

# SEQUENCE OF TAKE-DOWN and ASSEMBLY OPERATIONS

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TRADEMARK

**MODEL 77 AUTOMATIC\*  
22 RIFLE**

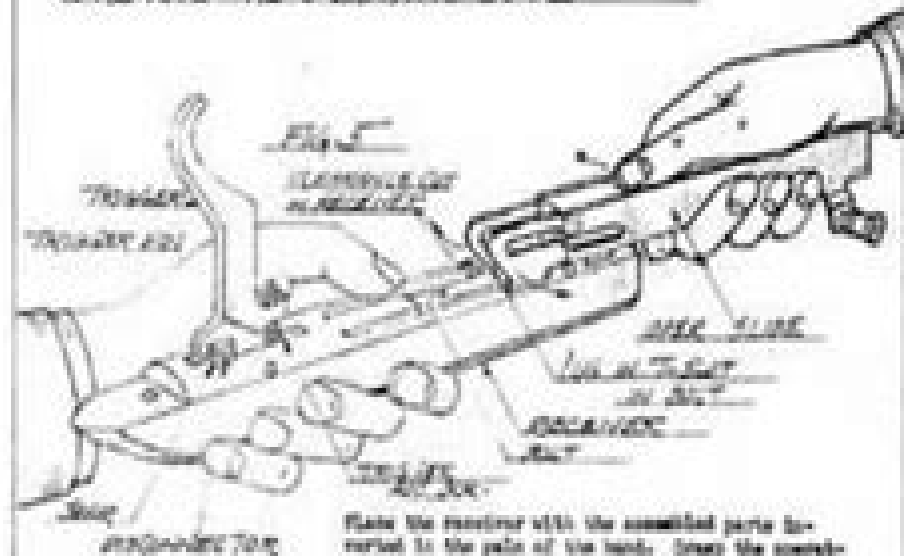


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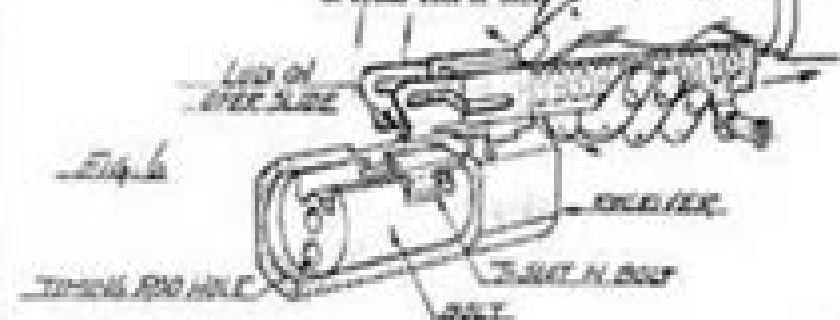
\* SELF LOADING

TO TAKE DOWN M/77 AUTOMATIC (CLIP).

1. REMOVE THE OPERATING SLIDE.



Place the receiver with the assembled parts described in the palm of the hand. Grasp the operating slide with the thumb and fingers of the right hand. Press one side of the operating slide outward with the thumb. At the same time, pressing the other side outward with the fingers. This operation disengages the lugs on the rear end of the frame of the operating slide from the T-shaped on either side of bolt.



While still enclosing the operating slide with the right hand to prevent the operating slide spring from flying loose, lift the end of the operating slide with the large thumb, out of the bolt and receiver through the clearance slot in the receiver, and slide the operating slide forward and off the operating slide guide rib, thus freeing the operating slide and operating slide spring.

FRANK B. S. S. S.

# Winchester 77 Manual

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