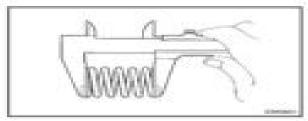


#### a. INSPECT VALVE SPRINGS

 Using a steel square, measure the deviation of the valve spring.

Maximum deviation: 2.0 mm (0.079 in.)

If the deviation is greater than maximum, replace the valve spring.



(b) Using vernier calipers, measure the free length of the valve spring.

Free length: 49.6 mm (1.9527 in.)

If the free length is not as specified ceplace the valve spring.



(c) Using a set g tester, measure the tension of the valve apring at the specified installed length.

militarios trompion:

28 N (24.2 - 26.8 kgf, 53.4 - 59.1 lbf)

at 2505 mm (1.555 in.)

Partialed tension is not as specified, replace the valve



#### 9. INSPECT VALVE ROCKER ARM AND SHAFT

(a) Check that each rocker arm turns smoothly. If movement is felt, disassemble and check.

(b) Remove the bolt, and disassemble the parts.

White the state of the state of

Arrange the disassembled parts in correct order.

# Toyota 1hd T 1hd Ft 1hd Fte 1pz 1hz Diesel Engine Workshop

**Huangqi Zhang** 

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