CARPENTARY WORKSHOP

1.1 INTRODUCTION

Carpentry may be defined as the process of making wooden components. It starts from a marketable form of wood and ends with finished products. It6 deals with the building work, furniture, cabinet making. Etc. joinery, i.e., preparation of joints is one of the important operations in all woodworks. It deals with the specific work of carpenter like making different types of joints to form a finished product.

2.2 TIMBER

Timber is the name given to the wood obtained from well grown trees. The trees are cut, sawn into various sizes to suit building purposes. The word, "grain", as applied to wood, refers to the appearance or pattern of the wood on the cut surfaces. The grain of the wood is a fibrous structure and to make it strong, the timber must be so cut, that the grains run parallel to the length.

2.2.1 Timber sizes

Timber sold in the market is in various sizes and shapes. The following are the common shapes and sizes.

a. Log - The trunk of the tree which is free from branches.

Balk - The log, sawn to have roughly square cross section.

c. Post - A timber piece, round or square in cross section, having its diameter or side from 175 to 300mm.

d. Plank - A sawn timber piece, with more than 275 mm in width, 50 to 150 mm in thickness and 2.5 to 6.5 meters in length.

e. Board - A sawn timber piece, below 175 mm in width and 30 to 50 mm in thickness.

f. Reapers - Sawn timber pieces of assorted and non-standard sizes, which do not confirm to the above shapes and sizes.

2.2.2 Classification of Timber

Wood suitable for construction and other engineering purposes is called timber. Woods in general are divided into two broad categories: Soft woods and Hard woods.

Soft woods are obtained from conifers, kair, deodar, chir, walnut and seemal. Woods obtained from teak, sal, oak, shisham, beach, ash mango, neem and babul are known as hard wood, but it is highly durable. Another classification of woods is based on the name of the trees like teak, babul, shisham, neem, kair, chir, etc.

2.2.3 Seasoning of Wood

A newly felled tree contains considerable moisture content. If this is not removed, the timber is likely to wrap, shrink, crack or decay. Seasoning is the art of extracting the moisture content under controlled conditions, at a uniform rate, from all the parts of the timber. Only seasoned

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review paper for each theme written by the key note speaker Each theme also includes a future research foci note following discussion during the conference The contributions are organized into the following sections environmental change ecology palaeoecology life cycles and diversity and stratigraphy and evolution Also included are notes from two workshops culture experiments and dinocysts as palaeoceanographic tracers This volume will be of interest to both the biological and micropalaeontological communities

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Table of Contents Workshop Practice Lab Manual

- 1. Understanding the eBook Workshop Practice Lab Manual
 - The Rise of Digital Reading Workshop Practice Lab Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Workshop Practice Lab Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Workshop Practice Lab Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Workshop Practice Lab Manual
 - Personalized Recommendations
 - Workshop Practice Lab Manual User Reviews and Ratings
 - Workshop Practice Lab Manual and Bestseller Lists

- 5. Accessing Workshop Practice Lab Manual Free and Paid eBooks
 - Workshop Practice Lab Manual Public Domain eBooks
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 - Workshop Practice Lab Manual Budget-Friendly Options
- 6. Navigating Workshop Practice Lab Manual eBook Formats
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 - Workshop Practice Lab Manual Enhanced eBook Features
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 - Adjustable Fonts and Text Sizes of Workshop Practice Lab Manual
 - Highlighting and Note-Taking Workshop Practice Lab Manual
 - Interactive Elements Workshop Practice Lab Manual
- 8. Staying Engaged with Workshop Practice Lab Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Workshop Practice Lab Manual
- 9. Balancing eBooks and Physical Books Workshop Practice Lab Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Workshop Practice Lab Manual
- 10. Overcoming Reading Challenges
 - $\circ\,$ Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Workshop Practice Lab Manual
 - Setting Reading Goals Workshop Practice Lab Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Workshop Practice Lab Manual
 - Fact-Checking eBook Content of Workshop Practice Lab Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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