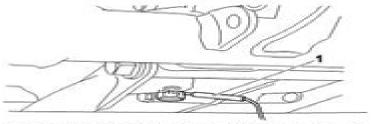
- Install:
- Temperature probe tester "1" (onto the engine oil drain bolt)
- Digital tachometer (onto the spark plug lead of cylinder #1)



Pocket tester 90890-03132 Digital tachometer 90890-06760



Start the engine and warm it up until the specified oil temperature is reached.



Oil temperature 95.0-105.0 °C (203.00-221.00 °F)

- 3. Check:
  - Engine idling speed
    Out of specification → Adjust.

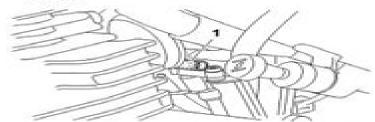


Engine idling speed 1300–1500 r/min

- Adjust:
- · Engine idling speed

~~~~~~~~~~~

 Turn the pilot screw "1" in until it is lightly seated.

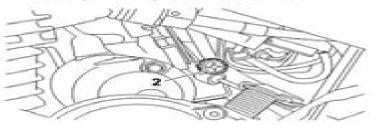


 Turn the pilot screw out the specified number of turns.



Pilot screw turns out 1-1/4

Turn the throttle stop screw "2" until the specified engine idling speed is obtained.



\*\*\*\*

- Adjust:
  - Throttle cable free play Refer to "ADJUSTING THE THROTTLE CA-BLE FREE PLAY" on page 3-7.



Throttle cable free play 3.0-5.0 mm (0.12-0.20 in)

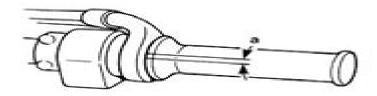
EASISTED.

ADJUSTING THE THROTTLE CABLE FREE PLAY

NOTE:

Prior to adjusting the throttle cable free play, the engine idling speed should be adjusted properly.

- 1. Check:
- Throttle cable free play "a"
  Out of specification → Adjust.



10°

Throttle cable free play 3.0-5.0 mm (0.12-0.20 in)

- Adjust:
- Throttle cable free play

# **Xg Motor Manuals**

**KJ Lindholm-Leary** 

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### **Table of Contents Xg Motor Manuals**

- 1. Understanding the eBook Xg Motor Manuals
  - The Rise of Digital Reading Xg Motor Manuals
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Xg Motor Manuals
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Xg Motor Manuals
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Xg Motor Manuals
  - Personalized Recommendations
  - Xg Motor Manuals User Reviews and Ratings
  - Xg Motor Manuals and Bestseller Lists
- 5. Accessing Xg Motor Manuals Free and Paid eBooks
  - Xg Motor Manuals Public Domain eBooks
  - Xg Motor Manuals eBook Subscription Services
  - Xg Motor Manuals Budget-Friendly Options
- 6. Navigating Xg Motor Manuals eBook Formats

- ∘ ePub, PDF, MOBI, and More
- Xg Motor Manuals Compatibility with Devices
- Xg Motor Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Xg Motor Manuals
  - Highlighting and Note-Taking Xg Motor Manuals
  - Interactive Elements Xg Motor Manuals
- 8. Staying Engaged with Xg Motor Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Xg Motor Manuals
- 9. Balancing eBooks and Physical Books Xg Motor Manuals
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Xg Motor Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Xg Motor Manuals
  - Setting Reading Goals Xg Motor Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Xg Motor Manuals
  - Fact-Checking eBook Content of Xg Motor Manuals
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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