



CAMRY & C-HR | NEW MODEL TECHNICAL TRAINING

A25A-FKS & FXS

- 2.5-liter inline 4-cylinder engine
- High-compression Atkinson cycle
- Similar to 2ZR-FAE engine on COROLLA

Output

- A25A-FKS (Conventional) specs
 - Max. Output: 202 HP @ 6800 rpm
 - Max. Torque: 184 ft. lbf @ 5200 rpm
- A25A-FXS (Hybrid) Specs
 - Max. Output: 176 HP @ 6000rpm
 - Max. Torque: 163 ft. lbf @ 4400 rpm

Features

- 16-valve DOHC
- ETCS-i (Electronic Throttle Control System-intelligent)
- Dual VVT-i (Variable Valve Timing-intelligent)
- DIS (Direct Ignition System)
- D-4S (Direct + Port Injection)
- Variable Cooling System
- Electric Water pump
- Front and Rear Active Control Engine Mount

Service Items

- Coolant: TOYOTA Genuine SLIC (Super Long Life Coolant)
- Oil: 0W-16
- Battery: LN2/LN3 (EN Type) Similar to LN1 on PRIUS



Urethane
Engine Cover

Built-in EGR
Passages

Smaller Lighter
Bolt Heads

Toyota Technical Training Manual

Patrick Graupp, Robert J. Wrona



Toyota Technical Training Manual:

Training Within Industry Donald Dinero, 2019-02-13 Winner of a Shingo Prize for Excellence in Manufacturing Research Training Within Industry by Donald Dinero explores a crucial piece of a Lean initiative that has been overlooked throughout U S industry The Training Within Industry TWI program developed by the United States during World War II has Popular Mechanics Complete Car Care Manual Popular Mechanics, 2008 Vehicle maintenance The TWI Workbook Patrick Graupp, Robert J. Wrona, 2017-07-27 Since the publication of its Shingo Prize winning predecessor TWI programs have seen steady growth in usage As a true understanding of Standard Work has developed the need for the TWI skills as fundamental tools to achieve Lean objectives has been solidified The TWI Workbook Essential Skills for Supervisors Second Edition has been completely updated **Toyota Electronic Fuel Injection for 5M-E Engine**, 1981 **The Lean Practitioner's Field Book** Charles Protzman, Fred Whiton, Joyce Kerpchar, Christopher Lewandowski, Steve Stenberg, Patrick Grounds, 2018-09-03 While there are numerous Lean Certification programs most companies have their own certification paths whereby they bestow expert status upon employees after they have participated in or led a certain number of kaizen events Arguing that the number of kaizen events should not determine a person's expert status The Lean Practitioner's Field Book Proven Practical Profitable and Powerful Techniques for Making Lean Really Work outlines a true learning path for anyone seeking to understand essential Lean principles The book includes a plethora of examples drawn from the personal experiences of its many well respected and award winning contributors These experts break down Lean concepts to their simplest terms to make everything as clear as possible for Lean practitioners A refresher for some at times the text provides thought provoking questions with examples that will stimulate learning opportunities Introducing the Lean Practitioner concept the book details the five distinct Lean Practitioner levels and includes quizzes and criteria for each level It highlights the differences between the kaizen event approach and the Lean system level approach as well as the difference between station balancing and baton zone This book takes readers on a journey that begins with an overview of Lean principles and culminates with readers developing professionally through the practice of self reliance Providing you with the tools to implement Lean tools in your organization the book includes discussions and examples that demonstrate how to transition from traditional accounting methods to a Lean accounting system The book outlines an integrated structured approach identified by the acronym BASICS baseline analyze suggest solutions implement check and sustain which is combined with a proven business strategy to help ensure a successful and sustainable transformation of your organization **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office, 1975 Resources in Education, 1992-10 **Global Engineering** Carlos Acosta, V. Jorge Leon, Charles R. Conrad, Cesar O. Malave, 2009-09-08 As the world becomes increasingly globalized today's companies expect to hire engineers who are effective in a global business environment Although you can find many books covering globalization most of them are aimed at business management or social sciences Developed with engineers in mind Global

Engineering Design Decision Making and C **Becoming Lean** Jeffrey K. Liker, 1997-11-12 What is Lean Pure and simple lean is reducing the time from customer order to manufacturing by eliminating non value added waste in the production stream The ideal of a lean system is one piece flow because a lean manufacturer is continuously improving Most other books on lean management focus on technical methods and offer a picture of how a lean system should look like Other books provide snapshots of companies before and after lean was implemented This is the first book to provide technical descriptions of successful solutions and performance improvements It s also the first book to go beyond snapshots and includes powerful first hand accounts of the complete process of change its impact on the entire organization and the rewards and benefits of becoming lean At the heart of Becoming Lean are the stories of American manufacturers that have successfully implemented lean methods The writers offer personalized accounts of their organization s lean transformation You have a unique opportunity to go inside the implementation process and see what worked what didn t and why

Teknologi Dasar Otomotif Fathun, M.Pd., 2020-05-27 Seri buku ketiga ini diperuntukkan bagi kelas X teknik otomotif baik untuk program keahlian teknik kendaraan ringan teknik bisnis sepeda motor maupun untuk program keahlian body painting alat berat dan ototronik Buku ini berdasarkan kurikulum revisi 2017 dan secara sistematis membahas pokok pokok bahasan antara lain 1 Memahami prinsip prinsip Kesehatan dan Keselamatan Kerja K3 dan mengidentifikasi potensi dan risiko kecelakaan kerja 2 Mengklarifikasi dan menerapkan penggunaan alat Pemadam Api Ringan APAR 3 Memahami dan menerapkan prinsip prinsip pengendalian kontaminasi 4 Memahami proses dan mendemonstrasikan mesin konversi energi 5 Memahami dan mengidentifikasi model model mesin 6 Memahami dan menjelaskan cara kerja mesin 2 langkah dan 4 langkah 7 Memahami dan melaksanakan proses dasar pembentukan logam 8 Menerapkan dan menggunakan OMM operation Maintenance Manual service manual dan part book sesuai dengan peruntukannya 9 Memahami dan menjelaskan dasar dasar dan simbol pada sistem hidrolik 10 Memahami dan menjelaskan dasar dasar dan simbol pada sistem pneumatic 11 Memahami dan membuat rangkaian kelistrikan sederhana 12 Memahami dan membuat rangkaian elektronika sederhana 13 Memahami dan membuat rangkaian control sederhana 14 Memahami dasar dasar sensor dan menguji sensor 15 Mengevaluasi kerja baterai dan merawat baterai

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