVETRAIN (1.5L) 15b-15



- Test all disconnected fuel and vacuum lines to prevent contamination.
- Remove air cleaner assembly and connecting hoses to throttle housing.
- Disconnect accelerator cable from throttle control module (air intake and cable retainers, (M20 engine only).
- Unplug wiring harness connector from throttle control module.
- Remove 2 coolant hoses from throttle control module that connect to the reservoir and cylinder head.
- Disconnect vacuum hose connected for power brake booster on the back of intake manifold and any remaining electrical and vacuum connections on intake manifold.



- Loosen and remove bolts (arrow) holding upper and lower sections of intake manifold together (M20 engine shown).
- On the rear upper section of intake manifold, remove screws (7) and mounting bolts (8) for water pump.



- On the upper section of intake manifold and top water pump, off-mount water pump on lower section with suitable strap (with or with tape (arrow) or other suitable material).

Drive belts, assembly

1. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
 - To loosen and tighten, counter-torque with 34 ft-lb
 - Threads and shoulder must be free of oil and grease
 - Additional quarter turn torque (shown) on 1/2 turn (M20) (M20)
2. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
3. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
4. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
5. Timing belt guard, middle section
6. Bolt
 - Torque to 40 Nm (30 ft-lb)
7. Right engine mount
8. Timing belt guard, upper section
9. Timing belt
10. Water pump pulley
11. Water pump pulley
12. Water pump pulley
13. Bolt
 - Torque to 120 Nm (20 ft-lb) + 1/2 turn (M20)
14. Nut
 - Torque to 20 Nm (15 ft-lb)
15. Bolt
 - Torque to 20 Nm (15 ft-lb)
16. Bolt
 - Torque to 40 Nm (30 ft-lb)
 - To loosen and tighten, counter-torque with 30 Nm



17. Camshaft sprocket
 - Release from camshaft using two-part pulley
18. Timing belt roller
 - Remove automatic timing belt roller timing roller
19. Water pump
20. Injection pump sprocket
 - Two-piece connection
21. Bolt
 - Torque to 20 Nm (15 ft-lb)
22. Timing belt guard, rear
23. Coolant pump
 - Check impeller for signs of movement
24. Water pump
 - Remove before removing gear and pulley
25. Camshaft timing belt drive sprocket
26. Bushing, threaded
27. Diesel injection pump
28. Assembly bracket
 - Mounting for diesel injection pump, generator power steering pump, and air conditioner compressor
29. Bolt
 - Torque to 40 Nm (30 ft-lb)

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Mike Jess



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Autocar, 2001 **Automotive News**, 2007 **VW Golf and Bora Service and Repair Manual**, 2015-08 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work VW Golf [and] Bora Service [and] Repair Manual A. K. Legg, Peter T. Gill, 2005 Golf Hatchback Estate and Bora Saloon including special limited editions Does NOT cover V5 4 Motion R32 or Cabriolet models or new Golf range introduced January 2004 Petrol 1 4 litre 1390cc 1 6 litre 1595cc 1597cc 1 8 litre 1781cc 2 0 litre 1984cc 4 cylinder inc turbo Does NOT cover 2 3 litre V5 or 2 8 or 3 2 litre V6 Diesel 1 9 litre 1896cc inc turbo **VW Golf & Bora Service and Repair Manual** Jex R. M., Pete Gill, Legg A. K., Rendle Steve, 2006 **VW Owners Workshop Manual**, 1980 **VW Owners Workshop Manual** A. K. Legg, 1982 Models covered All VW Golf and Jetta MK 1 models with 1093 cc or 1272 cc engine Does not cover MK 2 models **VW Golf & Vento Service and Repair Manual** Mark Coombs, Spencer Drayton, 1996-01-01 Provides information on routine maintenance and servicing and gives a logical course of action and diagnosis when faults occur Drawings and descriptions show the function of various components Covers 1391 cc 1598 cc 1781 cc and 1984 cc petrol engines 1896 cc diesel and turbo diesel engines 1992 to 1996 **VW Golf Owners Workshop Manual** Pete Gill, 2014 VW Owners Workshop Manual I. M. Coomber, 1992

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