

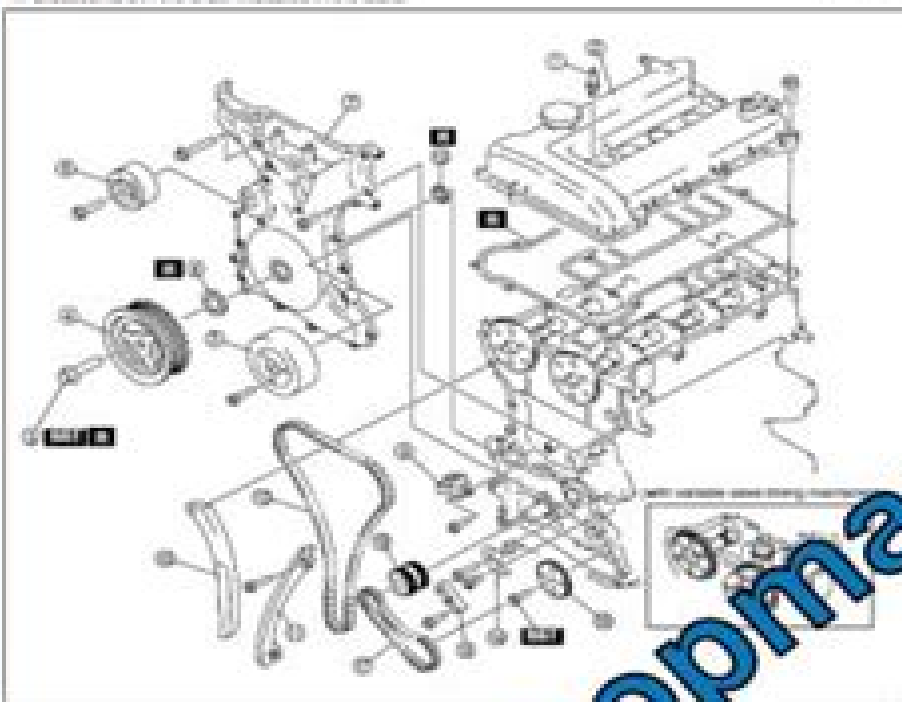
# Mazda Premacy 1999-2004 Workshop Manual

## MECHANICAL

## MECHANICAL

### TIMING CHAIN DISASSEMBLY

1. Disassemble in the order indicated in the table.



|   |                                                                                               |
|---|-----------------------------------------------------------------------------------------------|
| 1 | Spark plug                                                                                    |
| 2 | Cylinder head cover                                                                           |
| 3 | Crankshaft pulley lock bolt<br>(See 01-10-3 Crankshaft Pulley Lock Bolt<br>Disassembly Note.) |
| 4 | Crankshaft pulley                                                                             |
| 5 | Water pump pulley                                                                             |
| 6 | Crankshaft oil pulley (without variable<br>valve)                                             |
| 7 | Engine block cover                                                                            |
| 8 | Front oil seal<br>(See 01-10-4 Front Oil Seal<br>Disassembly Note.)                           |

|    |                                                                           |
|----|---------------------------------------------------------------------------|
| 9  | Timing chain tensioner (Disassembly Note.)                                |
| 10 | Timing chain guide                                                        |
| 11 | Timing chain                                                              |
| 12 | Oil pump chain tensioner                                                  |
| 13 | Oil pump chain guide                                                      |
| 14 | Oil pump sprocket<br>(See 01-10-4 Oil Pump Sprocket<br>Disassembly Note.) |
| 15 | Oil pump chain                                                            |
| 16 | Camshaft sprocket                                                         |

Crankshaft Pulley Disassembly Note  
1. HOLD the crankshaft pulley with SST.

- (1) Using a suitable screwdriver or equivalent tool, unlock the chain tensioner ratchet.
- (2) Turn the exhaust camshaft clockwise using a suitable wrench on the cast hexagon and loosen the timing chain.
- (3) Placing the suitable tool (SST or 1.0 Length 25-25 mm (0.9-1.3 inch) at the engine front cover upper blind plug, secure the chain guide at the position where the tension is released.

7. HOLD the crankshaft using a suitable hexagon as shown in the figure.

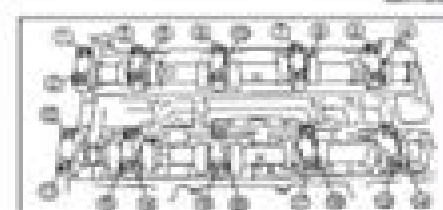
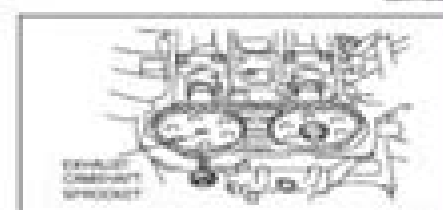
8. Remove the exhaust camshaft sprocket.

9. Loosen the camshaft cap bolts in several places in the order shown in the figure.

#### Note

- The cylinder head and the camshaft caps are numbered to make sure they are reassembled in their original position. When removed, keep the caps with the cylinder head they were removed from. Do not mix the caps.

10. Remove the camshaft.
11. Remove the tappet.
12. Select proper adjustment shim.



# Workshop Manual Premacy

**Albert A Gayle**



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